

2018 Global Tire Company Rankings

Based on 2017 results. Includes subsidiaries.

(Figures in millions of dollars, translated at average annual currency exchange rates)



2017 Rank	2016 Rank	Company/Headquarters	2017		2016		2015		2014	
			Tire sales	% of total corp. sales	Tire sales	% of total corp. sales	Tire sales	% of total corp. sales	Tire sales	% of total corp. sales
1	1	Bridgestone Corp. ^{# 1} Tokyo, Japan	*24,350.0	*75.0%	22,121.0	*75.0%	*24,045.0	*75.0%	*26,045.0	*75.0%
2	2	Group Michelin ^{#2} Clermont-Ferrand, France	*23,560.0	*95.0%	21,129.4	*95.0%	*22,130.0	*95.0%	*24,668.5	*95.0%
3	3	Goodyear Tire & Rubber Co. [#] Akron, Ohio	*14,300.0	*93.0%	*13,645.0	*90.0%	*14,800.0	*90.0%	*16,355.0	*90.0%
4	4	Continental A.G. [#] Hanover, Germany	*11,325.0	*28.5%	*10,785.0	*25.0%	*10,780.0	*25.0%	*11,875.0	*24.8%
5	6	Sumitomo Rubber Industries Ltd. [#] Kobe, Japan	6,755.1	85.7%	6,029.9	85.6%	6,051.2	86.3%	6,917.7	87.3%
6	5	Pirelli & C. S.p.A. ^{# 3} Milan, Italy	6,034.2	100.0%	6,380.0	100.0%	6,933.6	100.0%	7,992.2	???
7	7	Hankook Tire Co. Ltd. Seoul, South Korea	*5,535.0	*92.0%	5,008.7	91.6%	*5,320.0	*90.0%	5,595.4	88.0%
8	8	Yokohama Rubber Co. Ltd. ⁴ Tokyo, Japan	4,862.4	81.6%	4,209.0	79.9%	4,152.8	79.8%	4,703.2	79.6%
9	9	Maxxis International / Cheng Shin Rubber Yuanlin, Taiwan	3,955.5	100.0%	3,887.0	100.0%	3,847.0	100.0%	4,441.3	100.0%
10	10	Zhongce Rubber Group Co. Ltd. Hangzhou, China	3,621.9	96.4%	3,229.2	96.0%	3,395.3	95.4%	4,118.5	96.5%
11	11	Giti Tire Pte. Ltd. ⁵ Singapore	3,403.0	100.0%	2,890.5 [®]	100.0%	3,130.7	100.0%	3,474.0 [®]	100.0%
12	13	Toyo Tire & Rubber Co. Ltd. Hyogo, Japan	2,920.5	80.8%	2,685.9	79.6%	2,690.4	79.8%	2,959.3	79.3%
13	12	Cooper Tire & Rubber Co. Findlay, Ohio	2,854.7	100.0%	2,924.9	100.0%	2,972.9	100.0%	3,424.8	100.0%
14	14	Kumho Tire Co. Inc. ⁶ Seoul, South Korea	2,523.5	99.0%	2,409.0	99.0%	2,663.0	99.0%	3,876.7	*99.0%
15	15	MRF Ltd. [^] Chennai, India	2,407.5	99.0%	2,070.0	99.0%	2,145.8	99.0%	2,325.8	98.7%
16	17	Apollo Tyres Ltd. [^] Kerala, India	2,182.5	100.0%	1,943.9	100.0%	1,931.4	100.0%	2,084.5	100.0%
17	20	Shandong Linglong Group Co. Ltd. Shandong, China	2,175.3	100.0%	1,324.0	100.0%	1,346.7	100.0%	1,672.8	100.0%
18	21	Shandong Hengfeng Tyre Co. Ltd. Guangrao County, China	1,997.0	100.0%	1,319.2	100.0%	1,344.2	100.0%	1,623.0	100.0%
19	27	Sailun Jinyu Tyre Co. Ltd. Dongying City, China	1,977.0	100.0%	930.7	100.0%	1,258.8	100.0%	1,454.2	100.0%
20	18	Nexen Tire Corp. ⁷ Seoul, South Korea	*1,654.0	*95.0%	1,703.6	93.1%	1,778.4	93.8%	1,862.3	92.6%
21	19	Nokian Tyres P.L.C. ^{# 1} Nokia, Finland	*1,645.0	*93.0%	*1,380.0	*93.0%	1,389.5	*93.0%	1,752.7	95.0%
22	16	Triangle Group Co. Ltd. Shandong, China	1,508.9	97.5%	1,560.9 [®]	100.0%	2,437.7	100.0%	2,869.7	100.0%
23	26	Xingyuan Tyre Co. Ltd. Dongying City, China	1,293.9	100.0%	969.4	100.0%	1,285.3	100.0%	1,408.0	100.0%
24	22	JK Tyre & Industries Ltd. [^] New Delhi, India	1,291.8	100.0%	1,198.3	100.0%	1,138.7	100.0%	1,342.2	100.0%
25	25	Titan International Inc. Quincy, Illinois	*1,175.1	*80.0%	*1,012.5	*80.0%	*1,115.8	*80.0%	*1,515.0	*80.0%
26	24	Kenda Rubber Industrial Co. Ltd. Yuanlin, Taiwan	1,071.7	100.0%	1,034.9	100.0%	1,106.7	100.0%	1,168.1	100.0%
27	29	Double Coin Holdings Ltd. Shanghai, China	1,046.4	100.0%	863.0	100.0%	1,067.3	100.0%	*1,530.0	100.0%
28	23	Qingdao Doublestar Industrial Co. Ltd. ⁶ Qingdao, China	1,037.1	100.0%	1,062.0	100.0%	740.8	100.0%	828.1	100.0%
29	30	Aeolus Tyre Co. Ltd. Jiaozuo, China	986.1	100.0%	844.0	100.0%	969.4	100.0%	1,334.3	100.0%
30	32	Trelleborg Wheel Systems S.p.A. Tivoli, Italy	*985.0	*26.6%	*685.0	*22.2%	*410.0	—	*486.0	*14.8%
31	28	Ceat Ltd. [^] Mumbai, India	957.0	100.0%	925.8	100.0%	935.8	100.0%	953.9	100.0%
32	N.R.	Prometeon Tyre Group S.r.l. ³ Milan, Italy	*900.0	100.0%	*400.0	100.0%	N.A.	—	N.A.	—
33	34	Prinx Chengshan (Shandong) Tire Co. Shandong, China	855.5	100.0%	635.6	100.0%	656.4	100.0%	844.9	100.0%
34	41	Camso Ltd. ² Magog, Quebec	*830.0	*85.0%	*800.0 [®]	*85.0%	*785.0 [®]	85.0%	*770.0 [®]	*85.0%
35	66	Nizhnekamskshina ⁸ Nizhnekamsk, Russia	800.0	100.0%	617.2 [®]	100.0%	597.1	100.0%	588.5	100.0%
36	35	Guizhou Tyre Co. Ltd. Guizhou, China	730.3	100.0%	590.8	100.0%	739.5	100.0%	886.9	100.0%
37	31	Hixih Rubber Industry Group Jining, China	N.A.	—	*720.0	100.0%	N.A.	—	N.A.	—
38	43	Shandong Haohua Tyre Group Co. Ltd. Weifang, China	709.2	100.0%	440.0	100.0%	N.A.	—	N.A.	—
39	39	Balkrishna Industries Ltd. [^] Maharashtra, India	692.2	100.0%	553.8	100.0%	530.9	100.0%	*619.2	100.0%

2018 Global Tire Company Rankings



2017 Rank	2016 Rank	Company/Headquarters	2017		2016		2015		2014	
			Tire sales	% of total corp. sales	Tire sales	% of total corp. sales	Tire sales	% of total corp. sales	Tire sales	% of total corp. sales
40	33	Shandong Shengtai Tyre Co. Ltd. <i>Guangrao County, China</i>	N.A.	—	678.9	100.0%	823.8	100.0%	972.7	100.0%
41	38	Jiangsu Tongyong Tire Ltd. <i>Wuxi, China</i>	660.3	100.0%	554.5	100.0%	651.3	100.0%	710.1	100.0%
42	37	BRISA/Bridgestone-Sabancı Tire Mfg.¹ <i>Izmit, Turkey</i>	630.2	100.0%	561.5	100.0%	792.1	100.0%	739.5	100.0%
43	31	Shandong Yongtai Group <i>Donying City, China</i>	N.A.	—	*625.0	100.0%	750.7	100.0%	N.A.	100.0%
44	57	Shandong Wanda Tyre Co. Ltd. <i>Dongying City, China</i>	617.6	100.0%	307.5	100.0%	243.3	100.0%	628.8	100.0%
45	44	Carlstar Group L.L.C. <i>Jackson, Tennessee</i>	570.0	100.0%	*450.0	*50.0%	*450.0	100.0%	*450.0	*50.0%
46	71	Yanchang Petroleum Group Rubber Co. Ltd. <i>Shaanxi, China</i>	547.7	100.0%	185.6	100.0%	137.9	100.0%	161.5	100.0%
47	40	Wanli Tire Group <i>Guangzhou City, China</i>	521.9	100.0%	507.7	100.0%	526.7	100.0%	497.9	100.0%
48	50	O.J.S.C. Cordiant <i>Moscow, Russia</i>	*500.0	100.0%	*370.0	100.0%	N.A.	—	462.1	100.0%
49	42	Weifang Yuelong Rubber Group <i>Qingdao, China</i>	493.4	100.0%	480.0	100.0%	643.3	100.0%	527.9	100.0%
50	52	Shandong Bayi Tyre Manufacture Co. Ltd. <i>Zhouzhuang, China</i>	436.8	100.0%	315.0	100.0%	270.0	100.0%	261.1	100.0%
51	52	Petlas Tyre Industry & Trade Co. <i>Ankara, Turkey</i>	399.4	100.0%	*315.0	100.0%	413.3	100.0%	360.4	100.0%
52	36	JSC Belshina Belarus Tyre Works <i>Bobruisk, Belarus</i>	398.5	100.0%	377.0	100.0%	350.0	100.0%	*800.0	100.0%
53	45	Sichuan Haida Tyre Group Co. Ltd. <i>Haida/Sichuan, China</i>	N.A.	—	388.9	100.0%	470.3	100.0%	414.5	100.0%
54	47	Shandong Zhongyi Rubber Co. Ltd. <i>Dawang/Shandong, China</i>	N.A.	—	*375.0	100.0%	450.6	100.0%	468.2	100.0%
55	56	Nankang Rubber Tire Corp. Ltd. <i>Taipei, Taiwan</i>	372.4	100.0%	336.8 [®]	100.0%	342.7	100.0%	393.9 [®]	100.0%
56	55	TVS Srichakra Ltd.[^] <i>Chennai, India</i>	341.0	100.0%	294.1	100.0%	311.5	100.0%	368.6	100.0%
57	49	Qingdao Sentury Tire Co. Ltd. (Sentaída Group) <i>Jimo, Shandong, China</i>	N.A.	—	332.2	100.0%	295.0	100.0%	314.3	100.0%
58	50	Shandong Yinbao Tire Group <i>Shandong, China</i>	N.A.	—	*325.0	100.0%	381.9	100.0%	N.A.	—
59	60	Chaoyang Long March Tyre Co. Ltd. <i>Liaoning, China</i>	322.9	100.0%	244.6	100.0%	267.5	100.0%	301.0	100.0%
60	52	Shandong Rongsheng Tyre Co. Ltd. <i>Rongsheng, China</i>	N.A.	—	*315.0	100.0%	370.3	100.0%	N.A.	—
61	64	Shandong Sanli Tyre Manufacture Co. Ltd. <i>Caoxian, Shandong, China</i>	284.3	100.0%	229.7	100.0%	N.A.	—	N.A.	—
62	63	P.T. Multistrada Arah Sarana TBK <i>Cikarang, Indonesia</i>	281.0	100.0%	229.8	100.0%	237.0	100.0%	282.0	100.0%
63	58	FATE S.A.I.C.I. <i>San Fernando, Argentina</i>	270.8	98.1%	271.1	98.0%	352.9	97.4%	326.8	97.4%
64	48	Barez Tire Group <i>Tehran, Iran</i>	N.A.	—	*265.0	100.0%	*275.0	100.0%	354.1	98.2%
65	61	Xuzhou Armour Rubber Co. Ltd.⁹ <i>Xuzhou, Jiangsu, China</i>	N.A.	—	242.9	100.0%	258.9	100.0%	299.9	100.0%
66	62	Federal Corp. <i>Tao Yuan, Taiwan</i>	*241.0	100.0%	*230.0	100.0%	232.1	100.0%	239.9	100.0%
67	59	Birla Tyres Ltd. <i>Orissa, India</i>	225.2	100.0%	246.9	100.0%	350.5	100.0%	506.5	100.0%
68	67	Shandong Sangong Tyre Co. Ltd. <i>Zucheng City, China</i>	N.A.	—	206.7	100.0%	292.7	100.0%	413.8	100.0%
69	69	Hwa Fong Rubber Ind. Co. Ltd. <i>Taipei, Taiwan</i>	188.9	100.0%	187.8 [®]	100.0%	206.6	100.0%	219.1	100.0%
70	70	Shandong Taishan Tyre Co. Ltd. <i>Faicheng, China</i>	N.A.	—	189.8	100.0%	197.8	100.0%	218.9	100.0%
71	N.R.	DaNang Rubber Co. <i>DaNang, Vietnam</i>	163.7	100.0%	153.7	100.0%	158.0	100.0%	155.7	100.0%
72	73	Shandong Huitong Tyre Co. Ltd. <i>Laiwu, China</i>	158.0	100.0%	159.2	100.0%	164.8	100.0%	152.4	100.0%
73	N.R.	Shandong Fengyuan Tyre Co. Ltd. <i>Zaozhuang City, China</i>	156.1	100.0%	N.A.	—	N.A.	—	N.A.	—
74	72	Casumina (Southern Rubber Industry Co.) <i>Ho Chi Minh City, Vietnam</i>	152.1	93.8%	160.0	99.3%	163.0	99.1%	148.9	99.7%
75	74	Specialty Tires of America Inc. <i>Indiana, Pennsylvania</i>	*150.0	100.0%	*150.0	100.0%	*155.0	100.0%	*155.0	100.0%
Subtotal (rounded)			*160,700.0		144,000.0		*153,000.0		*171,900.0	
Others¹⁰			*7,500.0		*7,000.0		*7,500.0		*8,000.0	
TOTAL			*168,200.0		*151,000.0		*160,500		*179,900.0	

