## INSTALLATION

## 1. INSTALL WATER PUMP ASSEMBLY



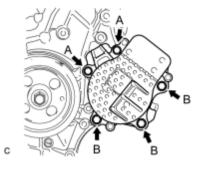
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(a) Install a new water pump gasket.

HINT:

Be sure to clean the contact surfaces.

(b) Install the water pump assembly to the timing chain cover with the 5 bolts.



Bolt A - Torque: 26 N·m (260 kgf·cm, 19ft·lbf)

Bolt B - Torque: 21 N·m (214 kgf·cm, 15ft·lbf)

Bolt Length:

Item	Length
Bolt A	35 mm (1.38 in.)
Bolt B	18 mm (0.709 in.)

(c) Connect the water pump connector to the water pump assembly.

- 2. ADD COOLANT (for Engine)\_
- 3. INSPECT FOR COOLANT LEAK (for Engine)
- 4. INSTALL INLET AIR CLEANER ASSEMBLY
- 5. INSTALL NO. 1 ENGINE UNDER COVER