

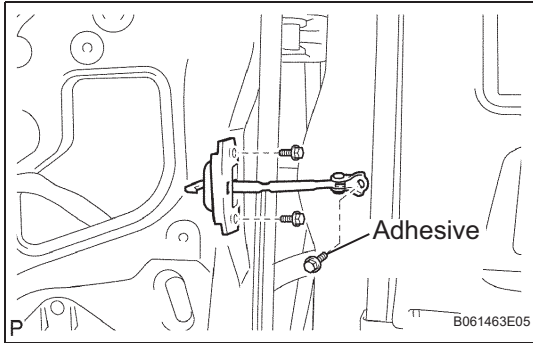
REASSEMBLY

HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- A bolt without a torque specification is shown in the standard bolt chart (see page [SS-2](#)).

1. INSTALL FRONT DOOR WEATHERSTRIP LH

- (a) Install the weatherstrip and attach the clips.



2. INSTALL FRONT DOOR CHECK ASSEMBLY LH

- (a) Apply MP grease to the sliding areas of the check.
 (b) Install the check to the door panel with the 2 bolts.

Torque: 5.5 N*m (56 kgf*cm, 49 in.*lbf)

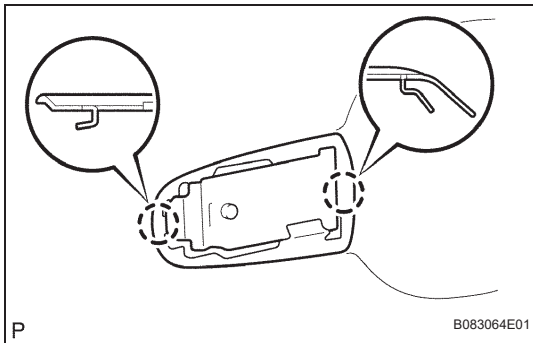
- (c) Apply adhesive to the threads of the bolt.

Adhesive:

Toyota Genuine Adhesive 1324, Three Bond 1324 or Equivalent

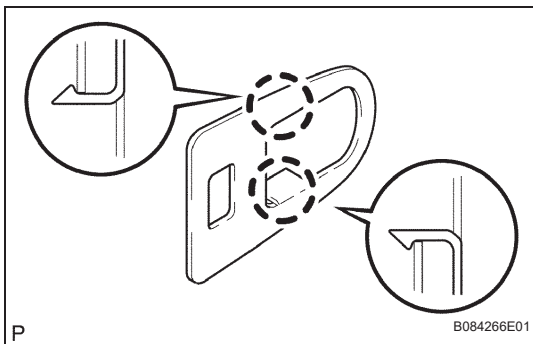
- (d) Install the check to the body panel with the bolt.

Torque: 4.0 N*m (41 kgf*cm, 35 in.*lbf)



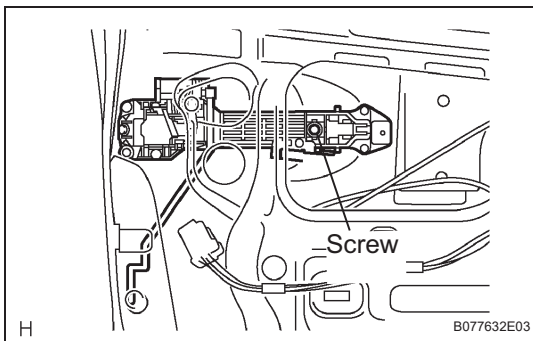
3. REMOVE FRONT DOOR OUTSIDE HANDLE PAD REAR

- (a) Attach the 2 claws to install the pad.



4. REMOVE FRONT DOOR OUTSIDE HANDLE PAD FRONT

- (a) Attach the 2 claws to install the pad.



5. INSTALL FRONT DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

- (a) Install the outside handle link.
 (b) Apply MP grease to the sliding areas of the frame.
 (c) Using a T30 "torx" socket wrench, install the frame with the screw.

Torque: 4.0 N*m (41 kgf*cm, 35 in.*lbf)

- (d) Install the No. 1 stiffener cushion with the 2 screws.

6. INSTALL FRONT DOOR LOCK ASSEMBLY

- (a) Apply MP grease to the sliding and rotating areas of the door lock.

- (b) Install new door lock wire harness packing.

