

**Part Number: PT936-47230-XX**

**Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Front Driver Door Guard (Reference Pink Sticker)
2	1	Front Passenger Door Guard (Reference Blue Sticker)
3	1	Rear Driver Door Guard (Reference Green Sticker)
4	1	Rear Passenger Door Guard (Reference Yellow Sticker)

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
1	N/A	

**Additional Items Required for Installation**

Item #	Quantity Req'd.	Description
1	A/R	VDC Approved Cleaner; if possible, Minimum 70% Isopropyl Alcohol
2	A/R	Disposable Shop towels (i.e. Scott towels)
3	A/R	Blue painter's masking tape
4	1	Scissors

**Conflicts**

None
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**Recommended Tools**

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
PPO Magnetic Template	IADS p/n = PRI23-0002
Sealant Adjustment Tool	IADS p/n = HIG11-D5-04
DIO Paper Door Templates	See last 4 pages of these instructions (Legal Size)
Nylon Removal Tool (NRT)	SST p/n = 00002-06002-01
Installation Tools	Notes
12-oz. rubber mallet	IADS p/n =PRI10-D5-02 Vaughn, p/n = SF12
Special Chemicals	Notes
Minimum 70% Isopropyl Alcohol	

**General Applicability**

MY23 and newer Prius Models
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**Recommended Sequence of Application**


Item #	Accessory
1	Body Side Molding
2	Door Edge Guard


\*Mandatory


**Vehicle Service Parts** (may be required for reassembly)


Item #	Quantity Req'd.	Description
1		
2		
3		


**Legend**


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.



Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

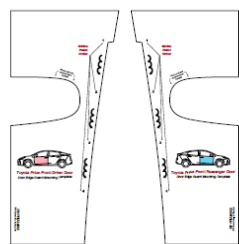


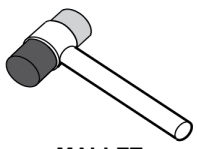



These guidelines can be found in the "Accessory Installation Practices" document.


This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).


Vehicle Images shown below are generic and may not match actual vehicle.

Please see your Toyota dealer for a copy of this document.

 <p>FRONT DOOR TEMPLATES</p>	 <p>CLEANER</p>	 <p>NYLON REMOVAL TOOL</p>	 <p>MALLET</p>
	 <p>TAPE</p>	 <p>SCISSORS</p>	 <p>LINT FREE</p>




FRONT DOOR EDGE GUARDS



REAR DOOR EDGE GUARDS

**1**

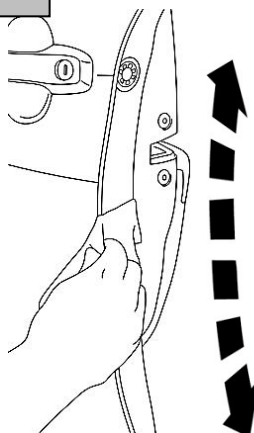


DOOR EDGE  
GUARD SEALANT  
CHECK TOOL

GAUGE  
SIDE  
ONLY

**CHECK DOOR SEALANT BEFORE INSTALLATION.**  
Do a visual check of the sealant on all four doors before install. Clearance is sufficient when the tool bottoms out on the door. Verifying the sealant condition must be done to allow for proper Door Edge Guard installation.

**2**




CLEAN ALL  
DOOR EDGES

BEGIN WITH  
NEW TOWEL.

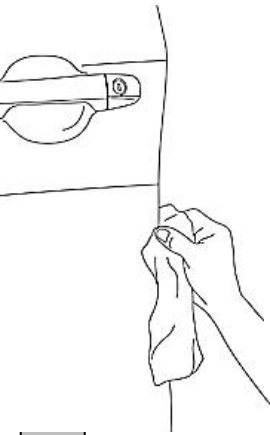
ROTATE  
TOWEL AFTER  
EACH WIPE.  
ONE TOWEL  
PER UNIT