= non-tire revenue from company-owned retail operations excluded ^ = fiscal year ends other than Dec. 31 * = estimated N.A. = not available; N.R. = not ranked; ® = revised from previous reports

1 = Bridgestone owns 16% of Nokian Tyres P.L.C. (No. 21 on this year's Top 75) and 44% of BRISA Bridgestone (No. 42).

2 = Michelin is buying Camso Ltd. (No. 34 on this year's list) for \$1.45 billion; will create a \$2 billion/year OTR division.

3 = Pirelli now owned by China National Chemical Corp.; industrial business (farm and truck tires) have been spun off into a new company, Prometeon Tyre

Group, that also will include commercial-related assets of CNCC. This restructuring reduced Pirelli's fiscal 2017 revenue by approximately \$1 billion.

4 = Yokohama's revenue from mid-2016 on includes sales from Alliance Tire Group.

5 = Giti's sales include revenue (\$1B+) of P.T. Gajah Tunggal of Indonesia, in which Giti owns 49.7% stake; Michelin also owns a 10% share of Gajah Tunggal.

6 = China's Qingdao Doublestar Tire Co. Ltd. (No. 27 on this year's list) owns a 45% stake and management control of Kumho Tire.

7 = Nexen's sales include industrial tire and tube revenue from Nexen Corp.

8 = Pirelli, through a joint venture with Russian Technologies, owns an option to buy into or merge with Nizhnekamskshina.

9 = Formerly Xuzhou Xugong Tyre Co. Ltd.

10 = 'Others' represents as many as 100 other companies. The next largest are: Hayou Tyre Co. Ltd., China; Vee Rubber Corp. Ltd., Thailand; General Tyre & Rubber Co. of Pakistan, Pakistan; Speedways Rubber Co., India; Hwa Fong Rubber (Thailand) Public Co. Ltd., Thailand; Inoue Rubber (Thailand) Co. Ltd., Thailand; Magna Tyres Group, Netherlands; Dunlop Aircraft Tyres Ltd., England; Otani Tire Co. Ltd., Thailand.

33rd Global Tire Report

The world's tire production facilities by region



These tables list worldwide tire manufacturing plants, divided into six geographical regions: North America, comprising the U.S., Canada and Mexico; Latin America, including Central and South America; Europe, including Russia and most of the former Soviet Bloc nations; Asia, including China, India, Japan, the Pacific Rim and former states of the Soviet Union located in Asia, Africa and the Middle East.

The tables list tire makers, followed in parentheses by the parent firm's name, where applicable. Plant information shows: The year the unit opened; each plant's DOT code(s); the number of production workers employed and union status; types of tires made at the facility; and production capacity at the plant.

Information has been obtained from the companies and/or other sources. The abbreviations are:

- **TIRE TYPES:** 1–Auto; 2–Light Truck; 3–Truck/bus; 4–Agricultural; 5–Motorcycle; 6–Earthmover/OTR; 7–Industrial; 8–Aircraft; 9–Racing
- **TIRE CONSTRUCTION:** r–Radial; b–Bias-ply
- **PLANT CAPACITIES:** u/d–Units per day; u/y–Units per year; t/y–Tons per year



North American tire production facilities

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Canada					
Bridgestone Canada Inc. (Bridgestone Corp.)					
Joliette, Quebec	1966	VN,1VN,XY,1XY,9B,19B	1,200u	1,2 (r)	16,541 u/d
Goodyear Canada Inc. (Goodyear)					
Medicine Hat, Alberta	1960	PC,1PC	300u	1 (r,b)	13,000 u/d
Napanee, Ontario	1990	4B,14B	800	1 (r)	20,000 u/d
Michelin North America (Canada) Inc. (Group Michelin)					
Bridgewater, Nova Scotia	1973	B3,1BD	1,130	1,2 (r)	61,200 t/y
Granton-Pictou, Nova Scotia	1971	HN,1HN	615	1,2 (r)	9,000 t/y
Waterville, Nova Scotia	1982	M5,1M5	1,311	3 (r)	117,500 t/y
Mexico					
Bridgestone de Mexico S.A. de C.V. (Bridgestone Corp.)					
Cuernavaca	1980	V6,1V6	1,115u	1,2 (r)	21,000 u/d
Bridgestone Neumaticos de Monterrey S.A. de C.V. (Bridgestone Corp.)					
Monterrey	2007	RB,1RB	298u	1,2 (r)	6,600 u/d
Continental Tire de Mexico S.A. de C.V. (Continental A.G.)					
San Luis Potosi	1975	P5,1P5	1,500u	1,2 (r,b)	6.6 mil. u/y
Corporacion de Occidente S.A. de C.V. (Cooper Tire & Rubber Co.)					
El Salto	2008	RD,1RD,R7,1R7	1,380	1,2 (r)	19,000 u/d
Goodyear SLP s.r.l. de C.V. (Goodyear)					
San Luis Potosi	2017	1PL	1,000	1,2 (r)	6.0 mil. u/y
Industrias Michelin S.A. de C.V. (Group Michelin)					
Queretaro	1987	K4,1K4	427	1,2 (r)	6,000 u/d
Leon	2018	—	1,000	1,2 (r)	4.5 mil. u/y
JK Tornel S.A. de C.V. (JK Tyre & Industries Ltd.)					
Mexico City	1972	5F,15F	402u	1,2,3,4,7 (b)	4,216 u/d
Tacuba	1946	AG,2A6	248	1,2,3 (b)	3,775 u/d
Tultilan	1984	4F,14F	797u	1,2,4,7 (r,b)	15,500 u/d
Pirelli Neumaticos S.A. de C.V. (Pirelli & C. S.p.A.)					
Silao	2012	UN,1UN	1,800	1,2 (r)	7.5 mil. u/y
* — Plant scheduled to open in 2018					
United States					
Bridgestone Americas Tire Operations L.L.C. (Bridgestone Corp.)					
Akron, Ohio	1910	—	60u	9 (r)	—
Bloomington, Ill.	1965	2M,12M,3M,13M	380u	6 (r,b)	300 u/d
Des Moines, Iowa	1945	YE,1YE,YU,1YU,VE	1,050u	4 (r,b)	4,000 u/d
Graniteville, S.C.	1998	7X,17X,8X,18X,9X,19X	1,597	1,2 (r)	37,750 u/d

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
LaVergne, Tenn.	1972	D2,1D2,E3,1E3,Y7,1Y7	679u	3 (r)	6,070 u/d
Morrison, Tenn.	1990	2C,12C,4D,14D,5D,15D	933u	3 (r)	9,100 u/d
Trenton, S.C.	2014	—	420	6 (r)	68 t/d
Wilson, N.C.	1974	W2,1W2,Y3,1Y3,0B,10B	1,800	1,2 (r)	33,025 u/d
Carlstar Group L.L.C.					
Clinton, Tenn.		C4,1C4	500	4,7	10,200 u/d
Jackson, Tenn.	2011	P4,1P4	400	4,7 (r,b)	11,700 u/d
Continental Tire the Americas Inc. (Continental A.G.)					
Mount Vernon, Ill.	1972	A3,1A3,3C,13C,6B,16B	3,400	1,2,3 (r)	16.6 mil. u/y
Sumter, S.C.	2014	VY,1VY	1,070	1,2 (r)	4.0 mil. u/y
Cooper Tire & Rubber Co.					
Findlay, Ohio	1914	UP,1UP	1,060u	1,2 (r)	18,000 u/d
Texarkana, Ark.	1964	UT,1UT	1,675u	1,2 (r)	26,000 u/d
Tupelo, Miss.	1984	U9,1U9	1,349	1 (r)	37,000 u/d
Giti Tire (USA) Ltd. (Giti Tire Group)					
Richburg, S.C.	2017	01B	1,700	1,2 (r)	5.0 mil. u/y
Goodyear Tire & Rubber Co.					
Akron, Ohio	1983	MB,1MB	375u	9 (r)	2,000 u/d
Danville, Va.	1966	MC,1MC	2,300u	3,8 (r,b)	10,000 u/d
Fayetteville, N.C.	1969	PJ,1PJ	2,900u	1,2 (r)	40,000 u/d
Gadsden, Ala.	1929	MD,1MD	1,600u	1,2 (r)	25,000 u/d
Lawton, Okla.	1978	M6,1M6	2,800	1,2 (r)	65,000 u/d
Topeka, Kan.	1944	MJ,1MJ	1,600u	2,3,6 (r,b)	7,000 u/d
Hankook Tire Manufacturing Tennessee L.P. (Hankook Tire Co. Ltd.)					
Clarksville, Tenn.	2016	00T	1,200	1,2 (r)	5.5 mil. u/y
Hoosier Racing Tire Corp. (Continental A.G.)					
Plymouth, Ind.	1979	J7,1J7	300	9 (r,b)	—
Kumho Tire Georgia Inc. (Kumho Tire Co. Inc.)					
Macon, Ga.	2016	000	360	1,2 (r)	4.0 mil. u/y
Michelin North America Inc. (Group Michelin)					
Ardmore, Okla.	1969	AP,1AP	1,815	1,2 (r)	23,000 u/d
Dothan, Ala.	1979	B7,1B7	546	2 (r)	6,800 u/d
Fort Wayne, Ind.	1961	BF,1BF	1,600u	1,2 (r)	21,000 u/d
Greenville, S.C.	1975	M3,13M,4M,14M	1,569	1,2 (r)	27,000 u/d
Lexington, S.C.	1981	B9,1B9	3,185	1,2,6 (r)	268,200 t/y

Explanation of abbreviations
TIRE TYPES: 1–Auto; 2–Light Truck; 3–Truck/bus; 4–Agricultural; 5–Motorcycle; 6–Earthmover/OTR; 7–Industrial; 8–Aircraft; 9–Racing
TIRE CONSTRUCTION: r–Radial; b–Bias-ply **PLANT CAPACITIES:** u/d–Units per day; u/y–Units per year; t/y–Tons per year
 Names in parentheses following company names indicate the parent company.

