

Your Current Vehicle: 2014 Toyota Prius V

Installation (2014 Prius V From 08/2013)

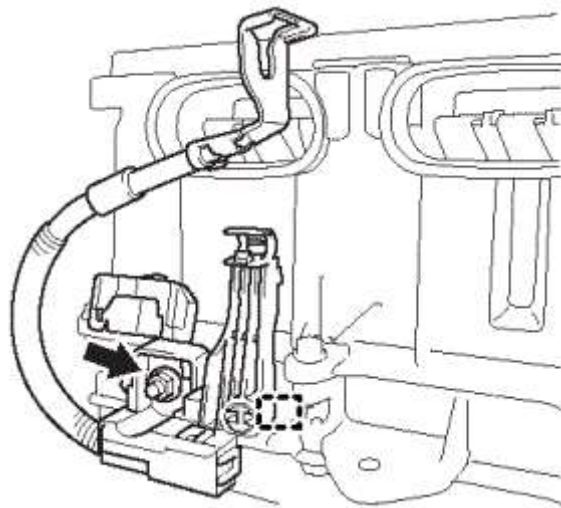
1. INSTALL NO. 2 ENGINE ROOM WIRE

NOTE

HINT:

Perform this procedure only when replacement of the No. 2 engine room wire is necessary.

- Engage the clamp to install the No. 2 engine room wire to the inverter with converter assembly.



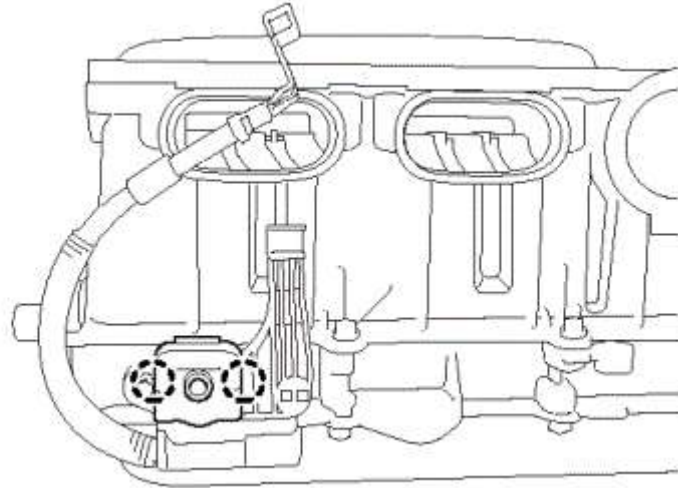
[Click to Enlarge](#)

- Install the nut to the No. 2 engine room wire.

Torque

Nm	kg.cm	inch lbs.
8.0	82	71

- Engage the 2 claws and close the terminal cover.



C

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2. INSTALL HIGH VOLTAGE FUSE

WARNING

Wear insulated gloves.

NOTE

HINT:

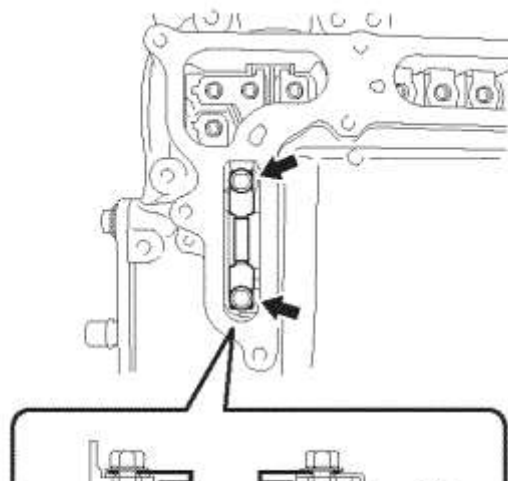
Perform this procedure only when replacement of the high voltage fuse is necessary.

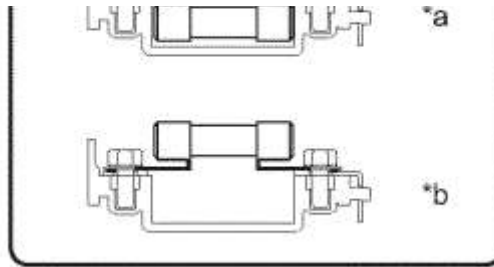
- Remove the 9 bolts and inverter cover.

