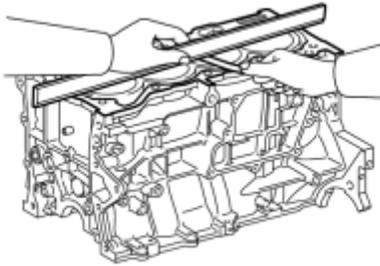


# INSPECTION

## 1. INSPECT CYLINDER BLOCK FOR WARPAGE

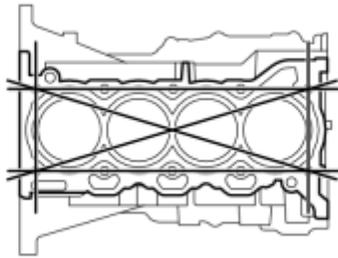


(a) Using a straightedge and feeler gauge, measure the warpage of the surface that contacts the cylinder head gasket.

Maximum warpage:

0.05 mm (0.00197 in.)

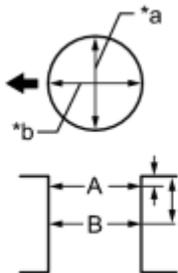
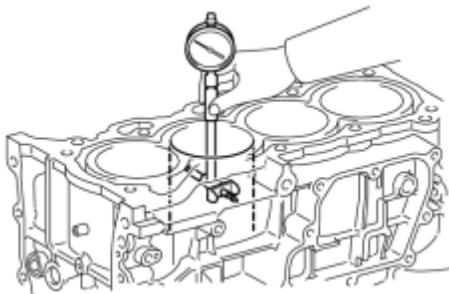
If the warpage is more than the maximum, replace the cylinder block.



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## 2. INSPECT CYLINDER BORE

(a) Using a cylinder gauge, measure the cylinder bore diameter at positions A and B in both the thrust and axial directions.



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