

# **Headlamp Condensation**

Service Category	Vehicle Exterior			Toyota Supports
Section	Lighting (ext)	Market	USA	Toyota Supports

#### Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2010	Prius	

#### Introduction

Some 2010 model year Prius vehicles may exhibit excessive condensation or moisture on the interior of the headlamp(s). Follow the procedures in this bulletin to address this condition.

#### **Production Change Information**

This TSB applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

#### For LED Headlamp:

MODEL	DRIVETRAIN	PLANT	PRODUCTION CHANGE EFFECTIVE VIN
Prius		Tsutsumi #1	JTDKN3DU#A0111671
	2WD	Tsutsumi #2	JTDKN3DU#A1143171
		Toyota Auto Body	JTDKN3DU#A5108830

#### For Halogen Headlamp:

MODEL	DRIVETRAIN	PLANT	PRODUCTION CHANGE EFFECTIVE VIN
		Tsutsumi #1	JTDKN3DU#A0183160
Prius	Prius 2WD	Tsutsumi #2	JTDKN3DU#A1220954
		Toyota Auto Body	JTDKN3DU#A5169025

## Headlamp Condensation

#### Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BD1091	R & R Headlamp Assembly (One Side)	1.2	011## 17###	66	<b>F F</b>
Combo A	R & R Headlamp Assembly (Opposite Side)	0.6	811##-47### 66		55

#### APPLICABLE WARRANTY

- This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

#### Parts Information

LAMP TYPE	PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
	81145-47220			
	81145-47221	81145-47330	Unit, Headlamp, RH	1
	81145-47330			
LED	81185-47220			
	81185-47221	81185-47330	Unit, Headlamp, LH	1
	81185-47330			
Halogen	81130-47211	Same	Unit, Headlamp, RH	1
	81170-47211	Same	Unit, Headlamp, LH	1

#### **Required Tools & Equipment**

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Plastic Pry Tool Set*	00002-06000-01	1

\* Essential SST.

#### NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

REQUIRED MATERIAL	QUANTITY
Protective Tape	1

### **Headlamp Condensation**

#### **Repair Procedure**

- 1. Confirm buildup of excessive condensation or water in headlamp assembly(s).
- 2. Replace the affected headlamp assembly(s).

Refer to the Technical Information System (TIS), 2010 Prius Repair Manual:

Vehicle Exterior – Lighting (ext) – "Lighting (Ext): Headlight Assembly: <u>Removal</u> / <u>Installation</u>"