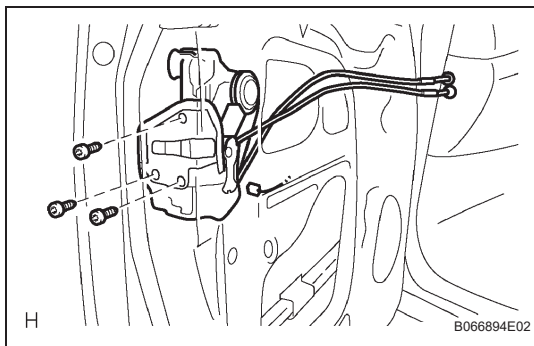
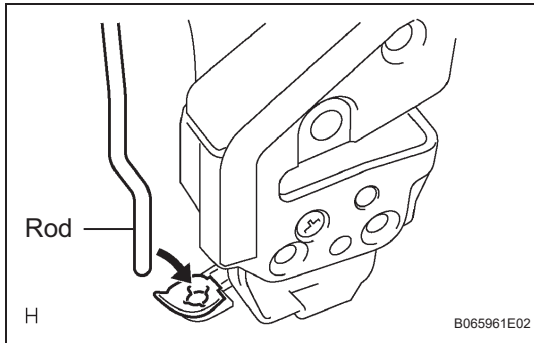
NOTICE:

- When reinstalling the door lock, always use new packing.
- Do not allow grease or dirt to contaminate the gap between the door panel and packing.
- Old packing or damaged packing cannot effectively protect against water, which can damage the door lock.

- (c) Insert the control rod into the door lock, and then set it to the door panel.

NOTICE:

Make sure that the rod is securely engaged with the lock.



- (d) Apply adhesive to the threads of the 3 screws.

Adhesive:

Toyota Genuine 1324, Three Bond 1324 or Equivalent

- (e) Using a T30 "torx" wrench, install the door lock with the 3 screws.

Torque: 5.0 N*m (51 kgf*cm, 44 in.*lbf)

- (f) Connect the door lock connector.

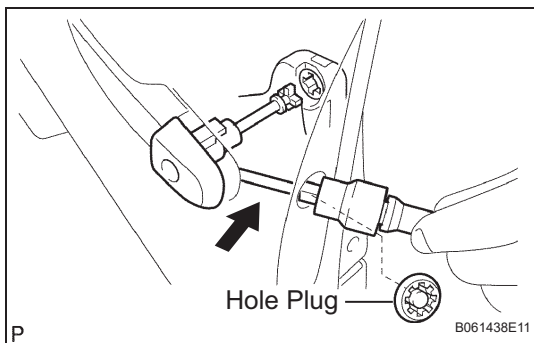
7. INSTALL FRONT DOOR OUTSIDE HANDLE LH

8. INSTALL FRONT DOOR OUTSIDE HANDLE COVER LH

- (a) Using a T30 "torx" wrench, install the cover (with the door lock key cylinder installed) with the screw.

Torque: 4.0 N*m (41 kgf*cm, 37 in.*lbf)

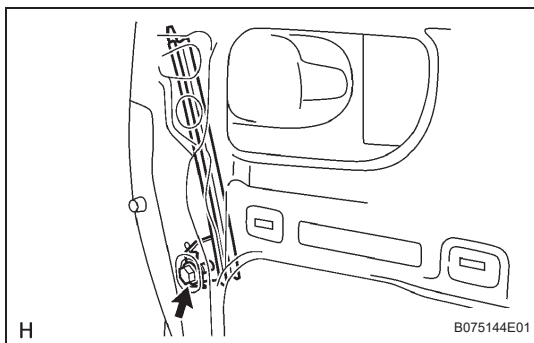
- (b) Install the hole plug.

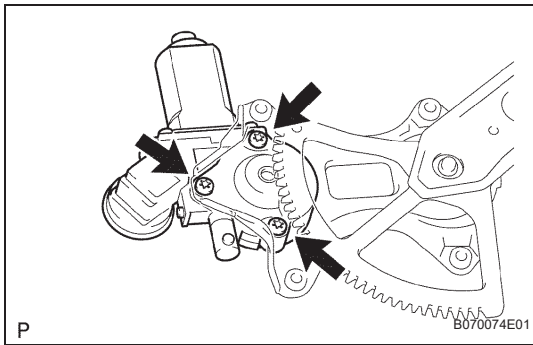


9. INSTALL FRONT DOOR FRAME SUB-ASSEMBLY REAR LOWER LH

- (a) Install the frame with the bolt.