33rd Global Tire Report

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Norwood, N.C.	1987	—	443	8 (b)	5,900 t/y
Spartanburg, S.C.	1978	B6,1B6	1,092	3 (r)	7,000 u/d
Starr, S.C. -- Production suspended since 2016	2013	—	—	6 (r)	—
Tuscaloosa, Ala.	1945	BE,1BE	1,344u	1,2 (r)	15,000 u/d
Mitas Tires North America Inc. (Trelleborg A.B.)					
Charles City, Iowa	2012	UD,1UD	237	4 (r)	13,500 t/y
Pirelli Tire L.L.C. (Pirelli & C. S.p.A.)					
Rome, Ga.	2002	JR,1JR	250	1,2 (r)	400,000 u/y
Specialty Tires of America Inc.					
Indiana, Pa.	1915	CY,1CY	300	2,4,6,7, 8,9 (b)	3,300 u/d
Unicoi, Tenn.	1997	3U,13U	200	2,4,6,7 (b)	400,000 u/y
Sumitomo Rubber USA L.L.C. (Sumitomo Rubber Industries Ltd.)					
Tonawanda, N.Y.	1999	DA,1DA	1,300u	1,2,3,5 (r,b)	2,700 t/m
Titan Tire Corp.					
Bryan, Ohio	1966	A9,1A9	220u	4,6,7 (r,b)	450 u/d
Des Moines, Iowa	1943	CF,1CF	600u	2,4,6,7 (r,b)	13,000 u/d
Freeport, Ill.	1964	PK,1PK	600u	4,6,7 (r,b)	10,000 u/d
Toyo Tire North America Manufacturing Inc. (Toyo Tire & Rubber Co. Ltd.)					
White, Ga.	2005	73,173	1,000	1,2 (r)	11.5 mil. u/y
Trelleborg Wheel Systems Americas L.L.C. (Trelleborg A.B.)					
Spartanburg, S.C.	2015	01H	150	4 (r)	—
Yokohama Tire Corp. (Yokohama Rubber Co. Ltd.)					
Salem, Va.	1968	CC,1CC	910u	1,2 (r)	6.2 mil. u/y
West Point, Miss.	2015	JAC	500	3 (r)	1.0 mil. u/y

Latin American tire production facilities

Argentina					
Bridgestone Argentina S.A.I.C. (Bridgestone Corp.)					
Buenos Aires	1931	W5,1W5	1,500u	1,2,3,4,6 (r,b)	12,104 u/d
FATE S.A.I.C.I.					
San Fernando, Buenos Aires	1963	F5,1F5	1,622u	1,2,3,4,6 (r,b)	16,900 u/d
Pirelli Neumaticos S.A.I.C. (Pirelli & C. S.p.A.)					
Merlo, Buenos Aires	1969	XM,1XM	990u	1,2 (r,b)	5.0 mil. u/y
Merlo, Buenos Aires	2014	XM,1XM	700	3 (r)	700,000 u/y
Rodaco Argentina S.A. (Camso Ltd.)					
Rio Grande do Sul	—	—	—	7 (b)	—
Brazil					
Bridgestone do Brasil Industria e Comercio Ltda. (Bridgestone Corp.)					
Camacari, Bahia	2007	96,196	853u	1,2 (r)	9,800 u/d
Santo Andre, Sao Paulo	1940	E2,1E2,5T, 15T,6T,16T	2,651u	1,2,3,4,6 (r,b)	23,500 u/d
Compania Goodyear do Brasil Productos de Borracha Ltd. (Goodyear)					
Americana	1971	Y1,1Y1	2,000u	1,2,3,4,6 (r,b)	35,000 u/d
Continental do Brasil Produtos Automotivos Ltda. (Continental A.G.)					
Camacari/Bahia	2006	65,165	2,000	1,2,3 (r)	8.2 mil. u/y
GROUP MICHELIN					
* Soc. Michelin de Participacoes Industria e Comercio Ltda.					
Campo-Grande, Rio de Janeiro	1981	B8,1B8	2,855	3,6 (r)	146,500 t/y
Itatiaia-Resende, Rio de Janeiro	1999	3R,13R	1,302	1,2 (r)	4,000 u/d
* Levorin Pneus e Camaras					
Manaus	2012	—	625	5 (r,b)	5.0 mil. u/y
Sao Paulo	1960	—	981	5 (r,b)	5.0 mil. u/y
Grupo Industria Brasil Ltda. (Prometeon Tyre Group s.r.l.)					
Gravatá, Bahia*	—	XE,1XE	2,320	2,3,4,5	39,000 u/d
Santo Andre	—	XK,1XK	2,140	3,4,6 (r,b)	4,500 u/d
Maggion Inds. de Pneus E. Maquinas Ltda.					
Guarulhos, Sao Paulo	1961	P7,1P7	650u	1,2,4,5,7 (b)	60 t/d
Pirelli Pneus Ltda. (Pirelli & C. S.p.A.)					
Campinas, Sao Paulo	1970	XL,1XL	2,160u	1,2 (r)	34,000 u/d
Feira de Santana	1986	N9,1N9	1,500	1,2,3 (r,b)	15,200 u/d
Gravatá, Bahia*	1976	XE,1XE	—	5 (r,b)	—
Rinaldi S.A. - Industria de Pneumaticos					
Bento Goncalves, Rio Grande	1969	07,107	700u	4,5,7	3.0 mil. u/y
Rodaco Brasil (Camso Ltd.)					
Porto Alegre	—	—	—	7 (b)	—
Sumitomo Rubber do Brasil Ltda. (Sumitomo Rubber Industries Ltd.)					
Fazenda Rio Grande, Parana	2013	NA,1NA,WC, 1WC	1,269	1,2 (r)	1,700 t/m

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Titan Pneus Do Brasil Ltda. (Titan International Inc.)					
Sao Paulo	1939	MX,1MX	600u	2,3,4,6 (r,b)	4,500 u/d
Chile					
Goodyear de Chile S.A.I.C. (Goodyear)					
Santiago	1978	M7,1M7	850u	1,2,3 (r,b)	16,000 u/d
Colombia					
Goodyear de Colombia S.A. (Goodyear)					
Cali	1945	MY,1MY	300u	3,4,6 (r,b)	1,800 u/d
Costa Rica					
Bridgestone Costa Rica S.A. (Bridgestone Corp.)					
San Jose	1967	WB,1WB	999	1,2,3,4 (r,b)	11,731 u/d
Ecuador					
Continental Tire Andina S.A. (Continental A.G.)					
Cuenca	1955	1H,11H	1,120u	1,2,3 (r,b)	2.1 mil. u/y
Peru					
Compania Goodyear del Peru S.A. (Goodyear)					
Lima	1945	NT,1NT	300u	1,2,3,4,7 (r,b)	5,000 u/d
Lima Caucho S.A.					
Lima	1955	7E,17E	142u	1,2,3,4 (b)	1,660 u/d
Uruguay					
Fabrica Uruguaya de Neumaticos S.A. (FUNSA)					
Montevideo	1935	4Q,24Q	150	1,2,3,4,7 (r,b)	—
Venezuela					
Alice Neumaticos de Venezuela ^Δ					
Valencia	1955	F2,1F2	1,050u	1,2,3 (r)	6,800 u/d
C.A. Goodyear de Venezuela (Goodyear)					
Valencia	1956	PB,1PB	750u	1,2,3 (r,b)	12,000 u/d
Pirelli de Venezuela C.A. (Pirelli & C. S.p.A.) ^Δ					
Guacara	1950	1B,LU	700u	1,2 (r,b)	4,000 u/d

^{*} Pirelli & Prometeon both list the Gravatai plant; Prometeon is responsible for commercial tire production at that plant.
^Δ - Formerly Bridgestone Venezolana; ^Δ - Production suspended, mid-2017

European tire production facilities

Belarus					
Belshina J.S.C.					
Bobruisk	1972	4S,RR,425	12,000u	1,2,3,4, 6, 7 (r,b)	4.8 mil. u/y
Bulgaria					
Dynamic EM2 Tyre Factory					
Sofia	1929	—	240u	2,3,4,6,7 (b)	700,000 u/y
Czech Republic					
Barum Continental Spol s.r.o. (Continental A.G.)					
Otrokovice	1972	HW,1HW	4,300u	1,2,3,7 (r,b)	22.0 mil. u/y
Mitas a.s. (Trelleborg A.B.)					
Otrokovice	2013	54,154	536u	4,6 (r,b)	42,000 t/y
Prague	1934	C6,1C6	865u	4,6,7 (r,b)	28,000 t/y
Zlin	1993	6J,16J	906u	4,5,6,7,8 (r,b)	19,000 t/y
Nexen Tire Europe s.r.o (Nexen Tire Corp.)					
Zatec, Labem	2018	035	1,000	1,2 (r)	6.0 mil. u/y
Finland					
Nokian Tyres P.L.C.					
Nokia	1904	YL, 1YL	844u	1,2,4,6,7 (r,b)	76,100 t/y
France					
Bridgestone France S.A. (Bridgestone Corp.)					
Bethune	1960	WA,1WA,8C, 18C	1,100u	1 (r)	19,200 u/d
Cie. Generale des Etablissements Michelin					
Bourges	1953	FJ,1FJ	600u	8 (r)	4,500 t/y
Cholet	1970	FK,1FK	1,307u	1,2 (r)	15,000 u/d
Clermont-Ferrand, Cataroux	1921	FH,1FH	1,970u	1,2 (r)	2,000 u/d
Clermont-Ferrand, Gravanches	1988	L0,1L0	732u	1,2 (r)	5,000 u/d
La Roche-sur-Yon	1972	B1,1B1	750u	3 (r)	3,500 u/d
Le Puy-en-Velay	1977	5E,15E	601u	6 (r)	45,000 t/y
Montceau-les-Mines	1970	FL,1FL	1,058u	6,7 (r)	27,000 t/y
Roanne	1974	F3,1F3	549u	1,2 (r)	14,000 u/d
Continental France S.N.C. (Continental A.G.)					
Sarreguemines	1964	CN,1CN	1,500u	1 (r)	10.5 mil. u/y

33rd Global Tire Report

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Dunlop France S.A. (Goodyear)					
Amiens	1958	DL,1DL	1,000u	1 (r)	16,000 u/d
Montlucon	1920	DK,1DK	700u	1,2,5,6,7,9 (r)	6,000 u/d
Pneumatiques Kleber (Group Michelin)					
Troyes	1963	EX,1EX	832	4 (r)	1,000 u/d
Germany					
Continental A.G.					
Aachen	1931	LM,1LM	1,800u	1,2 (r)	8.4 mil. u/y
Korbach, Hessen	1908	CP,1CP	2,050u	1,2,5,7 (r,b)	27.7 mil. u/y
Dunlop G.m.b.H. (Goodyear)					
Hanau	1893	DM,1DM	1,300u	1,2 (r,b)	21,000 u/d
Wittlich	1971	DN,1DN	900u	3 (r)	6,700 u/d
Gummiwerke Fulda G.m.b.H. (Goodyear)					
Fulda	1946	NE,1NE	1,500u	1,2 (r)	21,000 u/d
Michelin Reifenwerke K.G.a.A. (Group Michelin)					
Bad-Kreuznach, Rheinland-Pfalz	1966	FT,1FT	1,354u	1,2 (r)	26,000 u/d
Hallstadt-Bamberg, Bavaria	1971	FU,1FU	816u	1,2 (r)	22,000 u/d
Homburg, Saar	1971	FV,1V	1,316u	3 (r)	4,000 u/d
Karlsruhe, Baden-Wurtemberg	1931	FW,1FW	574u	3 (r)	5,000 u/d
Pirelli Deutschland G.m.b.H. (Pirelli & C. S.p.A.)					
Breuberg, Odenwald	1945	CE,XT	1,460u	1 (r)	21,400 u/d
Breuberg, Odenwald	1988	EB,EC	305u	5 (r,b)	5,700 u/d
Pneumant Reifen & Gummi Werke G.m.b.H. (Goodyear)					
Fuerstenwalde	1906	K5,1K5	700u	1,2 (r)	10,000 u/d
Riesa	1945	N5,1N5	550u	1 (r)	16,000 u/d
Reifenwerke Heidenau G.m.b.H. & Co. Produktions K.G.					
Heidenau, Saxony	1946	N6,1N6	135	1,2,5,7,9 (b)	2,500 u/d
Hungary					
Apollo Tyres (Hungary) Kft. (Apollo Tyres Ltd.)					
Gyongyoshalasz	2017	023	613	1 (r)	1.7 mil. u/y
Bridgestone Tatabanya Termelo Kft. (Bridgestone Corp.)					
Tatabanya, Komarom-Esztergom	2008	VR,1VR	1,100	1,2 (r)	10,685 u/d
Hankook Tire Hungary Ltd. (Hankook Tire Co. Ltd.)					
Racalmas	2007	2X,12X	1,828u	1,2 (r)	10.1 mil. u/y
Michelin Hungaria Tyre Manufacture Ltd. (Group Michelin)					
Nyiregyhaza	1979	6I,16L	1,056u	1,2 (r)	3,000 u/d
Italy					
Bridgestone Italia Manufacturing S.p.A. (Bridgestone Corp.)					
Bari	1962	VP,9C	642u	1 (r)	20,950 u/d
Pirelli Tyre S.p.A. (China National Chemical Corp.)					
Bollate, Milan	1988	XA,1XA	380u	1 (r)	10,000 u/d
Settimo Vettura, Torino	1955	HT,1HT	1,200u	1,3,9 (r)	10,000 u/d
S.A. Michelin Italiana (Group Michelin)					
Alessandria	1971	HE,1HE	864u	3 (r)	3,500 u/d
Cuneo	1963	HD,1HD	2,127u	1,2 (r)	35,000 u/d
Trelleborg Wheel Systems S.p.A. (Trelleborg A.B.)					
Tivoli	1939	XC,1XC	600u	4 (r)	34,000 t/y
Luxembourg					
Goodyear S.A. (Goodyear)					
Colmar-Berg	1951	NJ,1NJ	1,400u	3,6 (r)	6,000 u/d
Netherlands					
Apollo Vredestein B.V. (Apollo Tyres Ltd.)					
Enschede	1947	DV,1DV	1,265u	1,4 (r)	6.7 mil. u/y
Magna Tyres Group					
Hardenberg	2018	—	—	6,7 (r,b)	—
Poland					
Bridgestone Poznan sp.zo.o (Bridgestone Corp.)					
Poznan	2000	3Y,13Y,7G,276, C5,1C5	1,923u	1 (r)	31,318 u/d
Bridgestone Stargard Sp. Zo.o. (Bridgestone Corp.)					
Stargard, Szczecinski	2009	JY,1JY	950	3 (r)	3,950 u/d
Kabat Spoelka Jawna					
Budzyn	1994	—	750	4,7 (b)	—
Michelin Polska S.A. (Group Michelin)					
Olsztyn	1968	B5,1B5	4,602u	1,2,3,4,7 (r,b)	204,800 t/y
TC Debica S.A. (Goodyear)					
Debica	1939	A5,1A5,T3,1T3	2,500u	1,2,3,4,7 (r,b)	48,000 u/d

