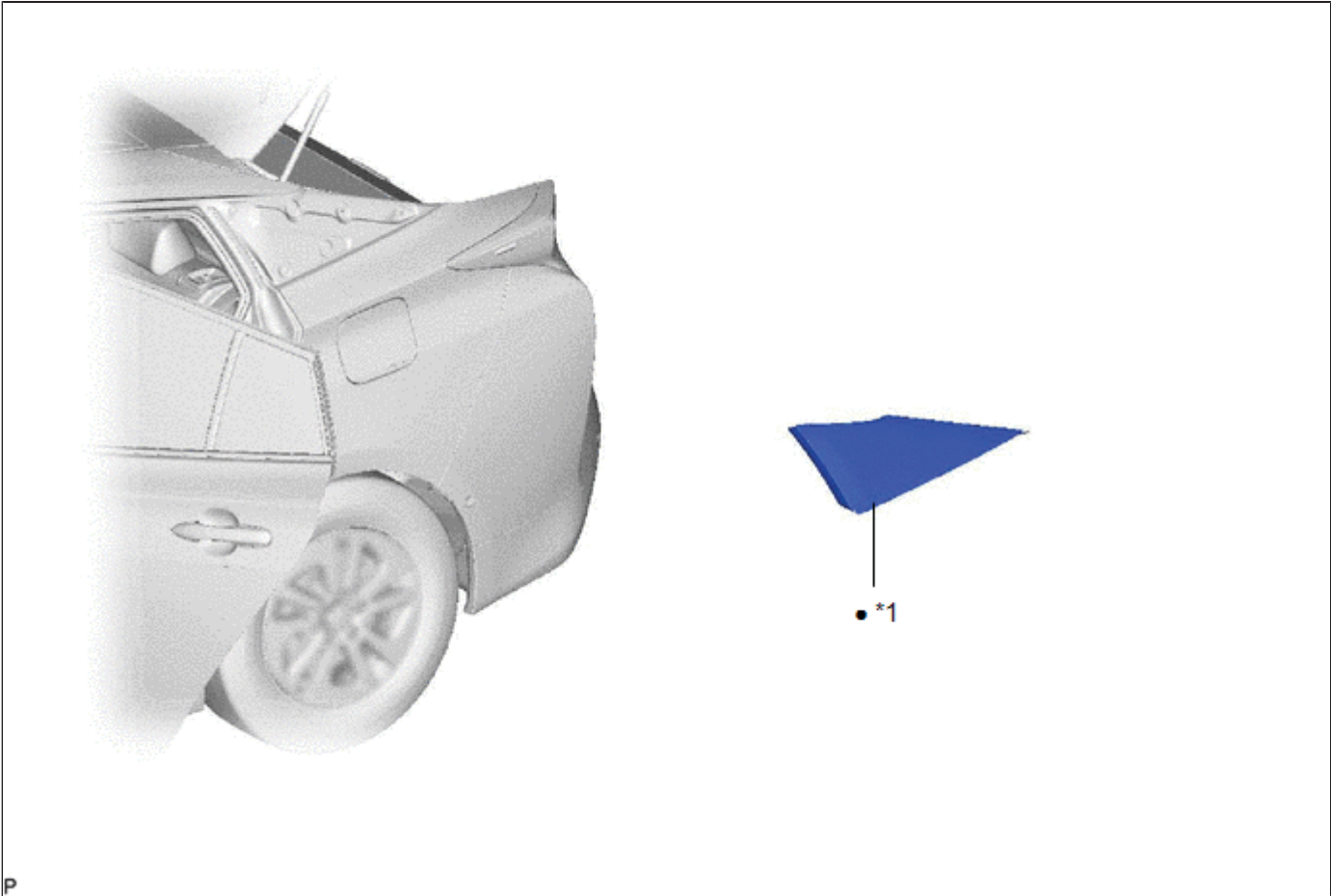


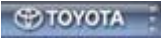
Last Modified: 01-14-2019	6.8:8.0.48	Doc ID: RM100000000S0L0
Model Year Start: 2016	Model: Prius	Prod Date Range: [11/2015 -]
Title: EXTERIOR PANELS / TRIM: QUARTER GARNISH: COMPONENTS; 2016 - 2019 MY Prius [11/2015 -]		