NOTE

Make sure to pull the inverter cover straight up, as a connector is connected to the bottom of the cover.

- Install the high voltage fuse with the 2 bolts.





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Text in Illustration

*a	CORRECT
*b	INCORRECT

Torque

Nm	kg.cm	inch lbs.
4.0	41	35

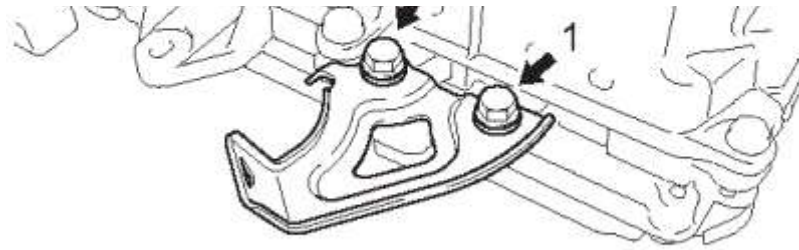
NOTE

- Be sure to use a torque wrench to tighten the bolts.
- The fuse should be installed with its orientation as shown in the illustration.
- Temporarily install the inverter cover with the 9 bolts to prevent any foreign matter or water from entering the inverter with converter assembly.

3. INSTALL MOTOR CABLE BRACKET

- Temporarily install the motor cable bracket with the 2 bolts.
- Tighten the 2 bolts in the order shown in the illustration.





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Torque

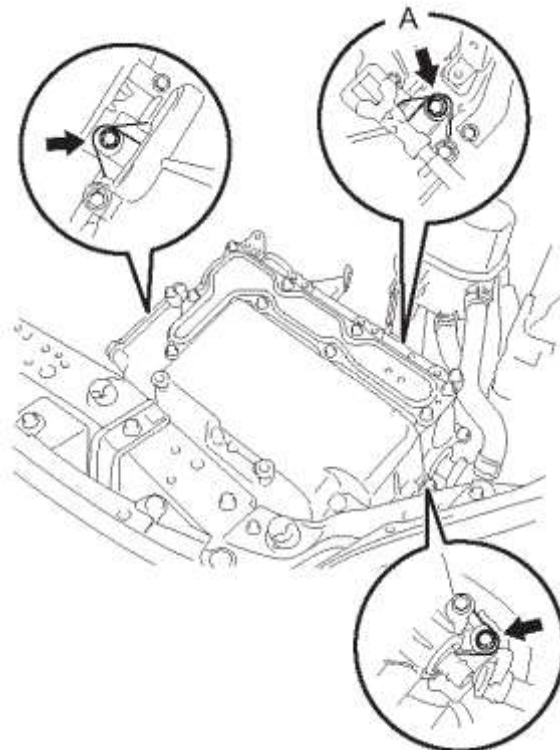
Nm	kg.cm	inch lbs.
8.0	82	71

4. INSTALL INVERTER WITH CONVERTER ASSEMBLY

WARNING

Wear insulated gloves.

- Temporarily install the inverter with converter assembly with the 3 bolts.



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NOTE

- Since the inverter with converter assembly is very heavy, 2 people are needed to install the inverter with converter assembly. When installing the inverter with converter assembly, do not damage the parts around it.
 - To prevent damage, do not hold the inverter with converter assembly by the connectors.
 - To prevent damage due to static electricity, do not touch the terminals of the disconnected connectors.
- Tighten bolt A.

Torque

Nm	kg.cm	ft. lbs.
12	122	8

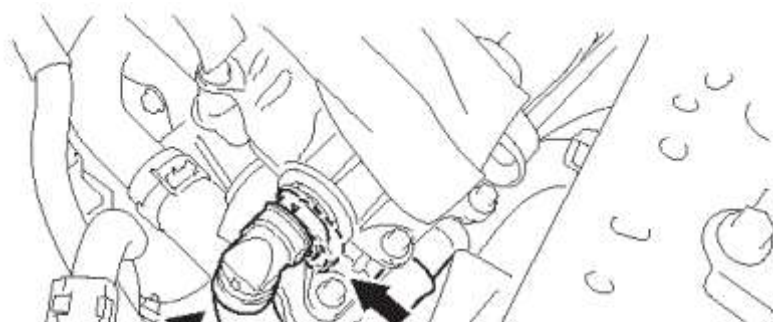
- Tighten the 2 bolts.