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Portugal					
Companhia Nacional de Borracha S.A. (CNB/CAMAC)					
Santo Tirso	1967	F4,1F4	500u	1,2,3,4 (r,b)	3,500 u/d
Continental Mabor Industria de Pneus S.A. (Continental A.G.)					
Lousado	1989	AF,1AF	2,000u	1,4 (r)	18.0 mil. u/y
Romania					
Continental Automotive Products S.R.L. (Continental A.G.)					
Timisoara	1998	6G,266	2,400	1,2 (r)	17.0 mil. u/y
Eurotire Inc.					
Drobeta	2009	—	480	6 (r)	25,000 u/y
Michelin Romania S.A. (Group Michelin)					
Victoria, Prahova	1939	N4,1N4	1,322u	1,2 (r,b)	11,840 u/d
Zalau, Silvania	1981	L7,1L7	1,190u	3,7 (r)	2,000 u/d
S.C. Pirelli Tyres Romania S.r.l. (Pirelli & C. S.p.A.)					
Slatina	2006	93,193	3,500	1,2,9 (r)	15.0 mil. u/y
Russia					
000 Continental Tyres RUS (Continental A.G.)					
Kaluga	2013	VL,1VL	1,000	1,2 (r)	4.0 mil. u/y
000 Nokian Shina (Nokian Tyres P.L.C.)					
Vzevolozhsk	2005	60,160	972u	1,2 (r)	15.5 mil. u/y
Altayskiy Shinniy Kombinat					
Barnaul	1968	—	5,100	2,3,4,6,8 (b)	2.8 mil. u/y
Amtel Holdings					
Moscow	1945	—	3,720	1,3	3.0 mil. u/y
Bridgestone Tire Manufacturing C.I.S. L.L.C. (Bridgestone Corp.)					
Ulyanovsk	2016	YD,1YD	588	1 (r)	12,000 u/d
J.S.C. Cordiant					
Omsk	1996	HF,1HF	3,400u	2,3,4,6 (r)	2.7 mil. u/y
Yaroslavl	1932	AR,1AR,J6,1J6	2,800u	1,2,3 (r,b)	5.1 mil. u/y
J.S.C. Nizhnekamskshina					
Nizhnekamsk	1974	24,124,YY,1YY,YX,1YX	15,500	1,3,4 (r,b)	34,100 u/d
Michelin Russian Tyre Mfg. Co. (Group Michelin)					
Davydovo	2004	22,122	719	1,2 (r)	6,000 u/d
Pirelli Tyre Russia L.L.C. (Pirelli & C. S.p.A.)					
Kirov	1943	6P,16P,XH,1XH	4,676	1,2,3,4,5 (r,b)	8.6 mil. u/y
Voronezh	1950	JW,V7,YB	4,119	1,2,3,4	7.8 mil. u/y
Uralshina L.L.C.					
Ekaterinburg	1943	—	—	7	—
Voltyre-Prom J.S.C. (Titan International Inc.)					
Volzhskiy, Volgograd	1964	V2,1V2	1,900	2,4,7 (r,b)	2.0 mil. u/y
Yokohama R.P.Z. L.L.C. (Yokohama Rubber Co. Ltd.)					
Lipetsk	2012	TK,1TK	566	1,2	1.6 mil. u/y
Serbia					
Cooper Tire Serbia (Cooper Tire & Rubber Co.)					
Krusevac	1970	U3,1U3	799	1 (r)	7,500 u/d
Mitas d.o.o. (Trelleborg A.B.)					
Ruma	1982	4R,14R	451u	4,6,7 (r,b)	14,000 t/y
Tigar Tyres d.o.o. Pirot (Group Michelin)					
Pirot	1935	T5,1T5	3,333	1,2,5 (r,b)	25,000 u/d
Slovak Republic					
Continental Matador Rubber S.r.o. (Continental A.G.)					
Puchov	1947	J3,1J3	2,800u	1,2 (r,b)	14.3 mil. u/y
Puchov	1947	6Y,16Y	1,500	3 (r)	3.0 mil. u/y
Slovenia					
Goodyear Dunlop Sava Tires d.o.o. (Goodyear)					
Kranj	1998	H3,1H3	1,300u	1,2,3 (r)	20,000 u/d
Spain					
Bridgestone Hispania S.A. (Bridgestone Corp.)					
Bilbao	1931	VT,1VT,5C,15C	893u	3 (r)	5,000 u/d
Burgos	1976	WF,1WF,6C,16C	1,318u	1,2 (r)	27,334 u/d
Puente San Miguel	1965	F6,1F6,F7,1F7, OE,1OE	388u	4,6,7 (r)	800 u/d

Explanation of abbreviations
TIRE TYPES: 1—Auto; 2—Light Truck; 3—Truck/bus; 4—Agricultural; 5—Motorcycle; 6—Earthmover/OTR; 7—Industrial; 8—Aircraft; 9—Racing
TIRE CONSTRUCTION: r—Radial; b—Bias-ply **PLANT CAPACITIES:** u/d—Units per day; u/y—Units per year; t/y—Tons per year
 Names in parentheses following company names indicate the parent company.

33rd Global Tire Report

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Michelin Espana Portugal S.A. (Group Michelin)					
Aranda de Duero	1970	HA,1HA	1,256u	3 (r)	6,500 u/d
Lasarte	1934	HB,1HB	509u	5 (r,b)	10,000 u/d
Valladolid	1974	H1,1Hi	1,590u	1,2,4 (r)	100 t/y
Vitoria	1966	HC,1HC	3,072u	1,2,6 (r)	210,400 t/y
Ukraine					
C.J.S.C. Rosava					
Bila Tserkva, Kyiv	1972	KC,X3	6,054	1,2,3,4 (r,b)	6.1 mil. u/y
Dneproshina J.S.C.					
Dniepropetrovsk	1961	X8,1X8	2,086u	1,2,3,4,6,7 (r,b)	120 t/d
Eurotire Inc.					
Dniepropetrovsk	2002	--		6 (b)	--
United Kingdom					
Cooper Tire & Rubber Co. Europe Ltd. (Cooper Tire & Rubber Co.)					
Melksham, England	1885	AT,1AT	733u	1,2,5,9 (r,b)	6,350 u/d
Dunlop Aircraft Tyres Ltd.					
Birmingham, West Midlands	1910	--	290u	8 (r,b)	110,000 u/y
Michelin Tyre P.L.C. (Group Michelin)					
Dundee, Scotland	1972	F1,1F1	771u	1,2 (r)	25,000 u/d
Pirelli Ltd. (Pirelli & C. S.p.A.)					
Burton-on-Trent, England	1969	XP,1XP	80	1,2 (r)	1,000 u/d
Carlisle, England	1969	XN,1XN	890u	1,2 (r)	10,000 u/d
Asia tire production facilities					
Bangladesh					
Ceat AKKHAN Ltd. (Ceat Ltd.)					
Dhaka	2014	--	--	2,3,5 (b)	65 t/d
China					
Anhui Kaiyuan Tire Co. Ltd.					
Anhui, Hefei	1957	4E,14E	705	3 (b)	--
Anhui Primewell Rubber & Plastics Co. Ltd. (Giti Tire Group)					
Anhui, Hefei	--	JP,1JP	--	5 (b)	1.0 mil. u/y
Aufine Group. Ltd.					
Dongying, Shandong Province	1986	--	5,920	3 (r)	1.5 mil. u/y
Beijing Capital Tire Co. Ltd.					
Beijing	1970	OJ,10J	2,300	1,2,3 (r,b)	7.1 mil. u/y
BRIDGESTONE CORP.					
• Bridgestone (Huizhou) Tire Co. Ltd. / Huizhou					
	2006	TM,1TM	640u	3 (r)	3,000 u/d
• Bridgestone (Shenyang) Tire Co. Ltd. / Shenyang, Liaoning					
	1997	DH,1DH	1,118u	3 (r)	4,351 u/d
• Bridgestone (Tianjin) Tire Co. Ltd. / Tianjin					
	1997	1U,11U	1,593u	1,2 (r)	24,516 u/d
• Bridgestone (Wuxi) Tire Co. Ltd. / Wuxi, Jiangsu					
	2004	31,131	1,411u	1,2 (r)	21,350 u/d
Carlisle (Meizhou) Rubber Products Co. Ltd. (Carlstar Group L.L.C.)					
Meiyan, Guangdong	2007	AQ,3A0	500	4,7 (r,b)	34,000 u/d
Chaoyang Long March Tyre Co. Ltd.					
Liaoning	1988	1R,TJ	1,600	3 (r)	2.8 mil. u/y
CHEMCHINA					
• Aeolus Tyre Co. Ltd.					
Jiaozuo, Henan	1965	5X,15X	6,543u	2,3,4,6,7 (r,b)	6.0 mil. u/y
Jiaozuo, Henan	2012	VJ,1VJ	--	1,2 (r)	8.0 mil. u/y
• ChemChina Guilin Tire Co. Ltd. / Guilin, Guangxi					
	2006	5L,15L	--	2,3,4,6 (b)	1.2 mil. u/y
• China National Tyre & Rubber Guilin Co. Ltd. / Guilin, Guangxi					
	1965	7N, 17N	--	3,4,6 (r)	--
• Chonche Auto Double Happiness Tyre Corp. Ltd. / Taiyuan City, Shanxi					
	2004	4V,14V,6E,16E	--	3 (r,b)	2.0 mil. u/y
• Pirelli Tyre Co. Ltd. (China) / Yanzhou, Shandong*					
	2003	51,151	2,030	1,2,3,5 (r)	11.9 mil. u/y
• Qingdao Yellow Sea Rubber Co. Ltd. / Qingdao, Shandong					
	1986	EV,MR	500	1,2,3,7 (r,b)	--
CHENG SHIN RUBBER / MAXXIS					
• Cheng Shin Rubber (Xiamen) Ind. Ltd. / Xiamen, Fujian					
	1992	7F,17F	5,646	1,2,3,4,5,6,7,9 (r,b)	234,820 u/d
• Cheng Shin Tire & Rubber (China) Co. Ltd. / Kun Shan, Jiangsu					
	1997	2U,12U	4,881u	1,2,3 (r)	60,500 u/d
• Cheng Shin Tire & Rubber (Chong Qing) Co. Ltd. / Chongqing					
	2010	UL,1UL	1,271	1,2 (r)	27,560 u/d
• Cheng Shin Tire & Rubber (Zhangzhou) Ind. Co. Ltd. / Zhangzhou, Fujian					
	2012	TE,1TE	2,263	1,5 (r,b)	233,000 u/d
• Cheng Shin Tire (Xiamen) Co. Ltd. / Xiamen, Fujian					
	2001	14,114	2,443u	3 (b)	10,414 u/d
• Tianjin Tafeng Rubber Ind. Ltd. / Tianjin, Tianjin					
	2003	OR,1OR	714	5 (b)	112,060 u/d
• Xiamen Chengshin Enterprise Co. Ltd. / Xiamen, Fujian					
	2006	--	1,622	5,7	457,800 u/d
Continental Tires (Hefei) Co. Ltd. (Continental A.G.)					
Hefei, Anhui	2009	LF,1LF	2,700u	1,2,9 (r)	14.0 mil. u/y

