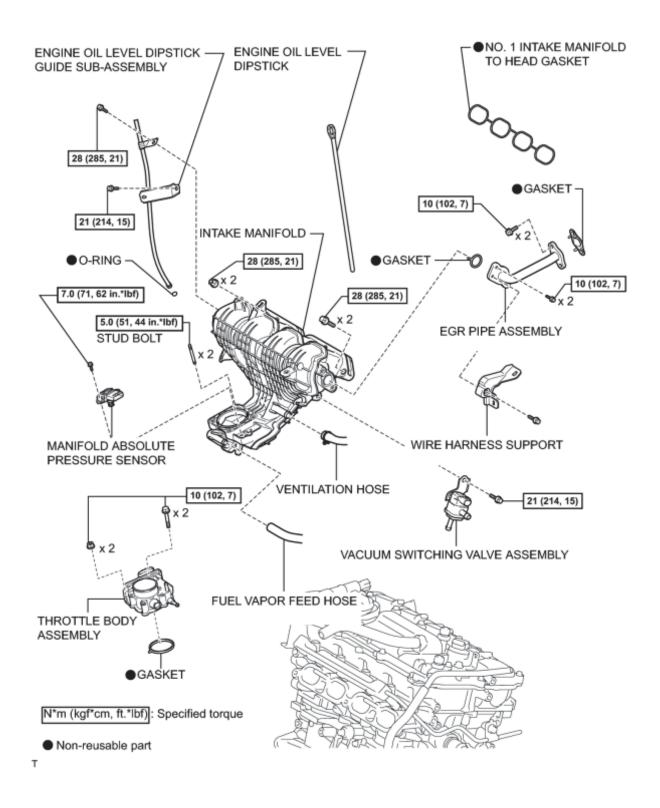
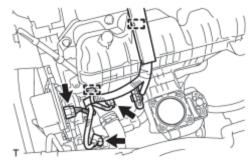
## **COMPONENTS**

# **ILLUSTRATION**



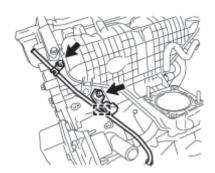
### **REMOVAL**

- 1. REMOVE THROTTLE BODY ASSEMBLY
- (a) Remove the throttle body assembly
- 2. REMOVE EGR PIPE ASSEMBLY\_ NFO
- 3. REMOVE MANIFOLD ABSOLUTE PRESSURE SENSOR
- 4. REMOVE VACUUM SWITCHING VALVE ASSEMBLY
- 5. REMOVE INTAKE MANIFOLD

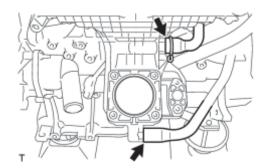


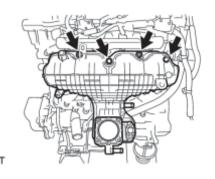
(a) Disconnect the 3 connectors and 2 wire harness clamps.

(b) Remove the engine oil level dipstick guide sub-assembly.



- (c) Disconnect the wire harness clamp, and then remove the 2 bolts and engine oil level dipstick guide sub-assembly.
- (d) Remove the O-ring from the engine oil level dipstick guide sub-assembly.
  - (e) Disconnect the fuel vapor feed hose and ventilation hose.





(f) Remove the 2 bolts, 2 nuts and intake manifold.

(g) Remove the No. 1 intake manifold to head gasket.

### 6. REPLACE STUD BOLT

HINT:

If a stud bolt is deformed or the threads are damaged, replace it.



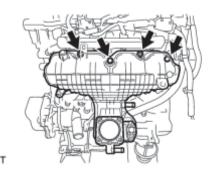
(a) Using an E6 "TORX" wrench, replace the 2 stud bolts.

Torque: 5.0 N·m (51 kgf·cm, 44in·lbf)

# **INSTALLATION**

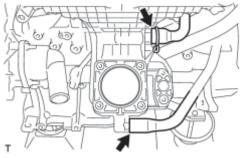
#### 1. INSTALL INTAKE MANIFOLD

(a) Install a new No. 1 intake manifold to head gasket to the intake manifold.



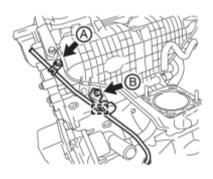
(b) Install the intake manifold with the 2 bolts and 2 nuts.

Torque: 28 N·m (285 kgf·cm, 21ft·lbf)



(c) Connect the fuel vapor feed hose and ventilation hose.

- (d) Install a new O-ring to the engine oil level dipstick guide sub-assembly.
- (e) Apply a light coat of engine oil to the O-ring.

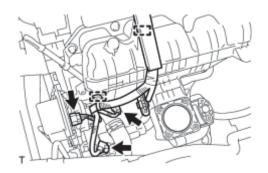


(f) Install the engine oil level dipstick guide sub-assembly with the 2 bolts and connect the wire harness clamp.

Bolt (A) - Torque: 28  $N \cdot m$  (285 kgf·cm, 21ft·lbf)

Bolt (B) - Torque: 21 N·m (214 kgf·cm, 15ft·lbf)

- (g) Install the engine oil level dipstick.
  - (h) Connect the 2 wire harness clamps and 3 connectors.



- 2. INSTALL VACUUM SWITCHING VALVE ASSEMBLY\_ NFC
- 3. INSTALL MANIFOLD ABSOLUTE PRESSURE SENSOR\_\_\_\_\_\_\_\_\_\_\_
- 4. INSTALL EGR PIPE ASSEMBLY NFO
- 5. INSTALL THROTTLE BODY ASSEMBLY
- (a) Install the throttle body assembly ...