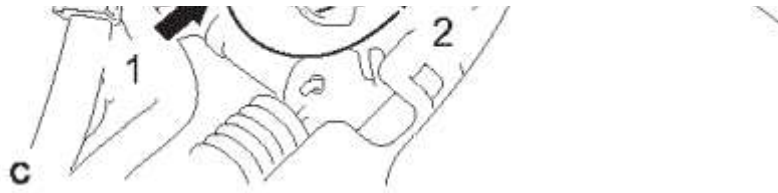
Torque

Nm	kg.cm	ft. lbs.
12	122	8

5. CONNECT WATER HOSE

- Connect the water hose to the inverter with converter assembly and lock the hose with the retainer.

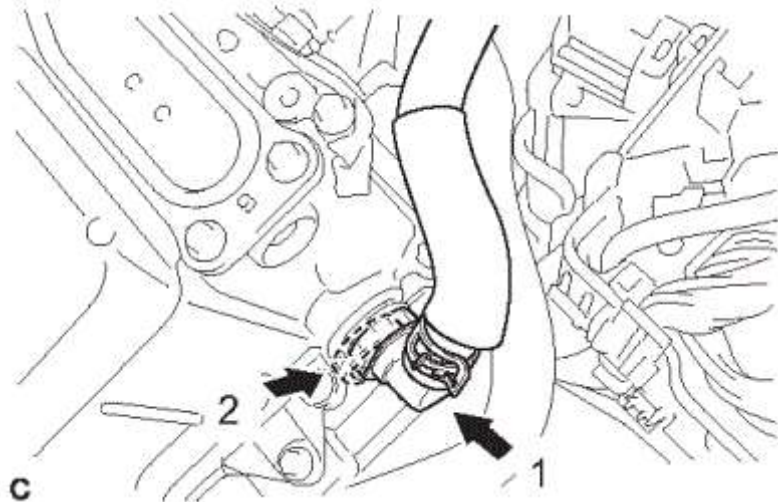




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NOTE

- Insert the retainer until a click sound is heard.
 - Pull on the hose to confirm that the hose is securely connected.
 - If there is foreign matter on the union or the O-ring, clean it with water and finger scouring.
 - To prevent foreign matter from entering the cooling system, do not remove the pieces of cloth or plastic bags from the pipes and disconnected hoses until installation.
- Connect the water hose to the inverter with converter assembly and lock the hose with the retainer.



Click to Enlarge

NOTE

- Insert the retainer until a click sound is heard.
- Pull on the hose to confirm that the hose is securely connected.
- If there is foreign matter on the union or the O-ring, clean it with water and finger scouring.
- To prevent foreign matter from entering the cooling system, do not remove the pieces of cloth or plastic bags from the pipes and disconnected hoses until installation.

6. CONNECT NO. 2 ENGINE ROOM WIRE

- Disconnect the No. 2 engine room wire from the protector.
- Connect the No. 2 engine room wire with the bolt and 2 claws.

Torque

Nm	kg.cm	inch lbs.
8.3	85	73

NOTE

Pass the No. 2 engine room wire under the two cooling hoses that pass beside the inverter.

- Install the No. 1 relay block cover and 2 clamps.
- Install the relay block cover.

7. REMOVE INVERTER COVER

WARNING

Wear insulated gloves.

- Remove the 9 bolts and inverter cover.

NOTE

Make sure to pull the inverter cover straight up, as a connector is connected to the bottom of the cover.

