- 11. INSTALL JUNCTION BLOCK (See page HB-117)
- 12. INSTALL BATTERY PLUG (See page HB-114)
- 13. INSTALL NO. 1 WIRE HARNESS PROTECTOR COVER (See page HB-114)
- 14. INSTALL BATTERY CLAMP PAD (See page HB-114)
- 15. INSTALL NO. 4 WIRE HARNESS PROTECTOR COVER CAUTION:

Wear insulating gloves.

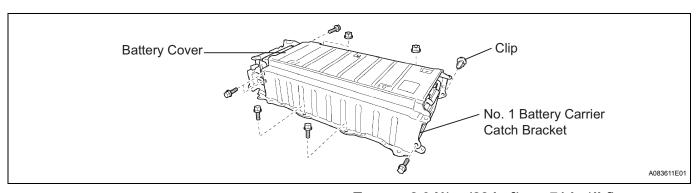
16. INSTALL NO. 2 WIRE HARNESS PROTECTOR COVER CAUTION:

Wear insulating gloves.

- 17. INSTALL BATTERY CURRENT SENSOR (See page HB-143)
- 18. INSTALL NO. 2 MAIN BATTERY CABLE (See page HB-104)
- 19. INSTALL MAIN BATTERY CABLE (See page HB-104)
- 20. INSTALL NO. 3 BATTERY CARRIER CUSHION (See page HB-105)
- 21. INSTALL NO. 3 WIRE HARNESS PROTECTOR COVER CAUTION:
  Wear insulating gloves.
- 22. INSTALL NO. 1 WIRE HARNESS PROTECTOR COVER CAUTION:
  Wear insulating gloves.
- 23. INSTALL BATTERY COVER CAUTION:

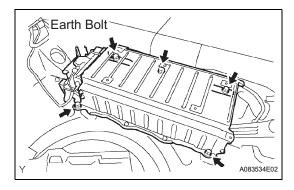
Wear insulating gloves.

- (a) Temporarily fasten the battery carrier catch bracket to the battery room ventilation hose.
- (b) Install the battery cover with the 6 bolts, 2 nuts and clip.



Torque: 8.0 N\*m (82 kgf\*cm, 71 in.\*lbf)
(c) Install the protector on the battery cover.

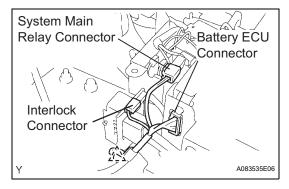
HB



# **INSTALLATION**

## 1. INSTALL HV BATTERY ASSEMBLY

(a) Install the HV battery with the earth bolt and 4 bolts. Torque: 19 N\*m (194 kgf\*cm, 14 in.\*lbf)



(b) Connect the system main relay connector.

**CAUTION:** 

Wear insulating gloves.

(c) Connect the interlock connector.

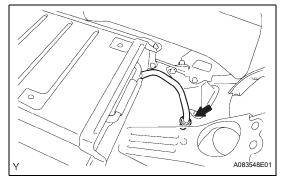
**CAUTION:** 

Wear insulating gloves.

(d) Connect the battery ECU connector.

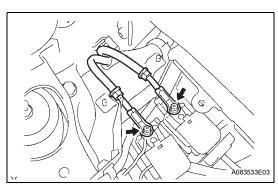
**CAUTION:** 

Wear insulating gloves.



(e) Connect the battery room ventilation hose to the floor panel.





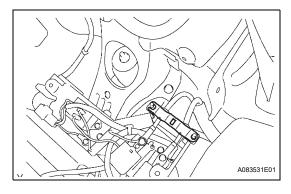
2. INSTALL FRAME WIRE CAUTION:

Wear insulating gloves.

(a) Install the frame wire on the No. 2 and No. 3 system main relay with 2 new nuts.

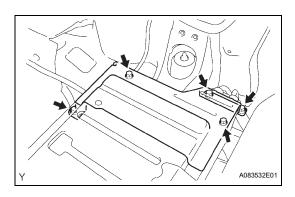
Torque: 5.6 N\*m (57 kgf\*cm, 50 in.\*lbf)

(b) Connect the 2 clamps, then install the frame wire to the upper battery carrier.



3. INSTALL JUNCTION TERMINAL CAUTION:

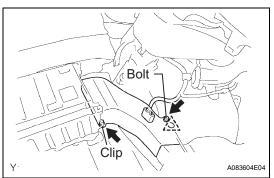
Wear insulating gloves.



### 4. INSTALL NO. 6 BATTERY CARRIER PANEL

(a) Install the battery carrier panel with the bolt and 2 nuts.

Torque: 7.5 N\*m (76 kgf\*cm, 66 in.\*lbf)

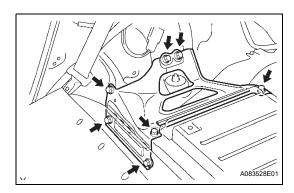


# 5. INSTALL QUARTER VENT DUCT NOTICE:

Ensure that the duct is installed securely.

- (a) Install the quarter vent duct with the bolt and clip.

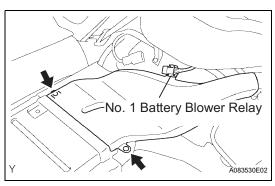
  Torque: 4.0 N\*m (41 kgf\*cm, 35 in.\*lbf)
- (b) Connect the connector.
- (c) Install the clamp.



### 6. INSTALL BATTERY BRACKET REINFORCEMENT

(a) Install the battery bracket reinforcement with the 7 bolts.

Torque: 28 N\*m (286 kgf\*cm, 21 in.\*lbf)



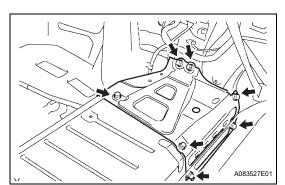
#### 7. INSTALL NO. 2 QUARTER VENT DUCT INNER

- (a) Insert the quarter vent duct inner until it touches the backside of the HV battery.
- (b) Slide the fitting surface of the quarter vent duct inner downward, then attach it to the battery blower assembly.

NOTICE:

Ensure that the duct is installed securely.

- (c) Install the 2 clips on the vent duct.
- (d) Install the battery blower relay.



### 8. INSTALL BATTERY CARRIER BRACKET

(a) Install the battery carrier bracket with the 7 bolts.

Torque: 28 N\*m (286 kgf\*cm, 21 in.\*lbf)