Wipe  
thoroughly  
until clean



**\*Should feel resistance**

**3**



DRY ALL DOOR  
EDGES

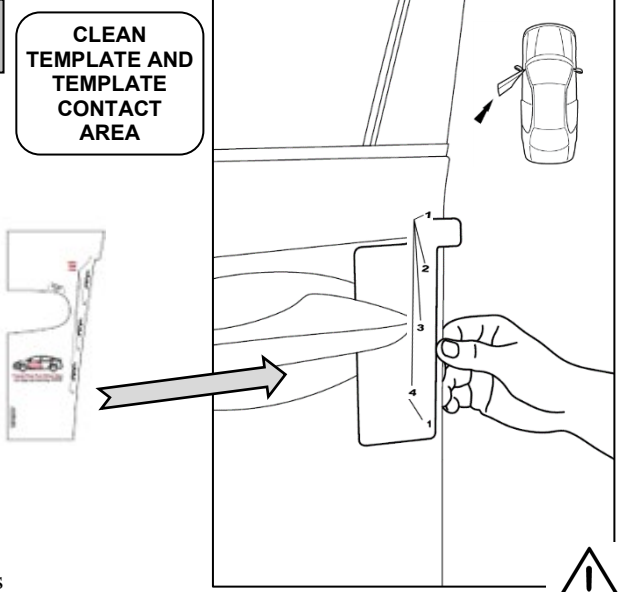
BEGIN WITH  
NEW TOWEL.

ROTATE  
TOWEL AFTER  
EACH WIPE.  
ONE TOWEL  
PER UNIT

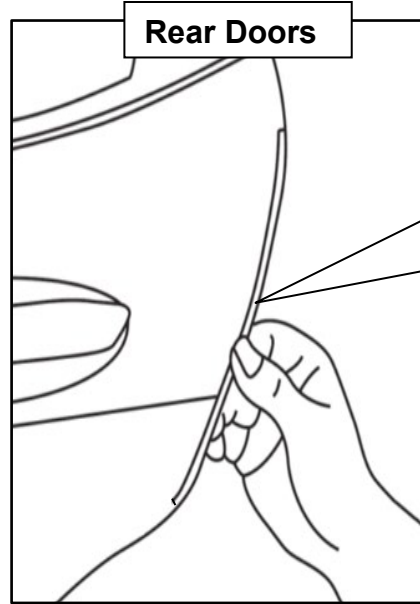
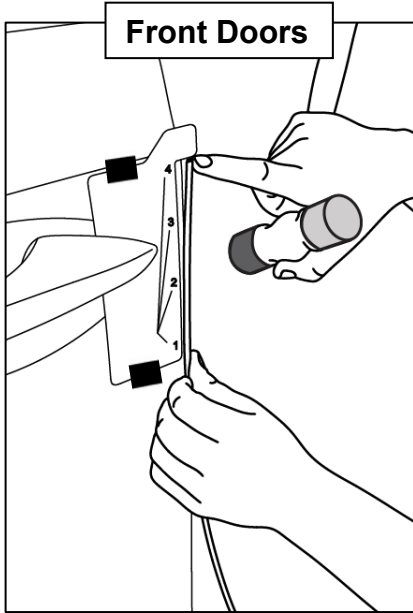
**MUST SQUEAK**