Torque: 6.2 N*m (63 kgf*cm, 55 in.*lbf)

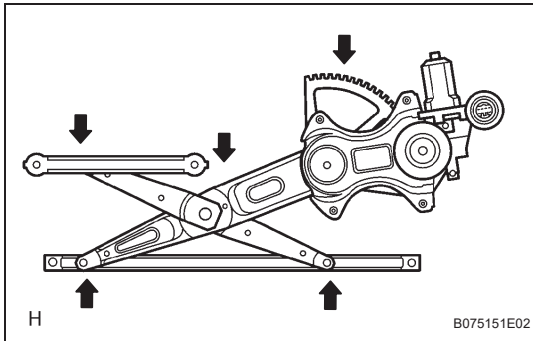




10. INSTALL FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

- (a) Using a T25 "torx" driver, install the motor with the 3 screws.

Torque: 5.4 N*m (55 kgf*cm, 48 in.*lbf)

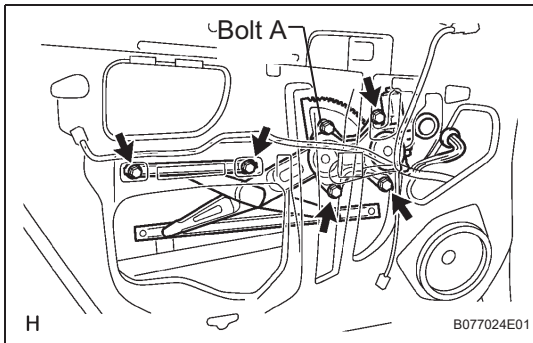


11. INSTALL FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

- (a) Apply MP grease to the sliding and rotating areas of the window regulator.

NOTICE:

Do not apply grease to the spring of the window regulator.



- (b) Loosely install the bolt labeled A onto the window regulator.
- (c) Insert the window regulator into the door panel. Use the bolt labeled A to hand the window regulator on the door panel.
- (d) Install the window regulator with the 5 bolts and tighten the bolt labeled A.

Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

NOTICE:

Be careful not to drop the window regulator as it may become damaged.

- (e) Connect the window regulator connector.

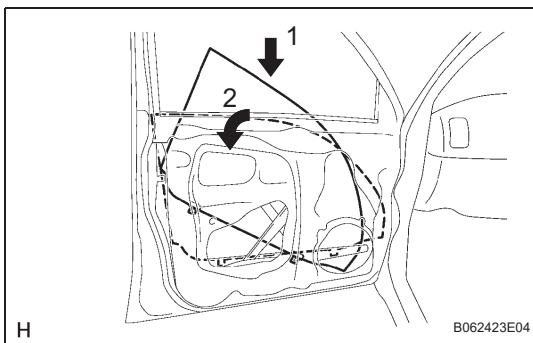
12. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

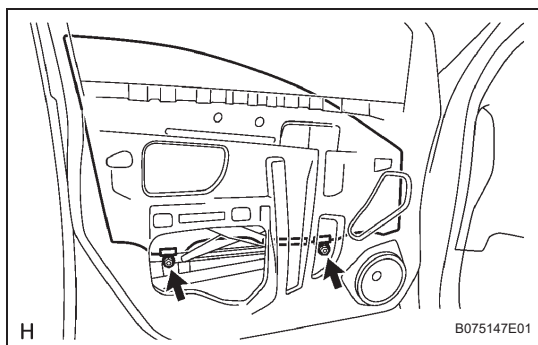
- (a) Install the glass run.

NOTICE:

Be careful not to damage the glass.

- (b) Insert the door glass into the door panel along the glass run as indicated by the arrow marks in the illustration.





- (c) Install the door glass to the window regulator with the 2 bolts.

Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

13. INSTALL DOOR FRAME GARNISH LH

- (a) Attach the claws to install the garnish.

14. INSTALL FRONT DOOR WINDOW FRAME MOULDING REAR LH (See page ET-32)

15. INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH (See page ET-21)

16. INSTALL FRONT NO. 1 SPEAKER ASSEMBLY (See page AV-188)

17. INSTALL FRONT DOOR SERVICE HOLE COVER LH

- (a) Install the No. 2 service hole cover with the 3 screws.
 (b) Apply butyl tape to the door as shown in the illustration.
 (c) Install a new service hole cover.

