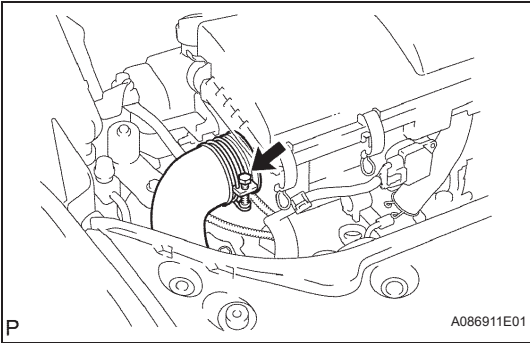
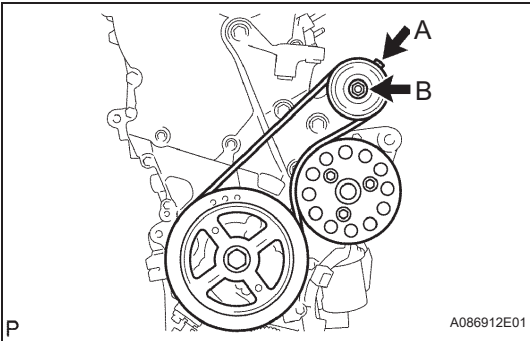


## REMOVAL

1. REMOVE ENGINE UNDER COVER RH
2. REMOVE NO. 1 AIR CLEANER INLET
  - (a) Loosen the clamp, and disconnect the air cleaner inlet from the air cleaner case.



3. REMOVE DRIVE BELT
  - (a) Loosen nut A.
  - (b) Turn adjust bolt B, and then release the belt tension.
  - (c) Remove the belt.



## INSTALLATION

### 1. INSTALL DRIVE BELT

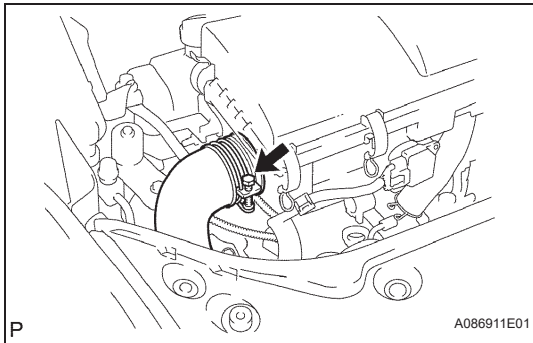
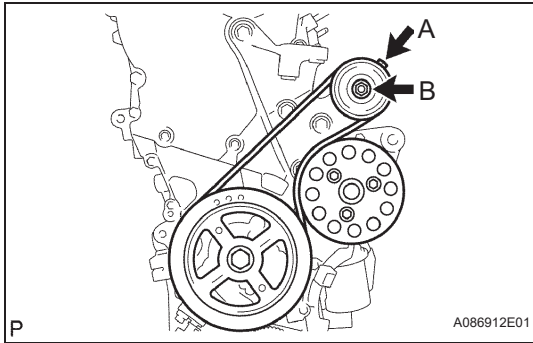
- Temporarily install the belt on each pulley.

### 2. ADJUST DRIVE BELT TENSION

- Turn adjust bolt B to adjust the belt tension.
- Tighten nut A.

**Torque: 40 N\*m (408 kgf\*cm, 30 ft.\*lbf)**

### 3. CHECK DRIVE BELT TENSION (See page [EM-5](#))



### 4. CONNECT NO. 1 AIR CLEANER INLET

- Connect the air cleaner inlet to the air cleaner case and tighten the clamp.

**Torque: 3.0 N\*m (31 kgf\*cm, 27 in.\*lbf)**

### 5. INSTALL ENGINE UNDER COVER RH

**EM**