**4**

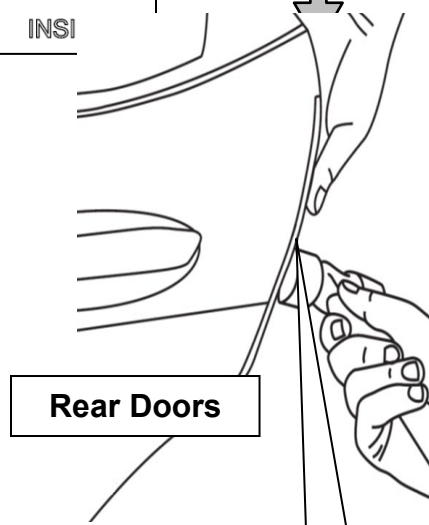
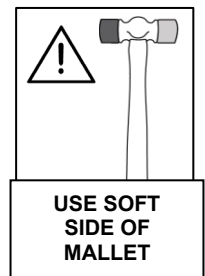
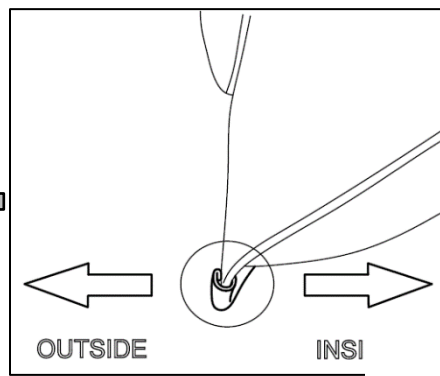
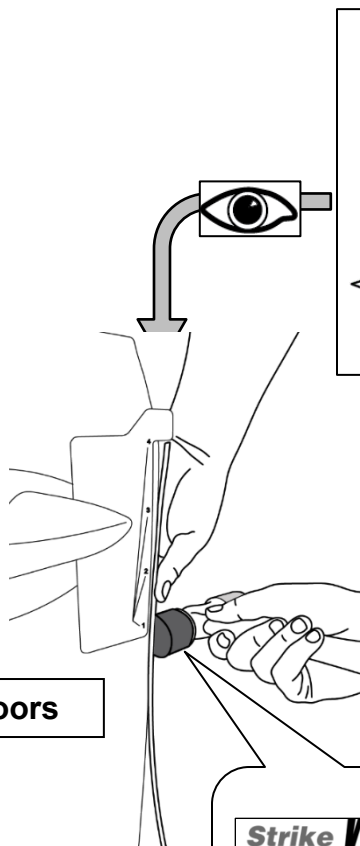
CLEAN  
TEMPLATE AND  
TEMPLATE  
CONTACT  
AREA



5



6



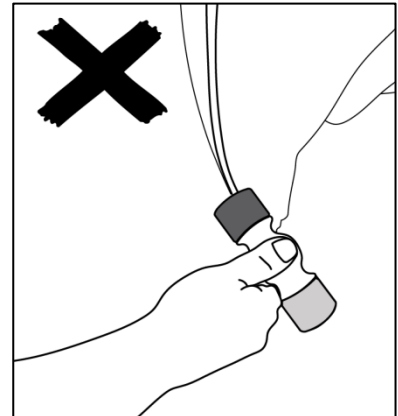
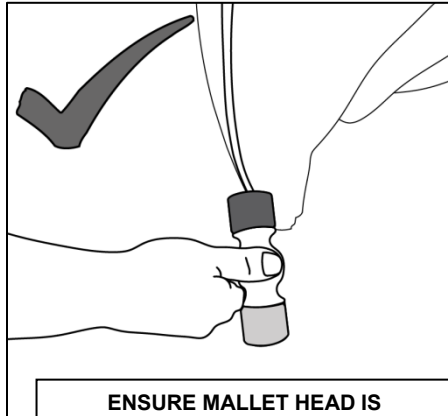
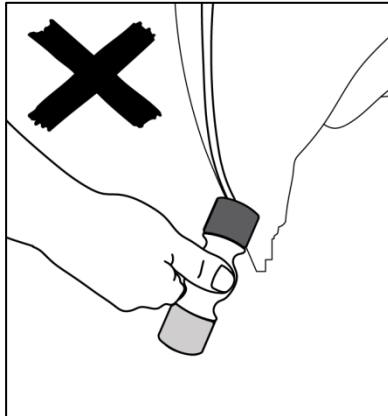
Front Doors