HINT:

- When installing the service hole cover, pull out the links and connectors through the service hole cover.
- There should be no wrinkles or folds after attaching the service hole cover.
- After attaching the service hole cover, check the quality of the seal.

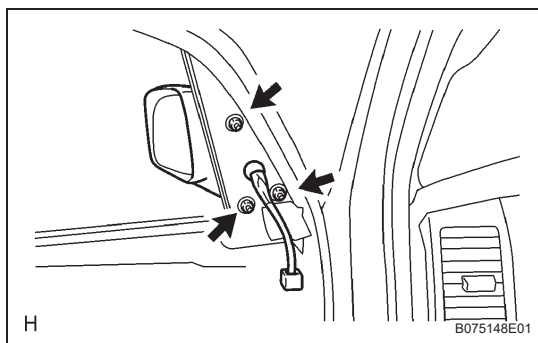
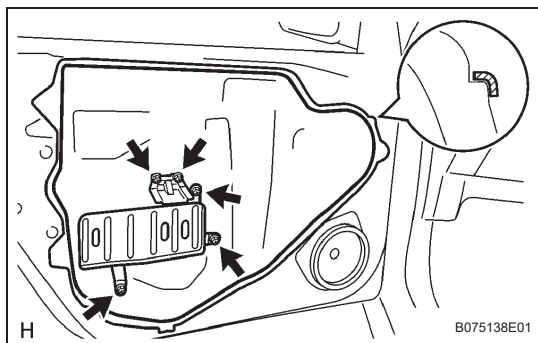
- (d) Install the trim bracket with the 2 screws.

18. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

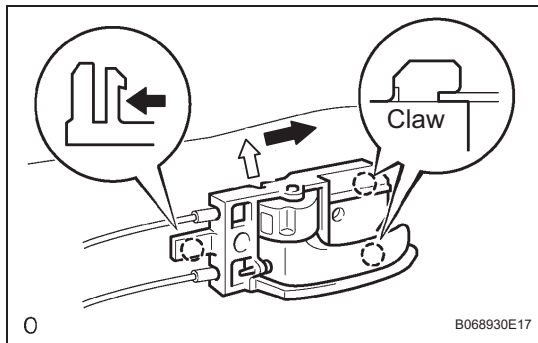
- (a) Install the mirror with the 3 nuts.

Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

- (b) Connect the mirror connector.

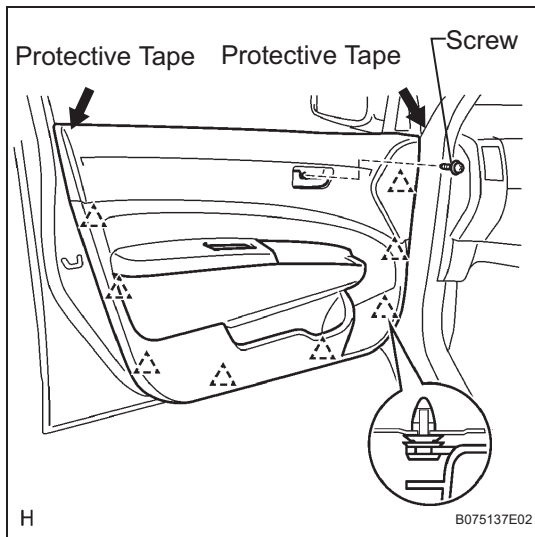


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19. INSTALL FRONT DOOR INSIDE HANDLE SUB-ASSEMBLY LH

- (a) Move the inside handle in the direction indicated by the arrow in the illustration to install the inside handle.
 (b) Connect the 2 cables to the inside handle.