8. CONNECT NO. 2 ENGINE WIRE

WARNING

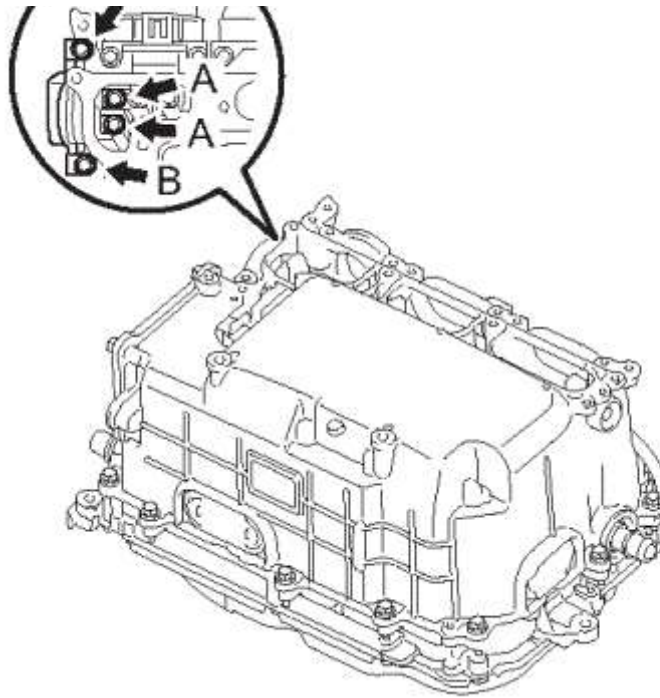
Wear insulated gloves.

NOTE

Do not allow any foreign matter or water to enter the inverter with converter assembly.

- Temporarily install the No. 2 engine wire (high voltage cables of the air conditioning) and 4 bolts to the inverter assembly by hand.





Click to Enlarge

- Fully tighten the 4 bolts.

Torque

Bolt A		
Nm	kg.cm	inch lbs.
8.0	82	71
Bolt B		
Nm	kg.cm	inch lbs.
9.2	94	81

NOTE

Be sure to use a torque wrench to tighten the bolts.

- Connect the harness clamp.

9. CONNECT MOTOR CABLE

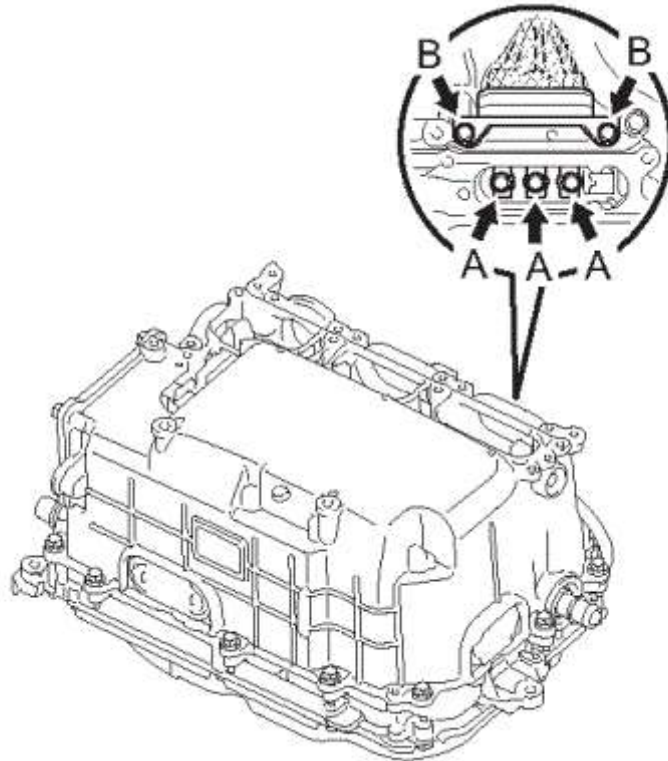
WARNING

WARNING
Wear insulated gloves.

NOTE

Do not allow any foreign matter or water to enter the inverter with converter assembly.

- Temporarily install the high voltage cable of the motor cable (MG2) and 5 bolts to the inverter assembly by hand.



Click to Enlarge

- Fully tighten the 5 bolts.

Torque

Bolt A		
Nm	kg.cm	inch lbs.
8.0	82	71
Bolt B		
Bolt A		
Nm	kg.cm	inch lbs.
Nm	kg.cm	inch lbs.
0.2	0.4	0.1

9.2	94	81
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NOTE

Be sure to use a torque wrench to tighten the bolts.