Rear Doors



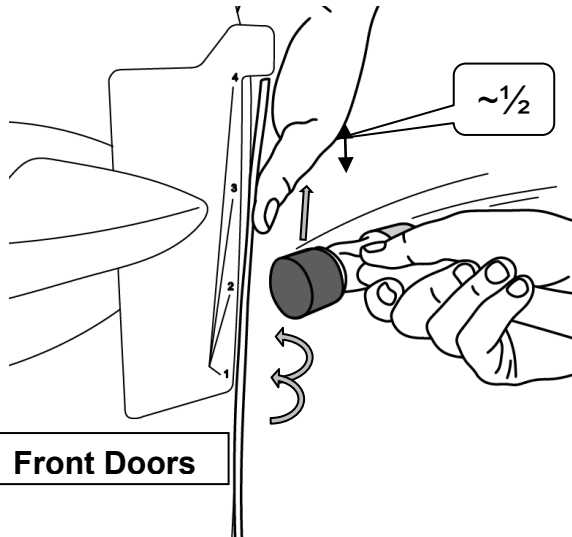


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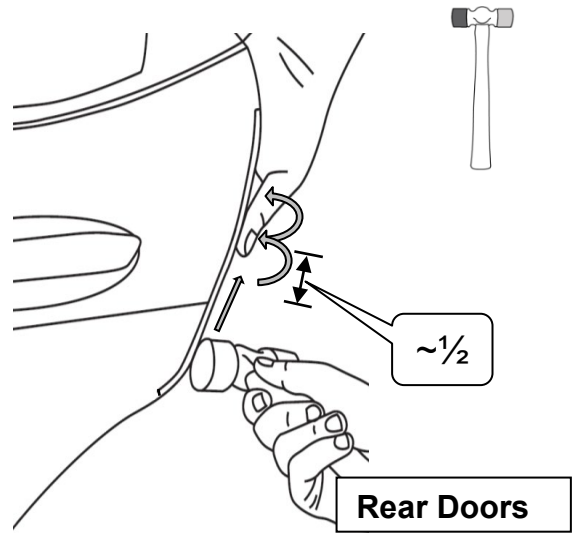


