

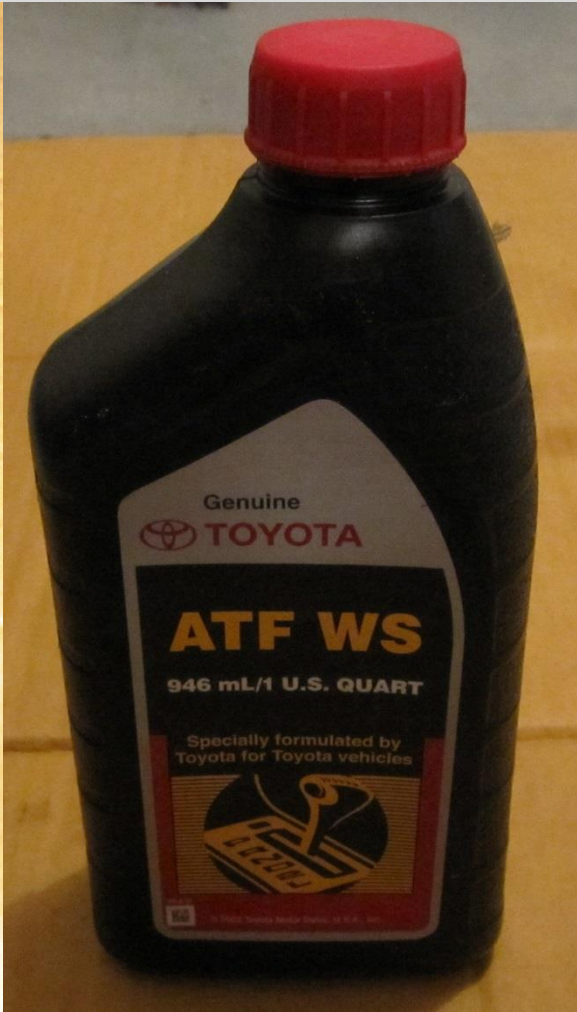
# How to Replace Gen II Prius Transaxle Automatic Transmission Fluid (ATF) World Standard (WS)

## Parts Needed:

- Toyota ATF WS – 4 Quarts
- New Gasket for Drain Plug: P/N 90430-18008

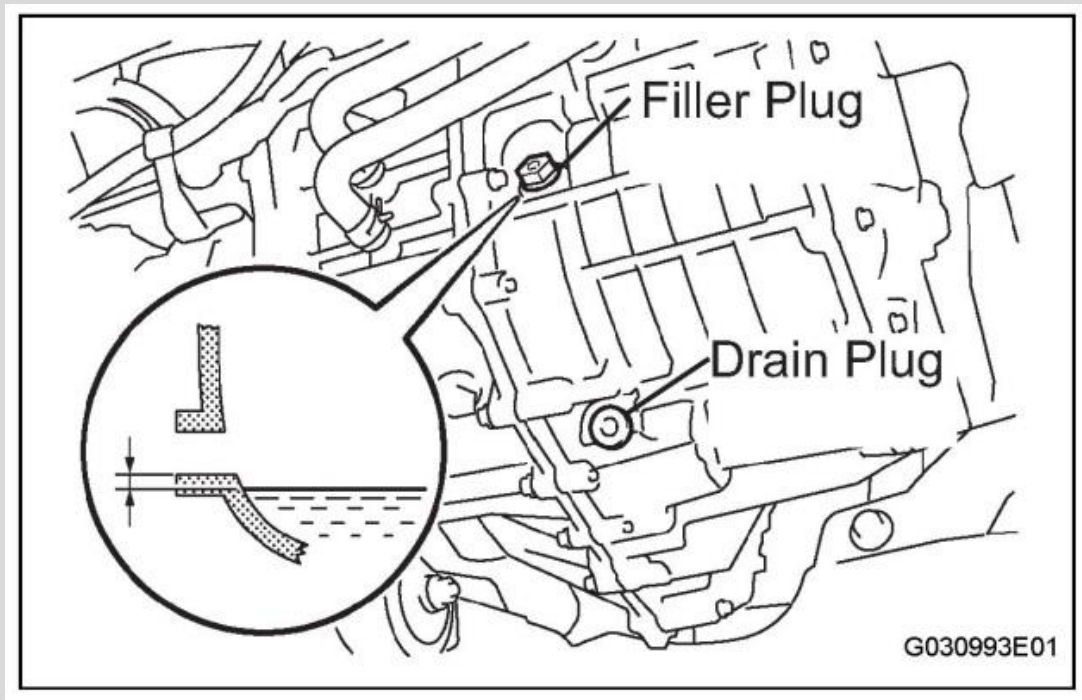
## Tools Needed:

