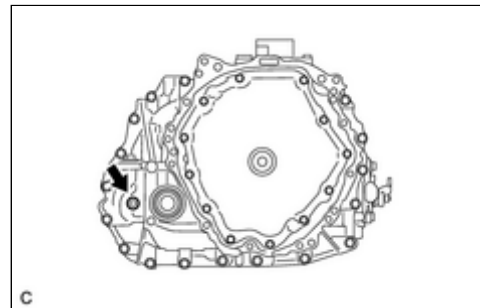


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<b>Model Year Start:</b> 2013	<b>Model:</b> Prius C	<b>Prod Date Range:</b> [12/2012 - ]
<b>Title:</b> P510 HYBRID TRANSMISSION / TRANSAXLE: HYBRID TRANSAXLE FLUID: ADJUSTMENT; 2013 MY Prius C [12/2012 - ]		

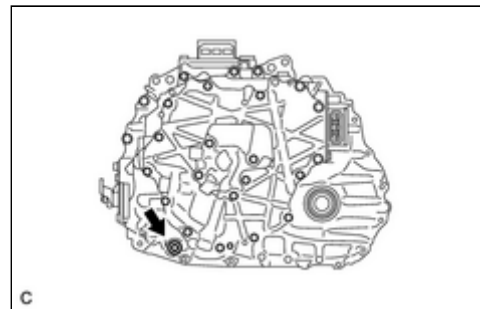
## ADJUSTMENT

### 1. DRAIN HYBRID TRANSAXLE FLUID

(a) Using a 10 mm hexagon socket wrench, remove the filler plug and gasket.



(b) Using a 10 mm hexagon socket wrench, remove the drain plug and gasket to drain the hybrid transaxle fluid.



(c) Using a 10 mm hexagon socket wrench, install the drain plug and a new gasket.

#### Torque:

**50 N·m {510 kgf·cm, 37ft·lbf}**

### 2. ADD HYBRID TRANSAXLE FLUID

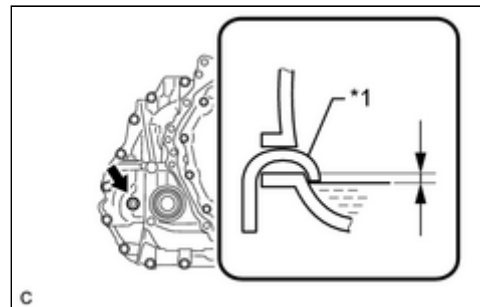
(a) Add transaxle fluid until the fluid level is between 0 to 8 mm (0 to 0.315 in.) from the bottom lip of the filler plug opening.

#### Text in Illustration

*1	Filler Nozzle
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#### NOTICE:

- Stop the vehicle on a level surface.
- Use Toyota Genuine ATF WS.
- Be sure to fully insert the filler nozzle into the filler plug opening.
- Be sure to add fluid slowly. If fluid is added quickly, the fluid may hit internal parts and bounce back, resulting in fluid coming out of the filler plug opening.
- Be sure to directly check that the transaxle fluid level is within the specified range.
- Insufficient or excessive amounts of transaxle fluid may damage the hybrid transaxle.



Reference:

3.3 liters (3.5 US qts, 2.9 Imp. qts)

- (b) After adding fluid, leave it for 30 seconds so that the fluid surface can become still again, and then check that the fluid level is between 0 to 8 mm (0 to 0.315 in.) from the bottom lip of the filler plug opening. (If the fluid level is too low, return to the Add Hybrid Transaxle Fluid procedure.)

**NOTICE:**

After adding fluid, make sure to check the fluid level.

- (c) Using a 10 mm hexagon socket wrench, temporarily install the filler plug and gasket.

**HINT:**

Because the filler plug will be removed again, the gasket can be reused at this time.

**3. INSPECT HYBRID TRANSAXLE FLUID**

INFO