- Connect the harness clamp.

10. CONNECT GENERATOR CABLE

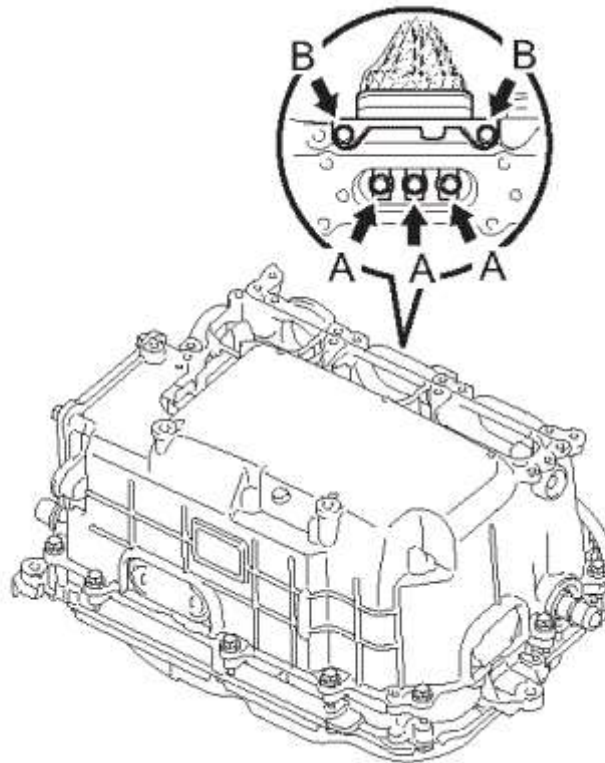
WARNING

Wear insulated gloves.

NOTE

Do not allow any foreign matter or water to enter the inverter with converter assembly.

- Temporarily install the high voltage cable of the generator cable (MG1) and 5 bolts to the inverter assembly by hand.



Click to Enlarge

- Fully tighten the 5 bolts.

Torque

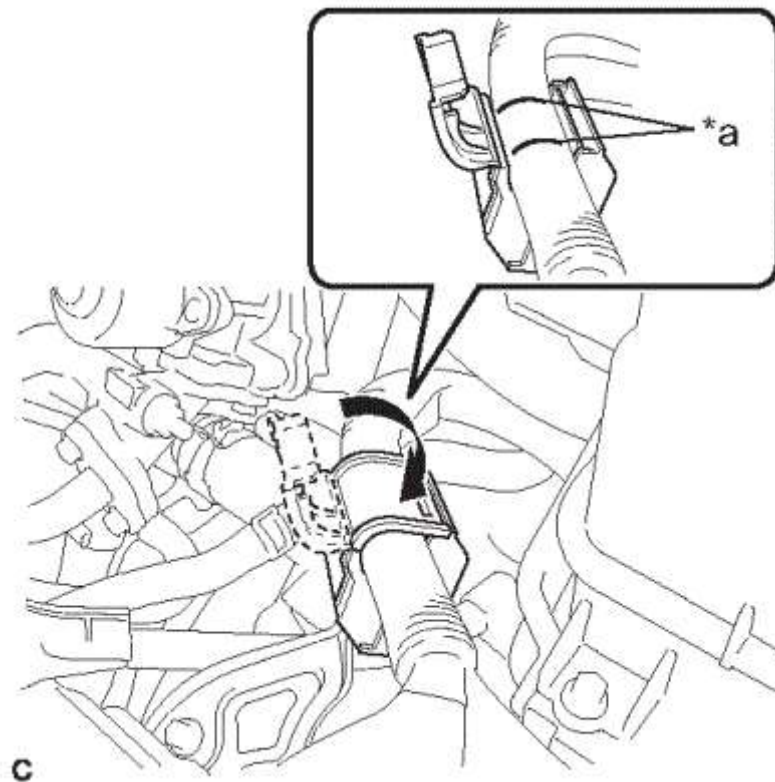
Bolt A		
Nm	kg.cm	inch lbs.
Bolt A		

Nm	kg.cm	inch lbs.
8.0	82	71
Bolt B		
Nm	kg.cm	inch lbs.
9.2	94	81

NOTE

Be sure to use a torque wrench to tighten the bolts.