- Funnel (Clean) and hose *OR*  
Fluid Transfer Pump
- Ramps or Jack Stands
- Level
- Drain Pan
- Torque Wrench
- 24mm or 15/16" socket, usually 1/2 in.  
drive.
- 10mm socket or hex wrench
- 1/2" Drive Ratchet or  
3/8 " Drive Ratchet and 3/8 to 1/2" adapter
- Ratchet Extension
- Rubber Gloves





# Gen II Transaxle Filler & Drain Plugs



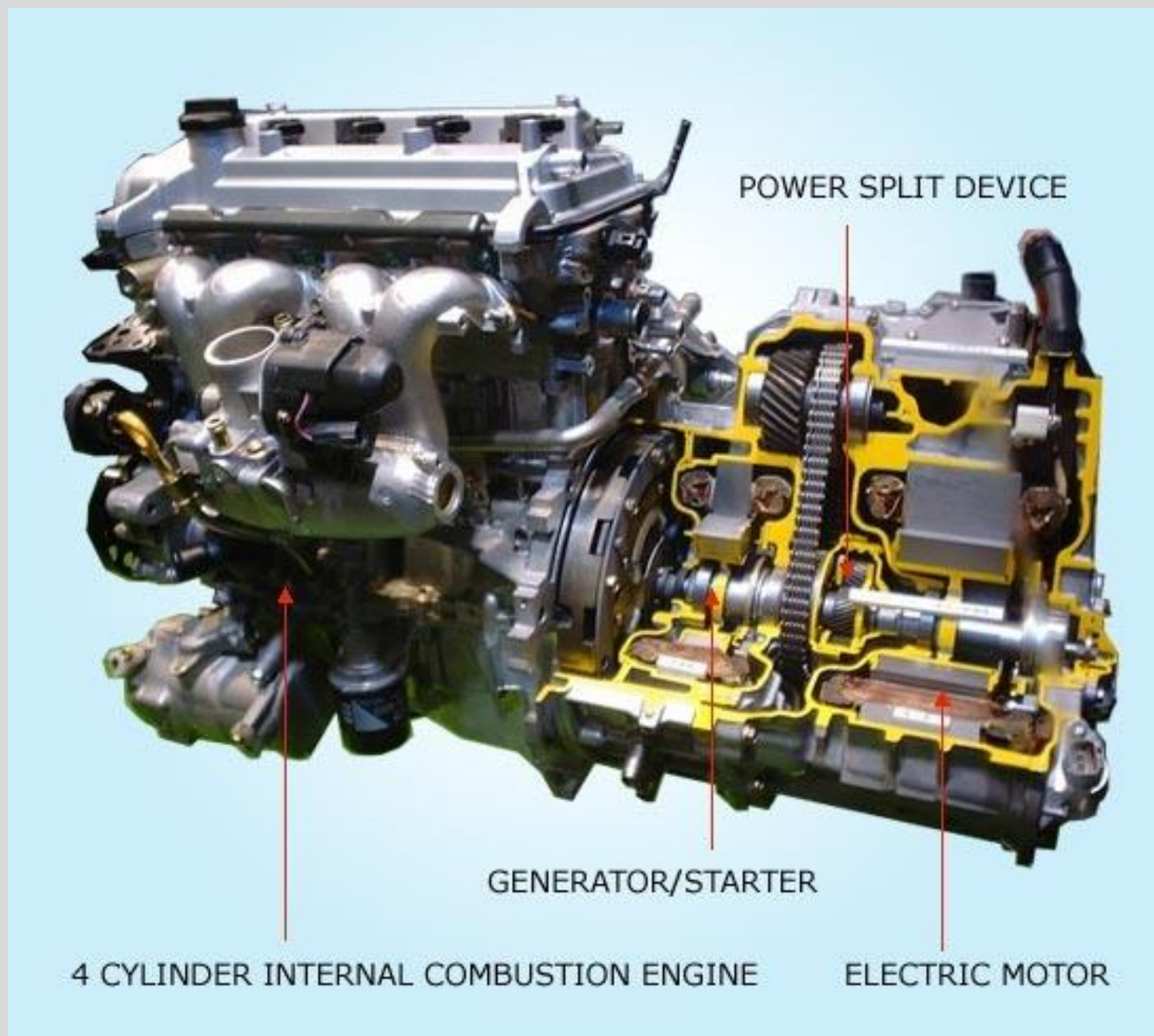
Note:

Gen II-The Transaxle Automatic Transmission Fluid (ATF)  
Transaxle fluid max quantity: 3.8 liters (4.0 US qts, 3.3 Imp.  
qts.)