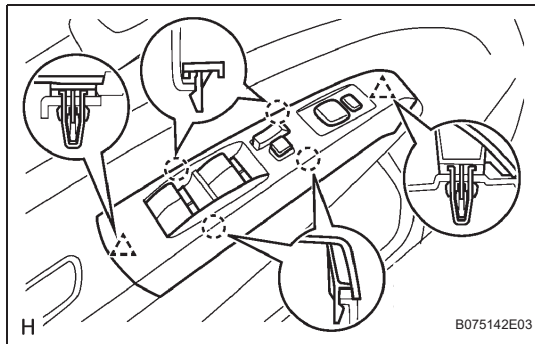


20. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

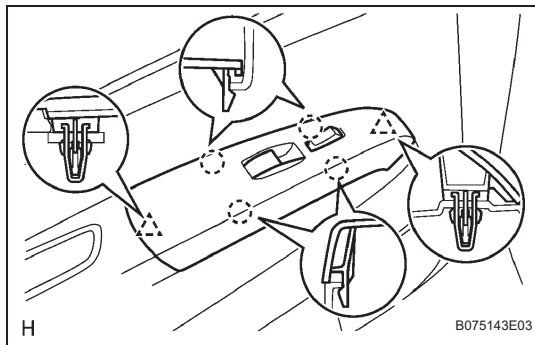
- Attach the 7 clips to install the trim board.
- Install the screw.

21. INSTALL FRONT ARMREST BASE PANEL UPPER LH

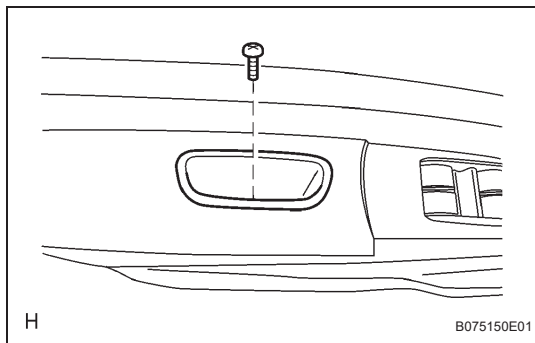
- for Driver's Side:
Install the window regulator master switch to the armrest upper base panel with the 3 screws.
- Connect the switch connector.



- Attach the 2 clips and 4 claws to install the armrest base panel (with the window regulator master switch).
- for Passenger's Side:
Attach the 2 claws to install the power window regulator switch.
- Attach the 2 claws to install the door control switch.
- Connect the connector.

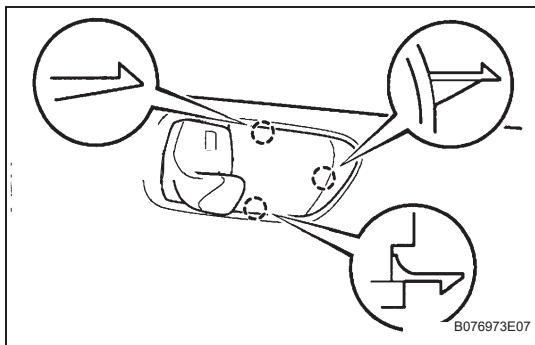


- Attach the 2 clips and 4 claws to install the armrest upper base panel together with the 2 switches.

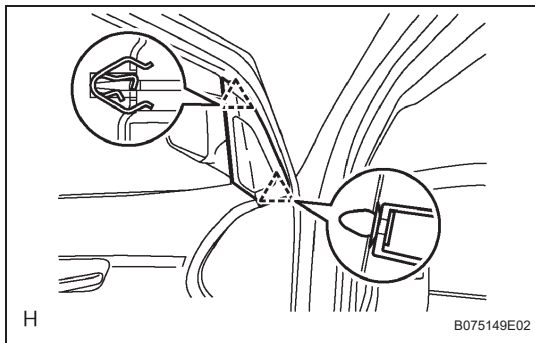


22. INSTALL DOOR PULL HANDLE

- Install the pull handle with the screw.

**23. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH**

- (a) Attach the 3 claws to install the bezel.

**24. INSTALL FRONT DOOR LOWER FRAME BRACKET GARNISH LH**

- (a) Attach the 2 clips to install the garnish.

25. CONNECT CABLE TO BATTERY NEGATIVE TERMINAL**26. INSTALL NO. 3 REAR FLOOR BOARD****27. INSTALL REAR DECK FLOOR BOX****28. INSTALL NO. 2 REAR FLOOR BOARD****29. INSPECT SRS WARNING LIGHT**

- (a) Inspect the SRS warning light (see page [RS-31](#)).

30. PERFORM INITIALIZATION

- (a) Perform initialization (see page [IN-32](#)).

NOTICE:

Certain systems need to be initialized after disconnecting and reconnecting the cable from the negative (-) battery terminal.