Preparation

**Part Number: PT747-47160** 

### **Kit Contents**

| Item# | Quantity Reqd. | Description         |
|-------|----------------|---------------------|
| 1     | 1              | Applique, RR Bumper |

#### **Hardware Bag Contents**

| Item# | Quantity Reqd. | Description |
|-------|----------------|-------------|
| 1     |                |             |

# **Additional Items Required For Installation**

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------|
| 1      |                |             |

#### Conflicts

Rear Bumper Protector

## **Recommended Tools**

| Notes   |
|---|
|   |
|   |
|   |
| Notes   |
| 4" (3M <sup>TM</sup> Gold) or                           |
| 4" (3M <sup>TM</sup> Silver)                            |
| 3M SA-1 (OPTIONAL)                                      |
| Infrared Non-contact                                    |
| Master Heat Gun HG-301A                                 |
| or equivalent   |
|   |
| Notes   |
|   |
| For wetting agent                                       |
|   |
| Notes   |
| VDC approved cleaner and                                |
| cleaning method   |
| Johnson's Baby Shampoo                                  |
| mixed in one liter of water:                            |
| At 65°F add 2 ml. shampoo                               |
| At 70°F add 3 ml. shampoo                               |
| _   |
| At 80°F add 3.5 ml shampoo                              |
| At 80°F add 3.5 ml shampoo<br>At 90°F add 4 ml. shampoo |
|   |

## **General Applicability**

All Prius models

### **Recommended Sequence of Application**

| - 6 |        | 1 11      |
|-----|--------|-----------|
|     | Item # | Accessory |
|     | 1      |           |
|     |        |           |

\*Mandatory

#### **Vehicle Service Parts** (may be required for reassembly)

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------|
| 1      |                |             |

## Legend



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



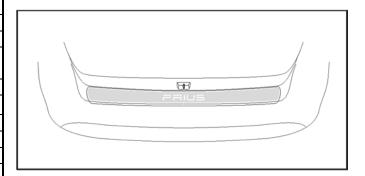
TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



**<u>REVISION MARK:</u>** This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.



Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

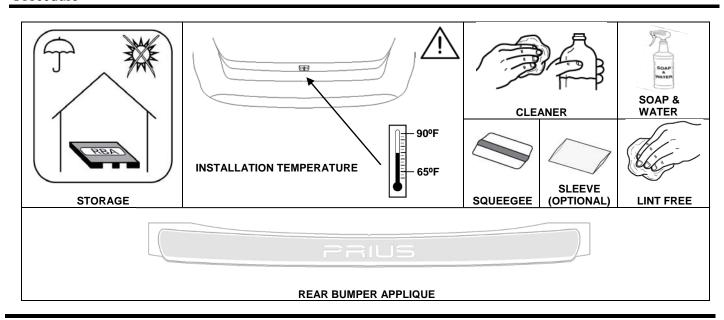
These guidelines can be found in the "Accessory Installation Practices" document.

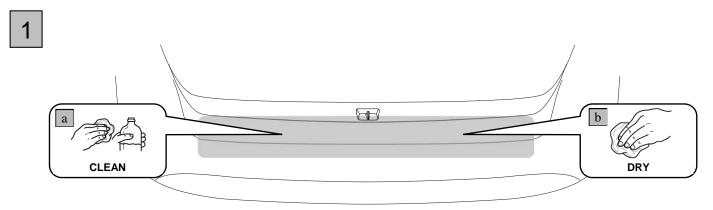
This document covers such items as:-

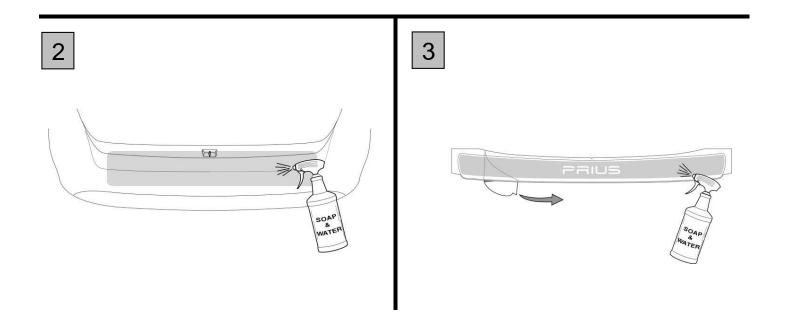
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.