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
COOPER TIRE & RUBBER CO.					
• Cooper Kunshan Tire Co. Ltd. / Kunshan, Jiangsu					
	2005	RM,1RM	1,024	1,2 (r)	14,500 u/d
• Cooper Qingdao Tire Co. / Qingdao, Shandong					
	1998	CR,1CR	867	2,3	1,000 u/d
Dongying Monday Rubber Technology Co. Ltd.					
Dawang, Guangrao, Shandong	2010	00L	--	5	4.5 mil. u/y
Double Coin Holdings Ltd. (Huyai Group)					
Chongqing, Chongqing	2008	TP,1TP	1,000	3 (r)	2.0 mil. u/y
Rugao, Jiangsu	2005	76,176	2,000	3,4,6,7 (r)	2.7 mil. u/y
Shanghai	1989	2J,12J	2,000u	3,6,7 (r)	2.8 mil. u/y
Urumqi City, Xinjiang	1994	DB,1DB	3,000	2,3 (b)	1.4 mil. u/y
Wuwei, Anhui	2012	HX,1HX	706u	1,2 (r)	6 mil. u/y
Federal Tire (Jiangxi) (JFT) (Federal Corp.)					
Nanchang, Jiangxi	1997	2E,12E	479	1,2,3 (r)	2.8 mil. u/y
Giti Tire (China) Investment Co. Ltd. (Giti Tire Pte. Ltd.)					
Anhui, Hefei	1993	9U,19U	5,678	1,2,3 (r,b)	23.0 mil. u/y
Chongqing, Sichuan	1959	Production suspended	--	--	--
Mudanjiang, Heilongjiang	1988	3A,13A	2,376	1,2,3,4,7 (r)	6.7 mil. u/y
Putian, Fujian	2000	5W,15W	3,561	1,2,3 (r)	20.8 mil. u/y
Yinchuan, Ningxia	--	9J,19J	1,628	1 (r)	1.8 mil. u/y
Yinchuan, Ningxia	--	DU,1DU	751	3,4,7,8 (r,b)	550,000 u/y
Goodyear Pulandian Tire Co. Ltd. (Goodyear)					
Pulandian, Liaoning	2011	7L,17L	1,900	1,2,3 (r)	31,000 u/d
Guangzhou Bolex Tyre Ltd. (Guangzhou Rubber)					
Guangzhou	1992	6X,16X	--	1,2 (r)	1.2 mil. u/y
Guangzhou Pearl River Rubber Tyre Ltd.					
Huadu, Guangzhou	1970	0K,10K	--	1,2,3,4,6 (b)	1.0 mil. u/y
Guangzhou South China Rubber Tire Co. Ltd. (Wanli Group)					
Panyu, Guangzhou	1989	WP,1WP	2,000	1,2,3 (r)	12.0 mil. u/y
Guilin Lanyu Aircraft Tire Development Co.					
Guilin	--	5S,255	--	8 (b)	80,000 u/y
Guizhou Tyre Co. Ltd.					
Guiyang, Guizhou	--	0D,10D	4,000	3,4,6 (r,b)	5.8 mil. u/y
HANKOOK TIRE CO. LTD.					
• Chongqing Hankook Tire Co. Ltd. / Chongqing, Chongqing					
	2013	BB1,BB	3,700	1,2,3 (r)	11.6 mil. u/y
• Hankook Tire China Co. Ltd. / Jiaxing, Zhejiang					
	1996	1G,216	2,650u	1 (r)	19.4 mil. u/y
• Jiangsu Hankook Tire Co. Ltd. / Huaian, Jiangsu					
	1996	BJ,1BJ	2,768u	1,2,3 (r)	9.4 mil. u/y
Hefei Wanli Tire Co. Ltd. (Guangzhou Fengli Tire Co.)					
Hefei	2016	26	700	3 (r)	2.0 mil. u/y
Hwa Fong Rubber (Suzhou) Co. Ltd. (Hwa Fong Rubber Industry Co. Ltd.)					
Changshu, Jiangsu	1996	6W,16W	1,250	1,2,3,4,5,7 (r,b)	150,000 u/d
Innova Rubber Co. Ltd.					
Pinghu City, Zhejiang	2001	0F,10F	--	--	--
Jiangsu Feichi Co. Ltd.					
Yancheng, Jiangsu	1965	5U,15U	2,000	5,6,7 (b)	5.5 mil. u/y
Jiangsu General Science Technology Co. Ltd.					
Wuxi City, Jiangsu	1995	95,195	2,000	1,3,5,6 (r,b)	4.0 mil. u/y
Jining Shenzhou Tire Co. Ltd. (Hixih Rubber Industry Rubber Group)*					
Yanzhou, Shandong	2005	034	--	1,2,3,5 (r)	14.2 mil. u/y
Jinzhou Xin Xing Rubber Production Co. Ltd.					
Liaoning, Liaoning	1996	FS,2F5	460	5 (r,b)	6.0 mil. u/y
KENDA RUBBER INDUSTRIAL CO. LTD.					
• Kenda Rubber (China) Co Ltd. / Kunshan, Jiangsu					
	1994	7Y,17Y	2,166	1,2,4,5,7 (r,b)	12.0 mil. u/y
• Kenda Rubber (Tianjin) Co. Ltd. / Ting Hai, Tianjin					
	2007	MM,1MM	820	1,2,5,7 (b)	7.0 mil. u/y
• Kenda Rubber Co. Ltd. (Shenzhen) / Shenzhen, Baoan County					
	2003	2Q,220	1,231	5,7 (b)	1.0 mil. u/y
KUMHO TIRE CO. INC. (Qingdao Doublestar)					
• Kumho Tire (Changchun) Co. Inc. / Changchun, Jilin					
	2007	D0,1D0	669	1,2 (r)	4.1 mil. u/y
• Kumho Tires (Tianjin) Co. Inc. / Tianjin, Tianjin					
	2006	C0,1C0	1,587	1,2 (r)	11.9 mil. u/y
• Nanjing Kumho Tire Co. Ltd. / Nanjing					
	2017	4T,14T,7U,17U,KV,1KV	2,000	1,2,3	15.5 mil. u/y
Liaoning Tyres Group Co. Ltd.					
Chaoyang, Liaoning	1952	JA,1JA	7,000	1,2,3 (r)	2.4 mil. u/y
Linglong Group Co. Ltd.					
Zhaoyuan, Shandong	2001	0U,10U	4,061	1,2,3,4,6,7,9 (r,b)	35.0 mil. u/y
Longkou Xinglong Tire Co. Ltd.					
Longkou City, Yantai	--	FG,1FG	550	2,3,4 (b)	500,000 u/y

33rd Global Tire Report

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
GROUP MICHELIN**					
• Michelin Shen Yang Tire Co. Ltd. / Shenyang, Liaoning	2013	7V,17V	3,015	1,2,3 (r)	11.8 mil. u/y
• Shanghai Michelin Tire Co. Ltd. / Tsen Tai, Shanghai	1993	Y5,1Y5	2,033u	1,2 (r)	18,000 u/d
MST Tyre Ltd.					
Xuzhou, Jiangsu	2003	36,136	150u	4,7 (b)	250,000 u/y
Nankang Rubber Tire Corp. (Nankang International)					
Jiangsu	2003	10,110	800	1,2 (r)	13,000 u/d
Ningxia Shenzhou Tire Co. Ltd.					
Shizuishan, Ningxia	2015	01F	2,000	3 (r)	7.6 mil. u/y
Prinx Chengshan (Shandong) Tire Co. Ltd. (Chengshan Group)					
Rongcheng City, Shandong	1976	4Y,14Y	2,860u	1,2,3,4,6 (r,b)	15.0 mil. u/y
Qingdao Aonuo Tyre Co. Ltd.					
Pingdu City, Qingdao	—	52,152	—	1,2,4,6,7	—
QINGDAO DOUBLESTAR					
• Qingdao Doublestar Tire Industrial Co. Ltd. / Qingdao, Shandong	1995	8R,18R	7,000	2,3,4 (r,b)	5.5 mil. u/y
• Doublestar Dongfeng Tyre Co. Ltd. / Shi Yan, Hubei	1995	1K,11K	2,500u	1,2,3 (r,b)	2.6 mil. u/y
Qingdao Hengda Tire Co. Ltd.					
Pingu, Qingdao	1994	13,113	—	2,3,4,6 (r,b)	600,000 u/y
Qingdao Nexen Tire Corp. (Nexen Tire Corp.)					
Qingdao, Shandong	2007	JJ,1JJ	1,022u	1,2 (r)	10.9 mil. u/y
Qingdao Qihang Tyre Co. Ltd.					
Pingdu City, Qingdao	—	56,156	—	4,6,7 (r,b)	—
Qingdao Qizhou Rubber Co. Ltd.					
Pingdu, Qingdao	1995	88,188	1,000	3,4,6 (r,b)	3.7 mil. u/y
Qingdao Sentury Tire Co. Ltd.					
Jimo, Shandong	2009	P2,1P2,PV,1PV	—	1,2,8	15.0 mil. u/y
Qingdao Tengjiang Tyre Co. Ltd.					
Tengjiang, Qingdao	1994	38,138	700	1,2,3,4	1.0 mil. u/y
Qingdao Tiangchi Tires Co. Ltd.					
Qingdao, Shandong	—	19,119	—	—	—
SAILUN GROUP					
• Sailun Jinyu Tyre Co. Ltd. / Qingdao, Shandong	2003	53,153	3,338u	1,2,3,6 (r)	13.9 mil. u/y
• Shandong Jinyu Tyre Co. Ltd. / Dongying City, Shandong	1995	15,115	5,540u	1,3,6 (r)	15.0 mil. u/y
• Shenyang Peace Radial Tyre Co. Ltd. / Shenyang, Liaoning	2008	MW,1MW	216u	2 (r)	1.5 mil. u/y
Shandong Bayi Tyre Manufacture Co. Ltd. (Sportrak Tire Group Ltd.)					
Zaozhuang, Shandong	2005	C2,JL	—	3 (r)	3.6 mil. u/y
Shandong Deruibo Tire Co. Ltd.					
Guangrao, Shandong	2010	TT,1TT	—	1,2,3,6 (r)	24.0 mil. u/y
Shandong Duratti Rubber Corp. Co. Ltd.					
Qinzhou, Shandong	2011	CT,1CT	—	1,2,3	16.5 mil. u/y
Shandong Fengyuan Tire Mfg. Co. Ltd.					
Zaozhuang, Shandong	—	LB,1LB	—	1,2 (r)	20.0 mil. u/y
Shandong Guofeng Rubber Plastics Co. Ltd.					
Guangrao, Shandong	2011	PP,1PP	—	1,2,3,4,6 (r)	12.0 mil. u/y
Shandong Hawk International Rubber Industry Co. Ltd.					
Liaozhou, Shandong	1975	11,111	2,300	3,4,6,7 (r)	2.2 mil. u/y
Shandong Hengfeng Rubber & Plastic Co. Ltd.					
Dongying City, Shandong	1995	83,183	6,000	1,2 (r)	24.0 mil. u/y
Shandong Hengfeng Rubber & Plastic Co. Ltd.					
Dongying City, Shandong	1995	83,183	4,000	3 (r)	6.0 mil. u/y
Shandong Hengyu Technology Group					
Dongying City, Shandong	2005	UB,1UB	—	1,2,3,6 (r,b)	33.0 mil. u/y
Shandong Huasheng Rubber Co. Ltd.					
Dongying, Shandong	1995	AC,1AC	4,800	3,4,5,7 (r,b)	—
Shandong Huatai Rubber Co. Ltd.					
Laiwu City, Shandong	1984	1Y,11Y	—	2,3,4,7 (b)	200,000 u/y
Shandong Huitong Tyre Co. Ltd.					
Laiwu, Shandong	1984	—	—	3,4,7	200,000 u/y
Shandong Longyue Rubber Co. Ltd.					
Caoxian, Heze City, Shandong	—	7B,17B	5,000	1 (r)	20.0 mil. u/y
Shandong LuHe Group General Co.					
Zhucheng City, Shandong	1986	AY,1AY	—	2,3,4,5 (r,b)	8.6 mil. u/y
Shandong O'Green Tyres Co. Ltd.					
Dongying City, Shandong	2006	TV,1TV	1,800	3	2.0 mil. u/y