- Install the generator cable and cover.



Click to Enlarge

Text in Illustration

*a	Alignment Mark
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NOTE

Close the cover so that the alignment marks are not visible.

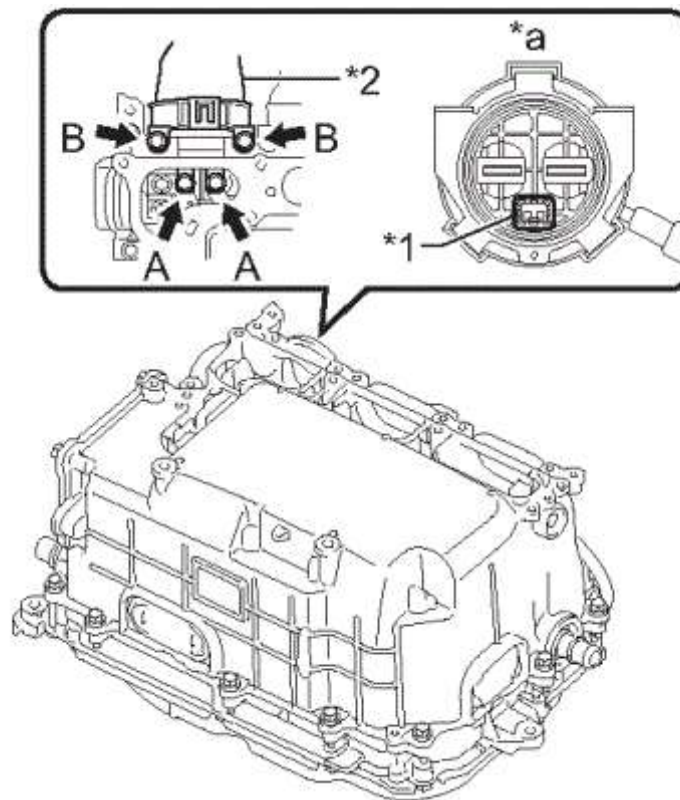
11. CONNECT FRAME WIRE

WARNING

Wear insulated gloves.

NOTE

- Make sure that the interlock is fully engaged.
- Do not allow any foreign matter or water to enter the inverter with converter assembly.
- Temporarily install the frame wire (high voltage cables of the hybrid battery) and 4 bolts to the inverter assembly by hand.



Click to Enlarge

Text in Illustration

*1	Interlock
*2	High voltage cables of the hybrid battery

*a	Front view of frame wire connector
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- Fully tighten the 4 bolts.

Torque

Bolt A		
Nm	kg.cm	inch lbs.
8.0	82	71
Bolt B		
Nm	kg.cm	inch lbs.
9.2	94	81

NOTE

- Be sure to use a torque wrench to tighten the bolts.
- Make sure that the interlock are fully engaged.

- Connect the harness clamp.

12. CHECK HIGH VOLTAGE CABLE CONNECTION

WARNING

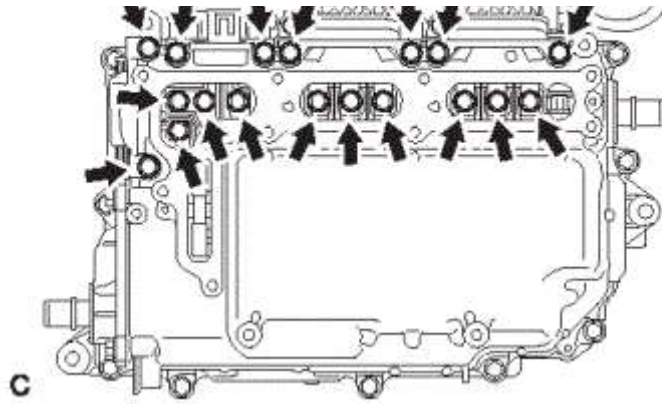
Wear insulated gloves.

NOTE

Do not allow any foreign matter or water to enter the inverter with converter assembly.

- Check that each connector and terminal is firmly installed.