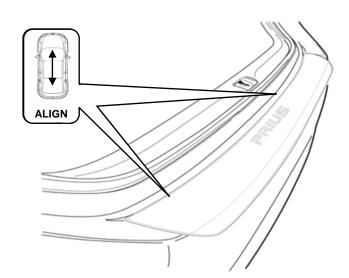




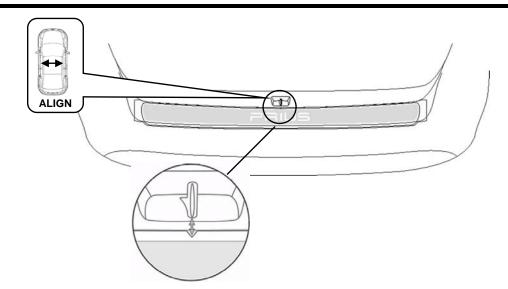
Issue: B 11/12/2015

Procedure

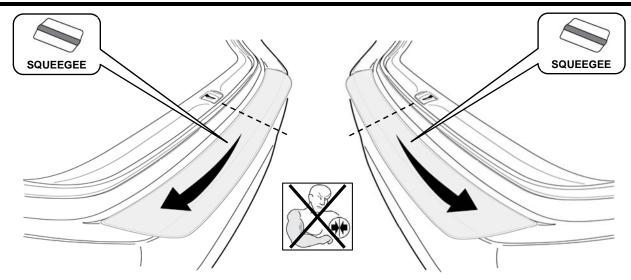








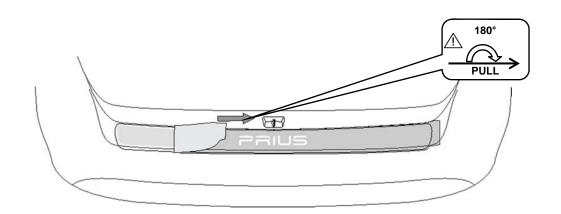


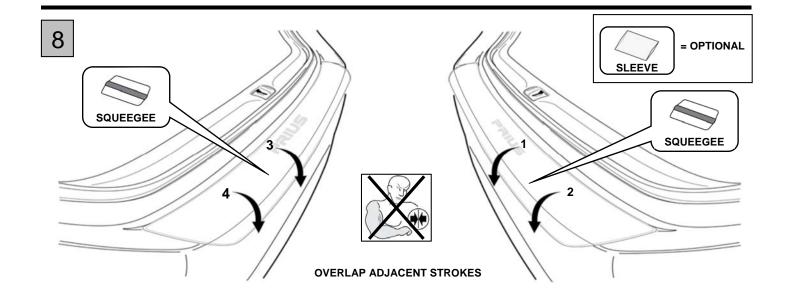


Issue: B 11/12/2015

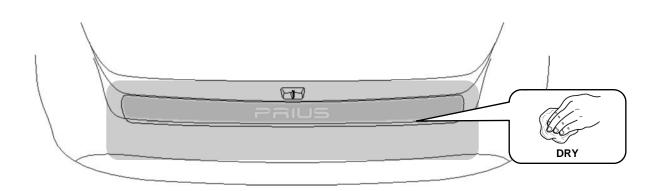
Procedure







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TOYOTA PRIUS 2016 - REAR BUMPER APPLIQUE

Checklist - these points **MUST** be checked to ensure a quality installation. Check: Look For: **Accessory Function Checks** Look for bubbles, loose and lifting edges. Proper adhesion – Visual Proper adhesion – Physical With light pressure rub hand over top of part and if crackling sound occurs, resqueegee. If bubbles cannot be worked out to the nearest edge, replace part. Proper alignment – Front-to-Back Part must be 8.5 mm +/-1 mm aft of the character line (the one used for the premask alignment) Vehicle Appearance Check After accessory installation and removal of Ensure no damage (including scuffs and protective cover(s), perform a visual scratches) was caused during the inspection. installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)

Issue: B 11/12/2015