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Shandong Sangong Rubber Co. Ltd.					
Zhucheng City, Shandong	—	KH,1KH	1,500	2,3,5 (r,b)	—
Shandong Shengtai Tyre Co. Ltd.					
Dongying, Shandong	—	50	1,000	3 (r,b)	3.0 mil. u/y
Shandong Shuangwang Rubber Co. Ltd.					
Dawang, Shandong	—	—	1,820	2,3,4 (r)	12.0 mil. u/y
Shandong Taishan Tire Co. Ltd.					
Feicheng City, Shandong	1970	1M,11M	1,200	3,4,6 (b)	2.2 mil. u/y
Shandong Wanda Boto Tyre Co. Ltd.					
Dongying City, Shandong	—	80,180	—	3 (r)	600,000 u/y
Shandong Yinbao Tire Group					
Shouguang City, Shandong	1996	BP,1BP	—	3,6	—
Shandong Yong Tai Chemical Industry Group					
Dongying, Shandong	—	25,125	2,000	1,3 (r)	5.6 mil. u/y
Shandong Yongsheng Rubber Group Co. Ltd.					
Dongying City, Shandong	1986	JE,JK	—	1,2,3 (r)	11.5 mil. u/y
Shandong Zhongce Tyre Co. Ltd.					
Shouguang City, China	1996	75,175	—	2,3,4,6 (r,b)	1.0 mil. u/y
Shandong Zhongyi Rubber Co. Ltd.					
Dawang, Shandong	2004	XU,1XU	—	1,2 (r)	20.0 mil. u/y
Shanxi Suanxi Tyre Co. Ltd.					
Taiyuan, Shanxi	1970	4V,5B	1,900	2,3,4 (r,b)	1.0 mil. u/y
Solideal Rubber Products (Qingdao) Co. Ltd. (Camsol Ltd.)**					
Pingdu, Qingdao	—	—	—	7	—
SUMITOMO RUBBER INDUSTRIES LTD.					
• Sumitomo Rubber (Changshu) Co. Ltd. / Changshu City, Jiangsu	2004	0T,10T	2,193u	1,2,3 (r)	7,000t/m
• Sumitomo Rubber (Hunan) Co. Ltd. / Changsha, Hunan	2012	VH,1VH	934u	1,2 (r)	2,450 t/m
Techking Tyres Ltd.					
Heze City, Shandong	2012	7B,17B	520	1,2 (r)	2.0 mil. u/y
Tianjin Kings Glory Tire Co. Ltd.					
Yang Liu Qing, Tianjin	—	1N,11N	—	—	—
Tianjin Wanda Tires Group Ltd.					
Tianjin, China	—	5Y,15Y	—	2,4,5 (b)	—
Tongli Tyre Co. Ltd. (Hixih Group / Pirelli & C. S.p.A. JV)					
Yanzhou, Shandong	2003	01E	—	3 (r)	—
TOEE Haida Tyre Co. Ltd.					
Jiayang City, Sichuan	—	33,133	—	1,2,3 (r)	8.2 mil. u/y
TOYO TIRE & RUBBER CO. LTD.					
• Toyo Tire (Zhucheng) Co. Ltd. / Zucheng, Shandong	2005	90,190	634	3 (r)	2.0 mil. u/y
• Toyo Tires Zhangjiagang Co. Ltd. / Zhangjiagang, Jiangsu	2012	PW,1PW	393	1,2 (r)	2.0 mil. u/y
Trelleborg Wheel Systems (Xingtai) Co. Ltd. (Trelleborg Wheel Systems S.p.A.)					
Xingtai, Hebei	—	WN,1WN	180	4,7 (r,b)	150,000 u/y
Triangle Group Co. Ltd.					
Weihai, Shandong	2009	0H,10H	1,836u	1,2,3 (r)	6.0 mil. u/y
Weihai, Shandong	2003	2V,12V	2,333u	1,2,6 (r,b)	12.3 mil. u/y
Weihai, Shandong	2016	VX,1VX	150u	1,2,6 (r,b)	122,000 u/y
Weihai Nanhai, Shandong	2015	—	448	1,2,7 (r)	4.0 mil. u/y
Tutric (Tianjin United Tire & Rubber International Co. Ltd.)					
Tianjin	1987	3B,13B	1,042u	4,6,7 (r,b)	35,000 t/y
Wanli Tire Co. Ltd. (Vanlead Group)					
Conghua, Guangzhou	2006	WP,1WP	1,800	1,3	16.0 mil. u/y
Weifang Yuelong Rubber Co. Ltd.					
Shouguang, Shandong	1986	7P,17P	3,520	2,3 (r)	3.0 mil. u/y
Wendeng Sanfeng Tyre Co. Ltd.					
Wendeng	1974	04,104	1,000	1,2,3,4 (b)	1.0 mil. u/y
Wuxi Weida Rubber Co. Ltd.					
Xishan City, Wuxi	1984	KR,1KR	1,500	2,5 (b)	6.8 mil. u/y
Xiamen Rubber Factory					
Xiamen, Fujian	1970	1J	3,096	2,3,4,6 (b)	800,000 u/y
Xingyuan Tire Group Co. Ltd.					
Dongying City, Shandong	1994	66,166	—	3,6 (r)	1.6 mil. u/y

Explanation of abbreviations
TIRE TYPES: 1—Auto; 2—Light Truck; 3—Truck/bus; 4—Agricultural; 5—Motorcycle; 6—Earthmover/OTR; 7—Industrial; 8—Aircraft; 9—Racing
TIRE CONSTRUCTION: r—Radial; b—Bias-ply **PLANT CAPACITIES:** u/d—Units per day; u/y—Units per year; t/y—Tons per year
 Names in parentheses following company names indicate the parent company.

33rd Global Tire Report

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Xuzhou Xugong Tyres Co. Ltd.					
Xuzhou, Jiangsu	—	9H,19H	3,300	2,3,4,6,7 (r,b)	3.2 mil. u/y
Yanchang Petroleum Group Rubber Co. Ltd.					
Ziayang, Shaanxi	—	UF,1UF	—	3,6 (r,b)	2.0 mil. u/y
Yancheng Tuopu Tyre Co. Ltd.					
Yangcheng City, Jiangsu	1997	—	400	4,6,7 (b)	—
YOKOHAMA RUBBER					
• Hangzhou Yokohama Tire Co. Ltd. / Hangzhou City, Zhejiang	2003	0V,10V	1,250	1 (r)	5.0 mil. u/y
• Suzhou Yokohama Tire Co. Ltd. / Suzhou City, Jiangsu	2008	JM,1JM	469	3 (r)	350,000 u/y
• Suzhou Yokohama Tire Co. Ltd. / Suzhou City, Jiangsu	2014	JM,1JM	—	1 (r)	6.0 mil. u/y
Zhongce Rubber Group Co. Ltd.					
Hangzhou, Zhejiang	1958	JU,1JU	28,000u	1,2,3,4,5,6,7,9 (r,b)	50.0 mil. u/y
Jiande, Zhejiang	—	8D,18D	—	—	—
Fuyang, Zhejiang	—	01N	—	—	—
* — Pirelli Tyre is buying a 49% stake in Jining Shenzhou Tyre, Q3 2018; ** — Group Michelin is buying Camso Ltd., Q3 2018					
India					
Apollo Tyres Ltd.					
Chennai, Tamil Nadu	2010	P0,1P0	2,089	1,2,3 (r)	658 t/d
Kalamassery, Kerala	1995	—	828u	2,3,4,6,7 (b)	117 t/d
Limda, Baroda, Gujarat	1991	8F,18F	2,608u	1,2,3,4,5,6,7 (r,b)	518 t/d
Perambra, Kerala	1977	A6,1A6	1,912u	2,3,4 (b)	331 t/d
Asian Tyre Factory Ltd.					
Jalandhar, Punjab	1993	—	—	4,6,7 (b)	—
ATC Tires Pvt. Ltd. (Yokohama Rubber Co. Ltd.)					
Dahej, Gujarat	2014	CA,1CA	1,168	4,7 (r,b)	57,000 t/y
Tirunelveli, Tamil Nadu	2009	Y4,1Y4	1,764	4,6,7 (r,b)	100,000 t/y
Balkrishna Tyres Ltd. (BKT)					
Aurangabad, Maharashtra	1988	3V,13V	470u	4,6,7 (r,b)	31,000 t/y
Bhiwadi, Rajasthan	2003	5P,15P	500	4,6,7 (r,b)	55,000 t/y
Bhuj, Gujarat	2013	FY,1FY	900	4,6,7 (r,b)	130,000 t/y
Chopanki, Rajasthan	2005	9N,1N	480u	4,6,7 (r,b)	54,000 t/y
Birla Tyres Ltd. (Kesoram Industries Ltd.)					
Balasore, Orissa	1991	3H,13H	1,400u	1,2,3,4,5,6 (r,b)	143 t/d
Bridgestone India Pvt. Ltd. (Bridgestone Corp.)					
Pune, Maharashtra	2013	W9,1W9	500	1,2,3 (r)	10,745 u/d
CEAT Ltd.					
Ambarnath, Maharashtra	2017	—	—	4,6 (r)	40 t/d
Butibori, Nagpur	2016	—	—	5 (r,b)	40,000 u/d
Halol, Gujarat	2011	PT,1PT	1,000	1,2,3	4.0 mil. u/y
Mumbai, Maharashtra	1958	WU,1WU	2,800u	3,4,6,7 (b)	1.6 mil. u/y
Nasik, Maharashtra	1974	8H,18H	1,800u	1,2,3,4,7 (r,b)	2.4 mil. u/y
Continental India Pvt. Ltd. (Continental A.G.)					
Modipuram, Uttar Pradesh	1974	L6,1L6	1,700	1,2,3,4 (r,b)	1.1 mil. u/y
GOODYEAR TIRE & RUBBER CO.					
• Goodyear India Ltd. / Ballabgarh, New Delhi	1961	NK,1NK	800u	3,4 (r,b)	4,000 u/d
• South Asia Tyres Ltd. / Aurangabad	1994	1W,11W	700	1,2,6 (r)	11,000 u/d
Govind Rubber Ltd.					
Jugiana, Ludhiana	1980	—	—	5 (b)	3.6 mil. u/y
Innovative Tyres & Tubes Ltd.					
Halol, Gujarat	2002	RK	—	2,3,4,5 (b)	12,000 t/y
JK Tyre & Industries Ltd.					
Banmore, Madhya Pradesh	1991	9F,19F	1,899u	1,2,4,9 (r,b)	16,107 u/d
Chennai, Tamil Nadu	2013	WR,1WR	1,626u	1,3 (r)	16,060 u/d
Kankroli, Rajasthan	1976	X5,1X5	1,929u	2,3,4,6 (b)	6,598 u/d
Mysore, Karnataka	1980	F8,1F8	2,719u	1,2,3,4,6 (r,b)	7,736 u/d
KRM Tyres (Kohinoor Rubber Industries)					
Baddi, Himachi Pradesh	2000	JT,1JT	—	1,2,3,4,5,6,7 (b)	—
Maxxis Rubber India Pvt. Ltd. (Cheng Shin Rubber Industry Co. Ltd.)					
Ahmedabad, Gujarat	2017	—	484	1,2,5 (r,b)	1.3 mil. u/y
Metro Tyres Ltd.					
Ludhiana, Punjab	1968	41,141	3,600	4,5 (b)	3.6 mil. u/y
Michelin India Tamil Nadu Tyres Pvt. Ltd. (Group Michelin)					
Chennai, Tamil Nadu	2012	V8,1V8	915	3,6 (r)	20,300 t/y
MRF Ltd.					
Ankenpally, Telangana	2010	9L,19L	1,408	1,5 (r,b)	22,000 u/d