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NOTE

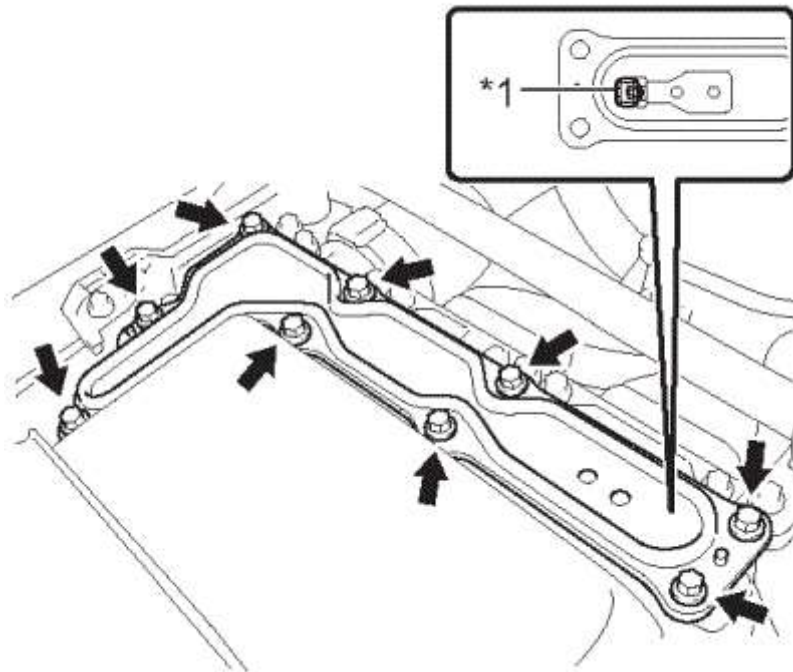
Make sure that the bolts are fully tightened.

13. INSTALL INVERTER COVER

WARNING

Wear insulated gloves.

- Install the inverter cover with the 9 bolts to the inverter with converter assembly.



Click to Enlarge

Text in Illustration

*1	Interlock
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Torque

Nm	kg.cm	ft. lbs.
11	112	8

NOTE

- Make sure that the interlock is fully engaged.
- Do not allow any foreign matter or water to enter the inverter with converter assembly.

14. INSTALL ENGINE ROOM MAIN WIRE

NOTE

- Make sure that the connectors are fully engaged.
- Do not allow any foreign matter or water to enter the inverter with converter assembly.
- Install the bolt, clamp and clip, and connect the engine room main wire.

Torque

Nm	kg.cm	ft. lbs.
12	122	9

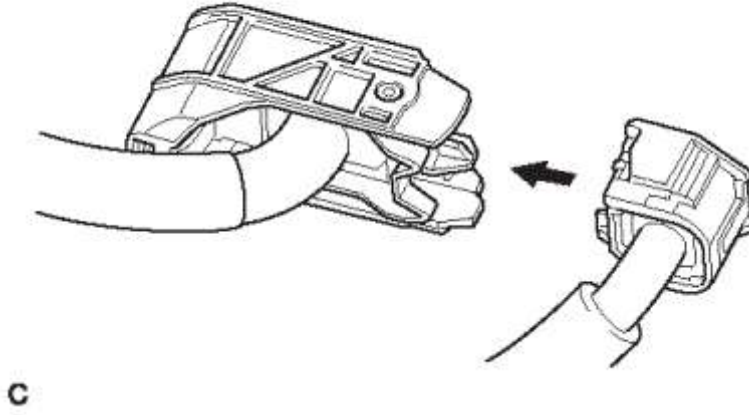
- Install the bolt.