**Make sure the car is level on jacks or ramps.**

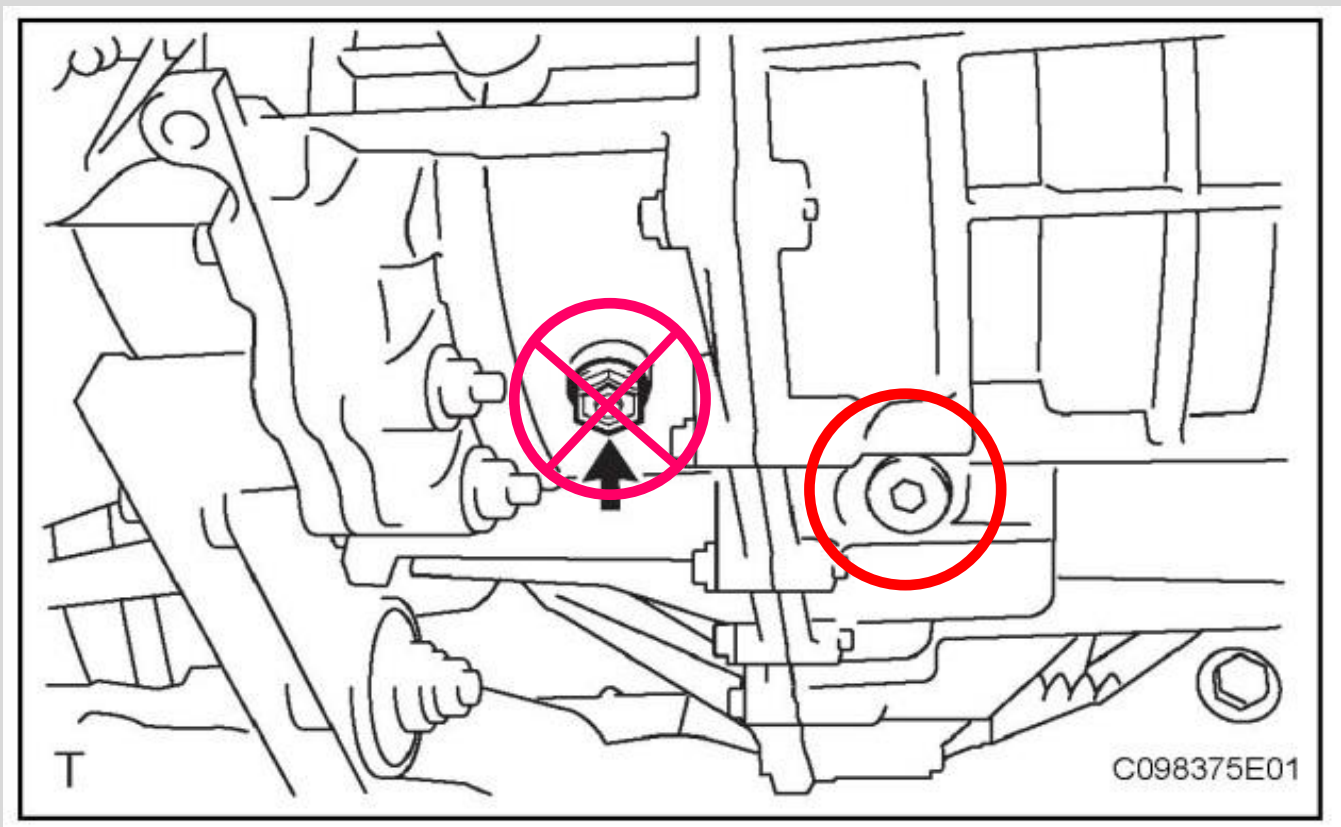
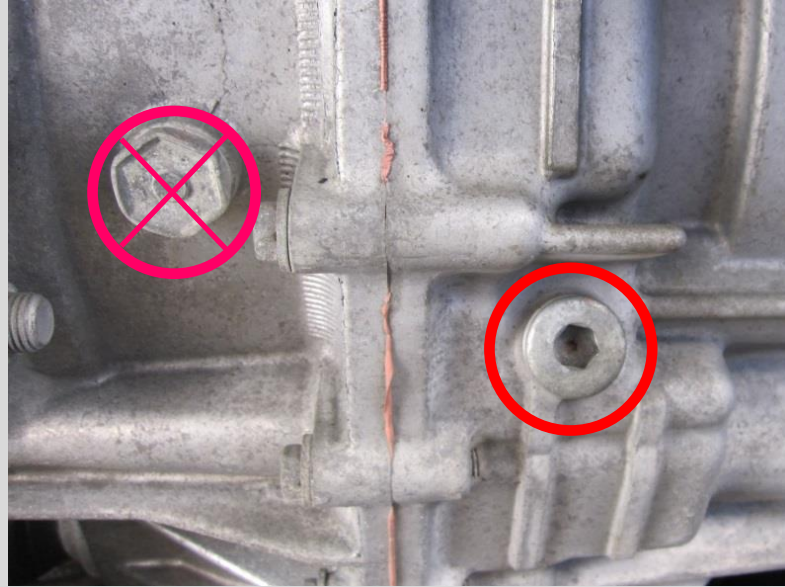
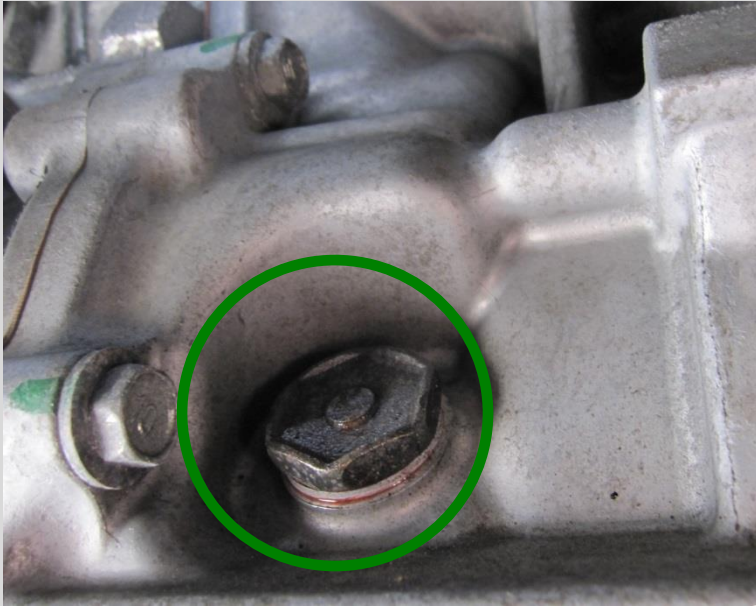