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Arkonam, Tamil Nadu	1973	T9,1T9	3,900u	1,2,4,5,8,9 (r,b)	52,000 u/d
Chennai, Tamil Nadu	1962	WT,1WT	1,030u	2,3,4,6,7 (b)	4,600 u/d
Goa, Goa	1973	P9,1P9	1,570u	2,3,4 (b)	6,500 u/d
Kottayam, Kerala	1971	OL,10L	1,480u	2,3,4 (r,b)	2,700 u/d
Medak, Andhra Pradesh	1991	9L,19L	3,750u	1,2,3,4,5,6,7,8 (b)	30,000 u/d
Perambalur, Tamil Nadu	2011	YA,1YA	650u	3 (r)	4,500 u/d
Perambalur, Tamil Nadu	2011	PE,1PE	950u	2,4,5 (b)	40,000 u/d
Pondicherry, Pondicherry	1997	7R,17R	2,650u	1,2,3,9 (r)	15,500 u/d
MRL Tyres Ltd.					
Nodia, Uttar Pradesh	1978	26,126	—	1,2,3,4,5 (r,b)	—
Poddar Tyres Ltd.					
Ludhiana, Jugiana	1964	—	1,700	5 (b)	12.0 mil. u/y
Ralson (India) Ltd.					
Ludhiana, Punjab	—	—	1,400	2,4,5 (b)	600,000 u/d
Speedways Group of Companies					
Jalandhar, Punjab	1967	LH,1LH	—	2,4,5,6,7 (r,b)	—
Stallion Tyres Ltd.					
Hyderabad	1976	—	—	5 (b)	480,000 u/y
Suntec Tyres Ltd.					
Trichur, Kerala	—	91,191	—	5 (b)	—
Superking Manufacturers (Tyre) Pvt. Ltd.					
New Delhi	1982	40,140	—	2,4,5,6,7 (b)	—
Tolins Tyres Pvt. Ltd.					
Kalady, Kerala	2008	XV,1XV	—	1,2,4 (r)	24,000 t/y
TVS Srichakra Ltd.					
Madurai, Tamilnadu	1983	LR,1LR	787u	2,4,5,6,7 (b)	12.2 mil. u/y
Rudrapur, Uttarakhand	—	—	—	5	—
Yokohama India Pvt. Ltd. (Yokohama Rubber Co. Ltd.)					
Gurgaon, Haryana	2014	13,113	350	1	700,000 u/y
Indonesia					
P.T. Bridgestone Tire Indonesia (Bridgestone Corp.)					
Bekasi, West Jawa	1976	A8,1A8	1,755u	1,2,4,6,7 (r,b)	7485 u/d
Karawang, West Java	1999	2R,12R	1,678u	1,2 (r)	24,597 u/d
P.T. Elangperdana Tyre Industry					
Bogor, West Java	1997	09,109	670	1,2 (r)	1.5 mil. u/y
P.T. Evoluzione Tyres (Pirelli & C. S.p.A.)					
Subang, West Java	2015	XD,1XD	—	5 (b)	2.0 mil. u/y
P.T. Gajah Tunggal TBK (Giti Tire)					
Tangerang, Jawa Barat	1951	Y9,1Y9	12,550u	1,2,3,4,5,6,7 (r,b)	70 u/d
P.T. Goodyear Indonesia (Goodyear)					
Bogor	1935	NL,1NL	900u	1,2,3,4,6 (r,b)	11,500 u/d
P.T. Hankook Tire Indonesia (Hankook Tire Co. Ltd.)					
Lippo Cikarang, Bekasi	2013	BC,1BC	1,400	1,2 (r)	6.0 mil. u/y
P.T. Hung A Indonesia (Hung A Co. Ltd.)					
Bekasi	1991	7I,27I	—	5 (b)	—
P.T. Industri Karet Deli					
Medang	1958	—	3,000	1,2,7	2,250 u/d
P.T. Kenda Rubber Indonesia (Kenda Rubber Industrial Co. Ltd.)					
Serang, Banten	2017	02R	663	5	—
P.T. Maxxis International Indonesia (Cheng Shin Rubber Industry Co. Ltd.)					
Bekasi, Jawa Barat	2017	—	408	5 (r)	842,920 u/y
P.T. Multistrada Arah Sarana Tbk					
Bekasi, Jawa Barat	1994	5K,15K	3,000	1,2,5 (r)	16.0 mil. u/y
P.T. Sumi Rubber Indonesia (Sumitomo Rubber Industries Ltd.)					
Cikampek, Karawang	1997	7T,17T	3,576u	1,2,3,5 (r,b)	5,100 t/m
Japan					
Bridgestone Corp.					
Amagi, Fukuoka	1973	EK,1EK	892u	2,3 (r)	11,350 u/d
Hikone, Shiga	1968	EL,1EL	1,585u	1,2 (r)	55,000 u/d
Hofu, Yamaguchi	1976	H4,1H4	984u	1,2,6 (r,b)	5,250 t/m
Kitakyushu, Fukuoka	2009	—	409	6 (r)	155 t/d
Kurume, Fukuoka	1931	EH,1EH	1,105u	1,2,8,9 (r,b)	9,900 u/d
Nasu, Tochigi	1962	EN,1EN	904u	1,2,4,5,7 (r,b)	20,600 u/d
Shimonoseki, Yamaguchi	1970	1D,11D	748u	6 (r,b)	250 t/d
Tochigi, Tochigi	1971	EP,1EP	904u	1,2,3 (r)	18,100 u/d

33rd Global Tire Report

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Tokyo	1960	EM,1EM	180u	8 (r,b)	220 t/m
Tosu, Saga	1970	EJ,1EJ	754u	1,2 (r)	20,800 u/d
Inoue Rubber Co. Ltd.					
Ikeda, Gifu	1961	CJ,1CJ	100u	5 (r,b)	4.0 mil. u/y
Nippon Giant Tire Co. Ltd. (Goodyear)					
Tatsuno	1972	—	270u	6 (r,b)	110 u/d
Sumitomo Rubber Industries Ltd.					
Izumitsu, Osaka	1944	VW,1VW	372u	1,2,4,6,7 (r,b)	750 t/m
Miyakonojo, Miyazaki	1976	V4,1V4	1,421u	1,2,3,4 (r,b)	9,350 t/m
Nagoya, Aichi	1961	EU,1EU	1,346u	1,2,5,9 (r,b)	6,150 t/m
Shirakawa, Fukushima	1974	U2,1U2	1,635u	1,2,3,6 (r)	10,350 t/m
Toyo Tire & Rubber Co. Ltd.					
Kuwana, Mie	1979	N3,1N3	950u	1,2,3,7 (r)	80,400 t/y
Sendai, Miyagi	1965	CX,1CX	1,200u	1,2,3,7,9 (r)	74,400 t/y
Yokohama Rubber Co. Ltd.					
Mie	1944	FB,1FB	824u	1,2,3 (r)	5.9 mil. u/y
Mishima	1946	FC,1FC	542u	1,2,9 (r,b)	13.9 mil. u/y
Onomichi	1974	8Z,18Z	255u	6,7 (r,b)	19,440 t/y
Shinshiro	1964	PD,1PD	1,044u	1,2 (r)	16.9 mil. u/y
Malaysia					
Continental Tyre Malaysia Sdn. Bhd. (Continental A.G.)					
Alor Setar, Kedah	1979	Y6,1Y6	1,100u	1,2,5 (r,b)	3.8 mil. u/y
Petaling Jaya, Selangor	1963	B2,46	1,100u	3,4,6,7 (r,b)	13.3 mil. t/y
Friendship Rubber Industry M Sdn. Bhd.					
Batang Kali, Salangor	1993	7K,17K	75	5,7 (b)	3,000 u/d
Goodyear Malaysia Bhd. (Goodyear)					
Kuala Lumpur	1972	T8,1T8	600u	1,2,3,4,6 (r,b)	7,000 u/d
Toyo Tire Malaysia Sdn. Bhd. (Toyo Tire & Rubber Co. Ltd.)					
Kamunting, Perak	1988	2D,12D	1,559u	1,2,3,4,7,9 (r,b)	5.0 mil. u/y
Taiping, Perak	2013	CM,1CM	543	1,2 (r)	2.5 mil. u/y
Myanmar					
Tri-Star Tyre Factory					
Yangon City, Myanmar	2013	YN,1YN	—	2,3,7 (r,b)	855,000 u/y
Pakistan					
Atlas Tyres (Pvt.) Ltd.					
Lahore	1985	—	250u	1,2,4,5	1,000 u/d
General Tyre & Rubber of Pakistan Ltd.					
Karachi, Sindh	1963	H0,1H0	1,346u	1,2,3,4 (r,b)	2.5 mil. u/y
Service Industries Ltd.					
Gujarat, Punjab	1971	E8,1E8	750u	1,5,7 (b)	960,000 u/y
Philippines					
Yokohama Tire Philippines Inc. (Yokohama Rubber Co. Ltd.)					
Clark Special Economic Zone	1996	4U,14U	1,917	1,2 (r)	12.5 mil. u/y
South Korea					
Hankook Tire Co. Ltd.					
Daejeon, Daejeon	1979	T7,1T7	2,023u	1,2,3 (r)	23.5 mil. u/y
Geumsan, Chungchengnam-do	1997	5M,15M	1,793u	1,2,3 (r)	23.2 mil. u/y
Hung A Co. Ltd.					
Gyeongnam-Do	—	A4,1A4	—	2,3,4,5,6,7 (b)	—
Korea Inoue Kasei (Inoue Rubber Co.)					
Masang	1973	J0,1J0	110u	5 (b)	2,500 u/d
Kumho Tire Co. Inc.					
Gok-seong, ChollaNam-Do	1989	Y0,1Y0	1,766u	1,3 (r)	15.0 mil. u/y
Gwang-ju, Gwangju	1972	H2,1H2	1,988u	1,2,3,8,9 (r,b)	16.0 mil. u/y
Pyeong-taek, Gyeonggi-Do	2003	27,127	135u	1,2 (r)	2.2 mil. u/y
Nexen Corp.					
Gyeongsangnam-do	—	—	896	7 (b)	5,000 t/y
Nexen Tire Corp. (Nexen Corp.)					
Changnyeong-gun, Gyeongsangnam-do,	2012	UA,1UA	1,042u	1,2 (r)	11.3 mil. u/y
Yongsan, Gyeongsangnam-do	1986	8E,18E	1,931u	1,2 (r)	18.7 mil. u/y
Sri Lanka					
Camso-Loadstar Pvt. Ltd. (Camso Ltd.)*					
Colombo	—	—	—	7 (b)	—

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
CEAT LTD.					
• Associated Ceat Pvt. Ltd. / Kalutara	1993	12	779u	2,3,4,5 (b)	24 t/d
• Ceat-Kelani Associated Holdings (Pvt.) Ltd. / Kalutara	1967	00R	691u	1,2,3,4 (r,b)	50 t/d
Eu-Retec (Pvt.) Ltd.					
Nagoda, Kalutara	2001	61,161	300	7	—
Global Rubber Industries Pvt. Ltd.					
Badalgama	2017	—	300	4 (r,b)	25 t/d
Colombo	2002	—	—	4,6,7,	400,000 u/y
Laugfs Corp. (Rubber) Ltd.					
Millawa, Horana	2005	—	—	5,7 (b)	—
Trelleborg Wheel Systems Lanka Ltd. (Trelleborg Wheel Systems S.p.A.)					
Colombo	1993	35,135	313	4,7 (b)	29,000 t/y
* — Michelin is buying Camso Ltd., Q3 2018					
Taiwan					
Acme Rubber Industry Co. Ltd.					
Tianjhong, Piton Township, Changhua	—	TD,1TD	—	2,4,5,7,9	—
Bridgestone Taiwan Co. Ltd. (Bridgestone Corp.)					
Hsin-Chu, Hsin-Chu	1982	C8,1C8	788u	1,2 (r,b)	11,469 u/d
Cheng Shin Rubber Ind. Co. Ltd. / Maxxis International					
Yuanlin	1967	UY,1UY	6,263u	1,2,3,4,5,7,9 (r,b)	151,360 u/d
Federal Corp.					
Chung-Li, Taoyuan	1954	UX,1UX	1,789u	1,2,9 (r)	2.8 mil. u/y
Taoyuan	2017	01R	900	1,2 (r)	6.0 mil. u/y
Hwa Fong Rubber Industry Co. Ltd.					
Yuanlin, Changhua	1974	X2,1X2	1,000	1,2,3,4,5,6,7,9 (r,b)	35,000 u/d
Kenda Rubber Industrial Co. Ltd.					
Yuan-Lin, Yuan-Lin	1962	K3,1K3	472u	1,2,3,4,5,7 (b)	2.0 mil. u/y
Yun-Lin, Tzu Tung	1985	K3,1K3	597u	1,2,4,5,7 (r,b)	4.2 mil. u/y
Nankang Rubber Tire Corp. Ltd.					
Hsin Fung, Taiwan	1973	U8,1U8	725u	1,2 (r)	16,000 u/d
Seven Stars Rubber Co. Ltd.					
Pib-Tou, Chang-Hua	1980	JL,1JL	200	5,7 (b)	3.6 mil. u/y
Tech Rubber Co. Ltd.					
Fang-Yuann, Chang-Hua	1987	K9,1K9	200	2,3,4,5,7 (b)	3.6 mil. u/y
Union Rubber Tyre Mfg. Co. Ltd.					
Pushin-Hsiang, Changhua-Hsien	1959	1A,11A	200	4,5,7 (b)	—
Thailand					
Bridgestone Corp.					
• Bridgestone Specialty Tire Manufacturing (Thailand) Co. Ltd. / Amata City, Rayong	2015	—	—	6 (r)	85 t/d
• Bridgestone Tire Manufacturing (Thailand) Co. Ltd. / Chonburi	2004	32,132	1,752u	3 (r)	7,893 u/d
• Thai Bridgestone Co. Ltd. / Nong Khae, Saraburi	1995	1V,11V	1,544u	1,2 (r)	41,366 u/d
• Thai Bridgestone Co. Ltd. / Ransit, Pathumthani	1969	A7,1A7	1,526u	1,2,3,4,6,7 (r,b)	5,035 u/d
Deestone Co. Ltd.					
Samutsakorn, Oam-Noi	1976	2B,12B,8M,18M	1,138	2,3,4,5,6,7 (b)	25,200 t/y
Goodyear Thailand Ltd. (Goodyear)					
Bangkok	1968	NY,1NY	600u	1,2,8 (r,b)	7,000 u/d
Hihero Co. Ltd.					
Phatum Thani	1995	06,106	400	2,3,4,7 (r,b)	—
Huayi Group (Thailand) Co. Ltd. (Shanghai Huayi Group))					
Rayong	2017	02J	—	3,7 (r)	2.6 mil. u/y
Hwa Fong Rubber (Thailand) Public Co. Ltd. (Hwa Fong Rubber Industry Co. Ltd.)					
Amphor Muang, Samutprakarn	2005	57,157	—	5 (b)	—
Bangkok	1989	3P,13P	1,550	4,5,7 (b)	153,000 u/d
Inoue Rubber (Thailand) Co. Ltd. (Inoue Rubber Co. Ltd.)					
Bangkok	1970	W0,1W0	700u	5 (r,b)	7.2 mil. u/y
Linglong International Tire (Thailand) (Shandong Linglong Tyre Co. Ltd.)					
Suanlaung, Rayong	2013	YC,1YC	—	1,2,3 (r)	13.2 mil. u/y
Maxxis International (Thailand) Co. Ltd. (Cheng Shin Rubber))					
Rayong, Rayong	2003	20,120	2,756u	1,2,3,4,5,7 (r)	42,900 u/d
Michelin Siam Group Co. Ltd. (Group Michelin)					
Laem Chabang	1990	0C,10C	1,934u	1,2 (r)	17,000 u/d
Explanation of abbreviations					
TIRE TYPES: 1—Auto; 2—Light Truck; 3—Truck/bus; 4—Agricultural; 5—Motorcycle; 6—Earthmover/OTR; 7—Industrial; 8—Aircraft; 9—Racing					
TIRE CONSTRUCTION: r—Radial; b—Bias-ply PLANT CAPACITIES: u/d—Units per day; u/y—Units per year; t/y—Tons per year					
Names in parentheses following company names indicate the parent company.					