Torque

Nm	kg.cm	ft. lbs.
Nm 12	kg.cm 122	ft. lbs. 9

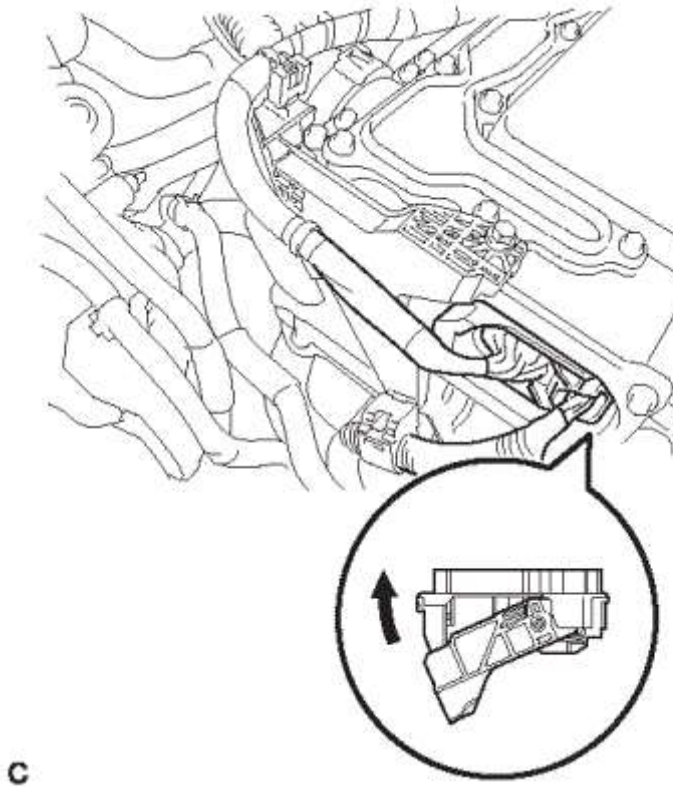


- Connect the engine wire to the engine room main wire.



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- Connect the connector to the inverter with converter assembly and lock the connector with the lock lever.

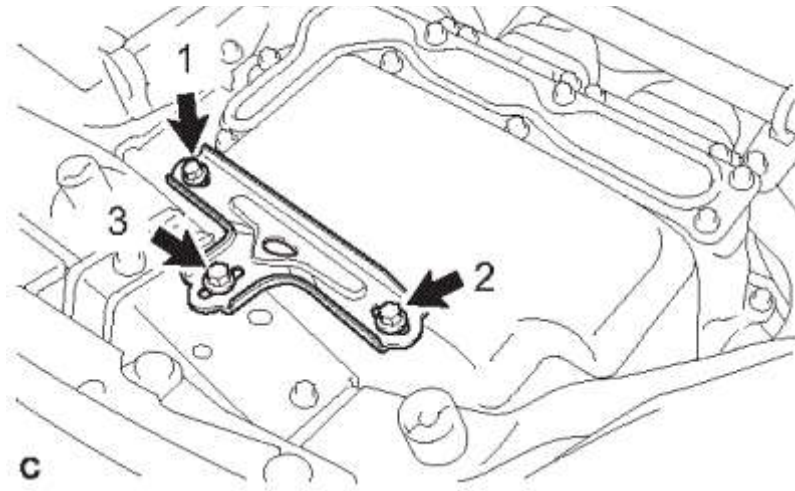


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15. INSTALL NO. 1 INVERTER BRACKET

- Temporarily install the No. 1 inverter bracket with the 3 bolts.





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- Tighten the 3 bolts in the order shown in the illustration.

Torque

Nm	kg.cm	ft. lbs.
14	138	10

16. INSTALL SERVICE PLUG GRIP

2014 MY Prius V [08/2013 -]; HYBRID / BATTERY CONTROL: SERVICE PLUG GRIP: INSTALLATION (?a=0&t=545481).

17. ADD COOLANT (for Inverter) 2014 MY Prius V [08/2013 -]; HYBRID / BATTERY CONTROL: COOLANT (for Inverter): REPLACEMENT+ (?a=0&t=543909)

18. INSPECT FOR COOLANT LEAK (for Inverter) 2014 MY Prius V [08/2013 -]; HYBRID / BATTERY CONTROL: COOLANT (for Inverter): ON-VEHICLE INSPECTION+ (?a=0&t=545495)

19. INSTALL NO. 1 ENGINE UNDER COVER

20. INSTALL RADIATOR SUPPORT OPENING COVER 2014 MY Prius V [08/2013 -]; EXTERIOR PANELS / TRIM: FRONT BUMPER: INSTALLATION+ (?a=0&t=545500)