COMPONENTS

ILLUSTRATION



*1	QUARTER PILLAR COVER SUB-ASSEMBLY	-	-
•	Non-reusable part	-	-



Last Modified: 01-14-2019	6.8:8.0.48	Doc ID: RM100000000S0L2
Model Year Start: 2016	Model: Prius	Prod Date Range: [11/2015 -]
Title: EXTERIOR PANELS / TRIM: QUARTER GARNISH: INSTALLATION; 2016 - 2019 MY Prius [11/2015 -]		

INSTALLATION

CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

PROCEDURE

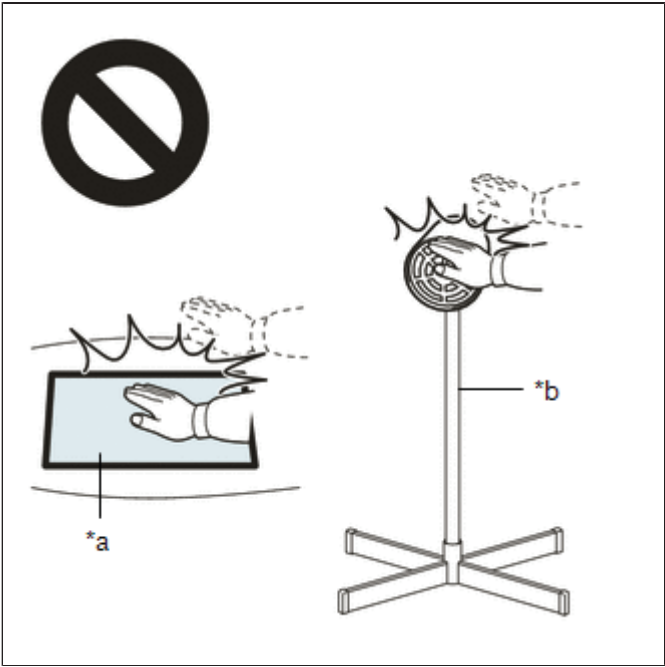
1. INSTALL QUARTER PILLAR COVER SUB-ASSEMBLY

HINT:

When installing a new quarter pillar cover sub-assembly, heat the vehicle body and quarter pillar cover sub-assembly using a heat light.

CAUTION:

- Do not touch the heat light and heated parts, touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.



*a	Heated Part
*b	Heat Light

Heating Temperature

ITEM	TEMPERATURE
Vehicle Body	40 to 60°C (104 to 140°F)
Quarter Pillar Cover Sub-assembly	20 to 30°C (68 to 86°F)

NOTICE:

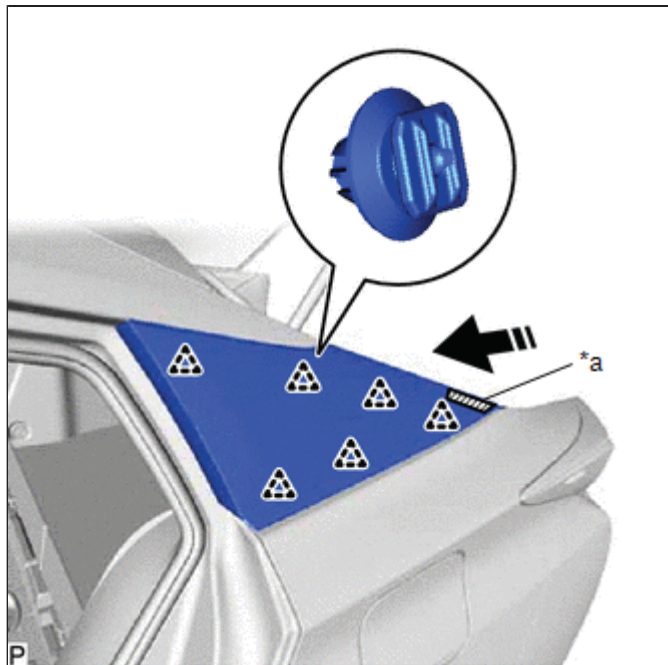
Do not heat the vehicle body or quarter pillar cover sub-assembly excessively.


- (a) Clean the vehicle body surface.
 - (1) Using a heat light, heat the vehicle body surface.
 - (2) Remove any double-sided tape from the vehicle body.
 - (3) Wipe off any tape adhesive residue with cleaner.
- (b) Remove the release paper from a new quarter pillar cover sub-assembly.

HINT:

After removing the release paper, keep the exposed adhesive free from foreign matter.