# Cutaway View of Gen II Transaxle:





Place Drain Pan under Drain Plug. Put on Rubber Gloves. Use **24 mm** socket to loosen **ATF Fill Plug**. Use **10 mm** hex socket to remove Transaxle **ATF Drain Plug**. **NOT** the Transaxle Coolant Drain Plug.



**When ATF has Drained Completely Pour Used ATF  
From Drain Pan Into Containers  
So You Can See How Much New ATF To Add.**



**Clean Magnet on Drain Plug and Put New Gasket Part  
# 94030-18008 on Drain Plug.  
Install Drain Plug - Torque to 29 ft. Lb.  
Do NOT Overtighten.**





**Remove Fill Plug the rest of the way Now.  
Attach Transfer Pump To One Quart At A Time,  
Place Transfer Pump Hose In Fill Opening And  
Pump New Fluid Into Transaxle.  
Alternative: Use funnel with about 3' hose from  
above.  
Fill Until New ATF Begins To Come Out Of Fill  
Opening, between 3.5 and 4 quarts.  
Replace Fill Plug. Torque to 29 ft. Lb. Do NOT  
Overtighten.**



**Put New Gasket Part # 94030-18008 on Fill Plug.**

**Install Fill Plug - Torque to 29 ft. Lb.**

**Do NOT Overtighten**