33rd Global Tire Report

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Nong Khae, Saraburi	1992	3L,13L	1,737u	3,8 (r,b)	59,600 t/y
Phrapadaeng, Samuthprakarn	1962	W8,1W8	1,392u	1,2,3,5 (r,b)	50,900 t/y
Otani Radial Co. Ltd. (Otani Tire Co. Ltd. / Zafco Intl. JV)					
Nakhon Pathom	2017	16,1E6	—	1,2,3 (r)	2,500 u/d
Otani Tire Co. Ltd.					
Nakornpathom	1989	E6,1E6	600	2,3,4,6 (b)	2,000 u/d
S.R. Tyres Co. Ltd.					
Bangkok	—	7W,17W	—	2,4,5,6,7 (b)	—
Sentury Tire (Thailand) Co. Ltd. (Qingdao Century Tire Co. Ltd.)					
Rayong	2015	TB,1TB	—	1,2 (r)	5.0 mil. u/y
Siam Rubber Ltd.					
Samutsakorn	1967	0A	400	1,2,3,4,6 (r,b)	540,000 u/y
Sumitomo Rubber (Thailand) Co. Ltd. (Sumitomo Rubber Industries Ltd.)					
Amati City, Rayong	2006	R8,1R8	7,281	1,2,4,5,7 (r)	14,550 t/m
Amati City, Rayong	2016	VA,1VA	—	4 (r)	600,000 u/y
Svizz One Corp. Ltd. (Deestone Co. Ltd.)					
Banglane, Nakornpathom	2007	KA,1KA	—	1,2	20,000 u/d
Vee Rubber Corp. Ltd.					
Muang Smutsakorn, Smutsakorn	1977	6M,16M,4A,14A,5A,15A	4,269	1,2,3,5 (r,b)	17.0 mil. u/y
Yokohama Tire Manufacturing (Thailand) Co. Ltd. (Yokohama Rubber Co. Ltd.)					
Amata City, Rayong	2005	47,147	1,967	1,2,3 (r)	4.4 mil. u/y
Zhongce Rubber (Thailand) Co. Ltd. (Hangzhou Zhongce Rubber Co. Ltd.)					
Rayong	2015	00K	2,000u	1,2,3,5,6,7 (r,b)	8.0 mil. u/y
Vietnam					
Bridgestone Tire Manufacturing Vietnam L.L.C. (Bridgestone Corp.)					
Hai Phong City	2014	1T, 11T	1,194	1,2 (r)	11,097 u/d
Camso Vietnam Co. Ltd.*					
Tan Uyen Town, Binh Duong	2016	—	160	7	—
CASUMINA (Southern Rubber Industry J.S.C.)					
Binh Loi, Ho Chi Minh, Sai Gon	1976	MP,1MP	145u	2,3,4 (b)	3,150 t/y
Dong Nai, Don Nai/Binh Duong	1976	MN,1MN	420u	1,2,4,5 (r,b)	16,350 t/y
Tan Uyen, Binh Duong	2014	00B	320u	1,2,3 (r)	7,650 t/y
Cheng Shin Rubber (Vietnam) Ind. Co. Ltd. (Cheng Shin / Maxxis)					
Nhon Trach, Dong Nai	2006	5N,15N	1,424	2,3,5 (r,b)	92,410 u/d
Da Nang Rubber Co.					
DaNang	—	MF,1MF	—	1,2,3,5 (b)	850,000 u/y
DaNang	2013	KT,1KT	—	3 (r)	600,000 u/y
Goodtime Rubber Co. Ltd.					
An Tinh Village, Trang Bang	2001	16,116	—	2,5,7	—
Inoue Rubber Vietnam Co. Ltd. (Inoue Rubber Co. Ltd.)					
Thanh Lam, Vinh Phuc	—	CL,1CL	—	5	—
Kenda Rubber (Vietnam) Co. Ltd. (Kenda Rubber Industrial Co. Ltd.)					
Thong Nhat, Dong Nai	1997	8Y,18Y	390	5,7 (b)	2.0 mil. u/y
Trang Born, Dong Nai Province	2017	02T	779	1,2	10,000 u/d
Kumho Tire (Vietnam) Co. Ltd. (Kumho Tire Co. Ltd.)					
Ben Cat, Binh Duong	2008	K2,1K2	742	1,2 (r)	3.3 mil. u/y
Sailun (Vietnam) Co. Ltd. (Sailun Jinyu Tyre Co. Ltd.)					
Phuoc Dong, Tay Ninh	2013	YJ,1YJ	850	1,2,3,6 (r)	7.8 mil. u/y
Sao Vang Rubber Co.					
Hanoi	1960	—	—	1,2,4,5	300,000 u/y
Shih Fa Rubber Industries (VN) Co. Ltd.					
Ho Chi Minh City	1992	030	—	5,7 (b)	—
Yokohama Tyre Vietnam Co. (Yokohama Rubber Co. Ltd.)					
Ho Chi Minh City	1997	5G,15G	126	2,5,7 (b)	2,160 t/y
Thuan An District, Binh Duong	2007	2P,12P	514	2,7 (b)	1.3 mil. u/y

Africa tire production facilities

Egypt

Alexandria Tire Co. S.A.E. (Prometeon Tyre Group s.r.l.)					
Alexandria, Egypt	1995	9M,19M	1,200	3 (r)	850,000 u/y
Trenco (Transport & Engineering Co.)					
Alexandria, Egypt	1965	0M, 10M	3220u	1,2,3,4,5(r,b)	40 t/d

Ethiopia

Horizon Addis Tyre S.C. (Horizon Plantations P.L.C.)					
Addis Ababa	2003	64,164	850u	1,2,3,4,5,6,7 (r,b)	500,000 u/y

South Africa

Bridgestone South Africa Holdings (Pty.) Ltd. (Bridgestone Corp.)					
Brits, North West	1971	E9,1E9,8T,18T	801u	1,2,3 (r)	7,027 u/d
Port Elizabeth, Eastern Cape	1936	E5,1E5	206u	2,3,4,6 (b)	700 u/d

Company/ plant location	Year opened	DOT code(s)	Employees (u=unionized)	Tire types*	Estimated capacity*
Continental Tyre SA (Pty.) Ltd. (Continental A.G.)					
Port Elizabeth, East Cape	1950	1L,11L	1,500u	1,2,3,4,6 (r,b)	3.1 mil. u/y
Goodyear South Africa Ltd. (Goodyear)					
Uitenhage	1947	NW,1NW	1,000u	1,2,6,7 (r,b)	10,000 u/d
Sumitomo Rubber South Africa (Pty) Ltd. (Sumitomo Rubber Industries Ltd.)					
Ladysmith, KwaZulu-Natal	2013	D7,1D7	1,003u	1,2 (r)	1,400 t/m

Tunisia

Societe Tunisienne des Industries du Pneumatiques (S.T.I.P.)					
Menzel-Bourguiba, Bizerie	1967	—	440u	1,2,3,4,6,7 (r,b)	160,222 u/y
Msaken	1985	RW, 1RW	—	—	Production suspended mid-2017

Middle East Tire production facilities

Armenia

General Transworld Manufacturing Co. JSC					
Yerevan	1943	29,129	500	1,2,3,4 (b)	2.4 mil. u/y

Iran

Alborz Tire Mfg. Co.					
Tehran	1958	—	1,640	1,2,3,4,7 (r,b)	30,000 t/y
Artawheel Tire Industrial Complex					
Ardebil, Ardebil	1996	—	750u	1,2,3,4 (r,b)	40,000 t/y
Barez Tire Group					
Kerman, Kerman	1993	—	117	1,2,3,4,6 (r,b)	77,000 t/y
Dena Tire & Rubber Manufacturing Co. Ltd.					
Shiraz, Fars	1973	—	1,968u	1,2,3,4 (r,b)	49,200 t/y
Iran Tire Co.					
Tehran	1963	BP	—	1,2,3,4 (r,b)	28,000 t/y
Iran Yasa Tire & Rubber Co.					
Yasa	1969	—	1,300	5 (b)	8,000 t/y
Kavir Tire & Rubber Co.					
Birjand	1997	—	—	1,2,3 (r,b)	25,000 t/y
Pars Tire Co.					
Savah	1983	X4	—	1,2,3 (b)	40,000 t/y
Yazd Tire Co.					
Yazd	1994	—	325	1,2,5 (b)	16,000 t/y

Israel

Alliance Tire Co. (1992) Ltd. (Yokohama Rubber Co. Ltd.)					
Hadera	1952	CD,1CD	585u	4,6,7 (r,b)	42,000 t/y

Kazakhstan

Kazakhstan government					
Chimkent	1981	—	6,147	1,3,4	4.5 mil. u/y

Turkey

Anlas Anadolu Lastik Sanayi Ve Ticaret A.S.					
Bolu/Duzce	1974	KL,RJ,67	300u	4,5,7 (r,b)	5,000 u/d
Billas ve Kauçuk San. Tic. A. .					
Bilecik	2011	—	—	4,5,7 (b)	3.0 mil. u/y
Brisa Bridgestone Sabanci Lastik Sanayi ve Ticaret A.S. (Bridgestone Corp. / Sabanci Holdings JV)					
Aksaray, Aksaray Province	2018	027	—	1,2 (r)	13,000 u/d
Izmit	1974	L5,1L5	1,504u	1,2,3,4,6 (r,b)	30,273 u/d
Goodyear Lastikleri Turk A.S. (Goodyear)					
Adapazari	1960	C0,C01	700u	1,2,4,6 (r,b)	17,000 u/d
Izmit	1963	PA,1PA	700u	3,4 (r,b)	3,000 u/d
Kolsan Kocaeli Lastik Sanayi A.s.					
Izmit, Kocaeli	2000	48,148	580	1,4 (r,b)	2.5 mil. u/y
ÖZKA Lastik ve Kauçuk Sanayi Ticaret A. .					
Kocaeli, Kukllar	2005	00U	—	2,4,7 (r,b)	--
Petlas Tyre Industry & Trade Co. (Abdulkadir Ozcan Corp.)					
Kirsehir	1976	8S,18S	2,300u	1,2,3,4,6,7,8 (r,b)	9.9 mil. u/y
Sumitomo Rubber AKO Lastik Sanayi ve Ticaret A.S. (Sumitomo Rubber Industries Ltd.)					
Cankiri	2015	AH,1AH	1,430	1 (r)	1,700 t/m
Turk Pirelli Lastikleri A.S. (Prometeon Tyre Group S.r.l.)*					
Izmit	1962	XJ,1XJ	1,800u	1,2,3,9 (r)	8.0 mil. u/y

* — Prometeon Tyre and Pirelli both occupy the Izmit factory; Prometeon is responsible for the plant's commercial tire production and Pirelli the consumer.

Explanation of abbreviations

TIRE TYPES: 1—Auto; 2—Light Truck; 3—Truck/bus; 4—Agricultural; 5—Motorcycle; 6—Earthmover/OTR; 7—Industrial; 8—Aircraft; 9—Racing

TIRE CONSTRUCTION: r—Radial; b—Bias-ply PLANT CAPACITIES: u/d—Units per day; u/y—Units per year; t/y—Tons per year

Names in parentheses following company names indicate the parent company.