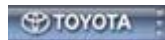
- (c) Engage the 6 clips and attach the double-sided tape as shown in the illustration to install the quarter pillar cover sub-assembly.



*a	Double-sided Tape
	Install in this Direction

HINT:

Press the quarter pillar cover sub-assembly to install it.



Last Modified: 01-14-2019	6.8:8.0.48	Doc ID: RM100000000S0L1
Model Year Start: 2016	Model: Prius	Prod Date Range: [11/2015 -]
Title: EXTERIOR PANELS / TRIM: QUARTER GARNISH: REMOVAL; 2016 - 2019 MY Prius [11/2015 -]		

REMOVAL

CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

PROCEDURE

1. REMOVE QUARTER PILLAR COVER SUB-ASSEMBLY

HINT:

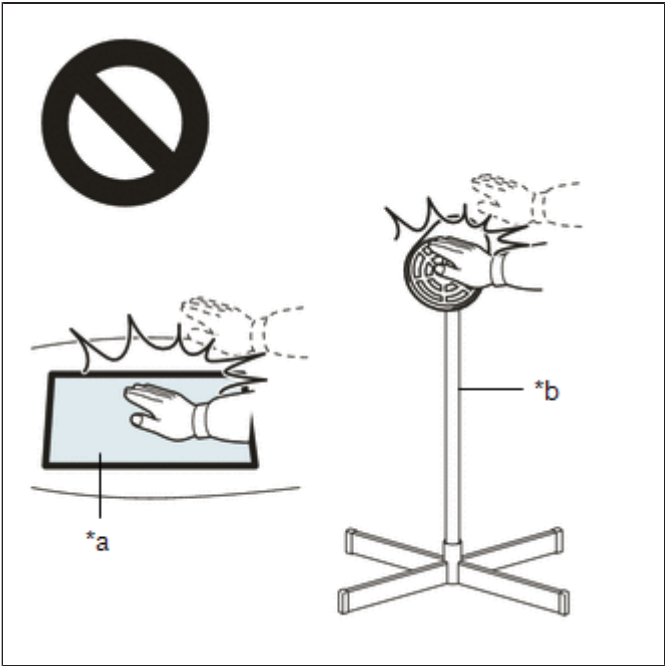
When removing the quarter pillar cover sub-assembly, heat the vehicle body and quarter pillar cover sub-assembly using a heat light.

Heating Temperature

ITEM	TEMPERATURE
Vehicle Body	40 to 60°C (104 to 140°F)
Quarter Pillar Cover Sub-assembly	20 to 30°C (68 to 86°F)

CAUTION:

- Do not touch the heat light and heated parts, touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.

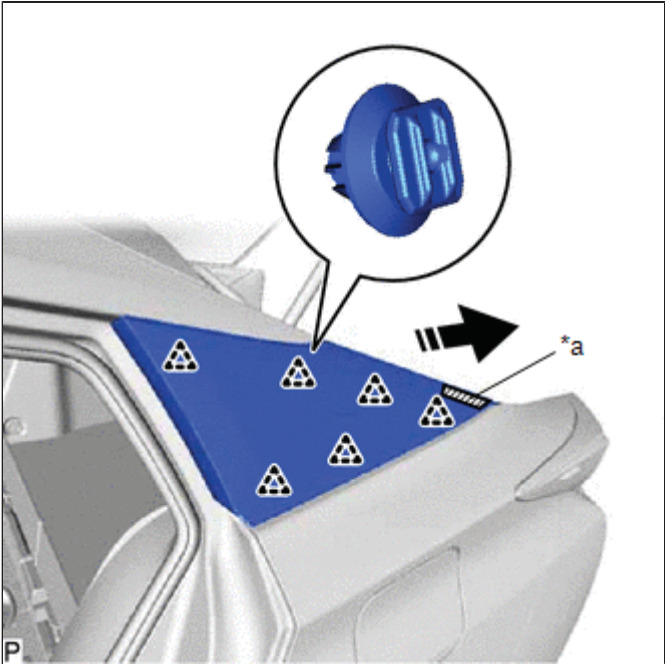



*a	Heated Part
*b	Heat Light

NOTICE:

Do not heat the vehicle body or quarter pillar cover sub-assembly excessively.

- (a) Using a heat light, heat the quarter pillar cover sub-assembly.
- (b) Disengage the 6 clips and separate the double-sided tape as shown in the illustration to remove the quarter pillar cover sub-assembly.



*a	Double-sided Tape
	Remove in this Direction