ENSURE MALLET HEAD IS PERPENDICULAR TO THE EDGE OF THE DOOR

8

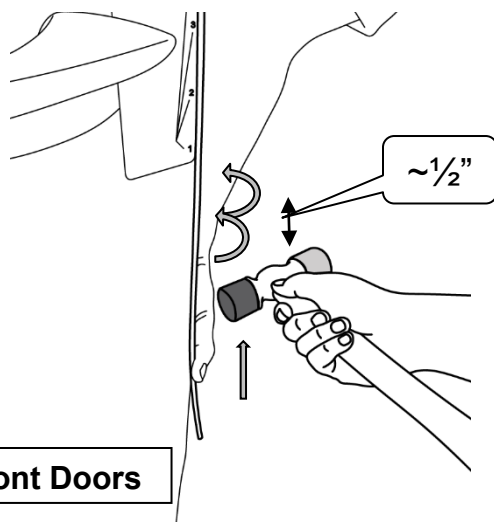


Front Doors

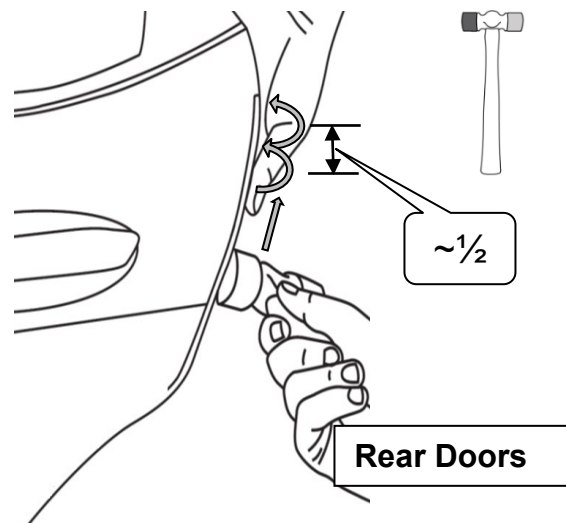


Rear Doors

9



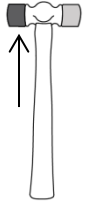
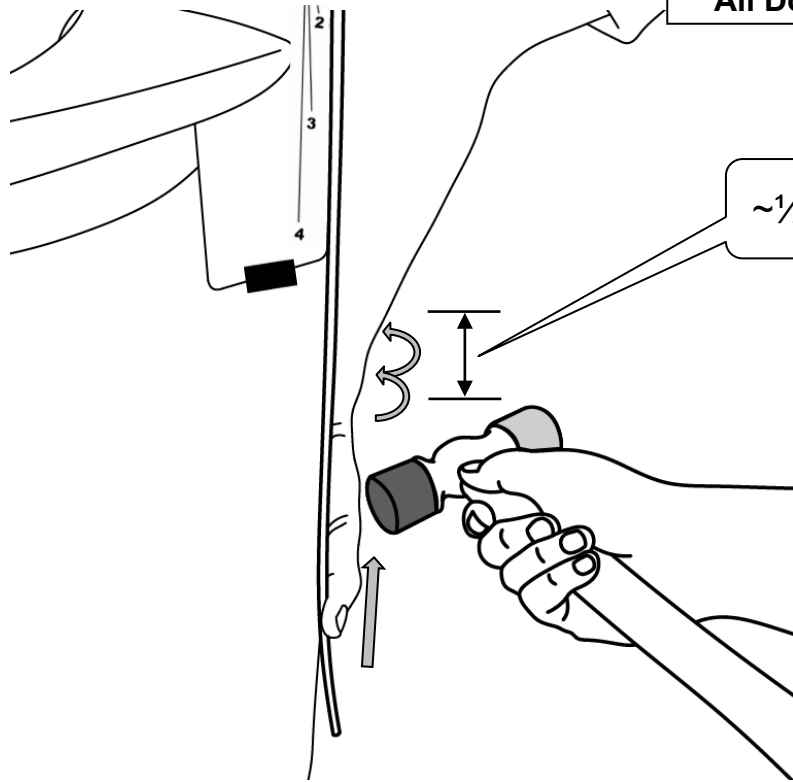
Front Doors



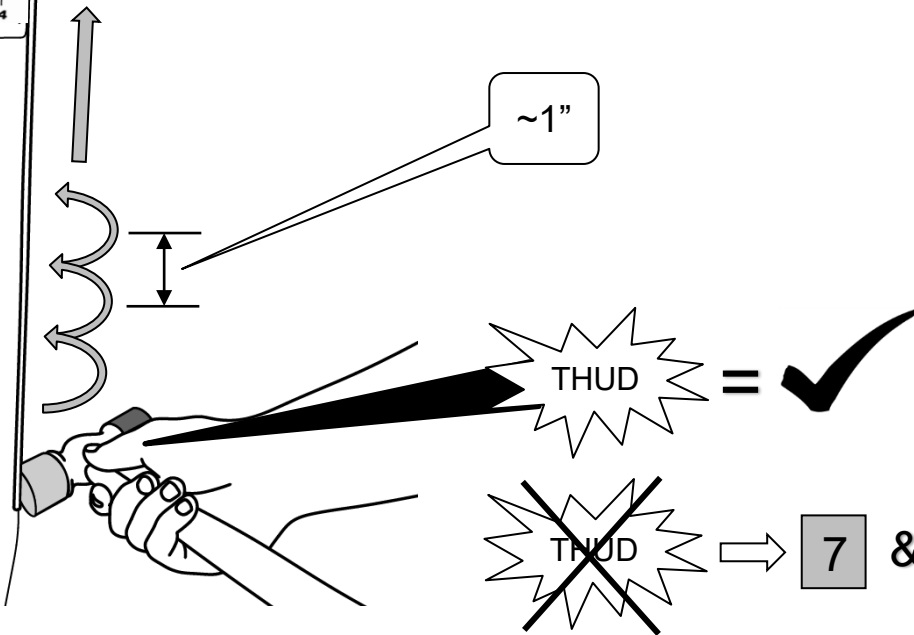
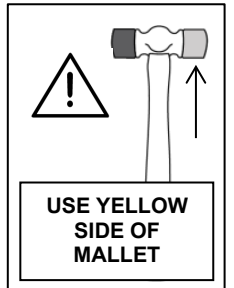
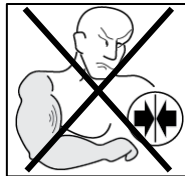
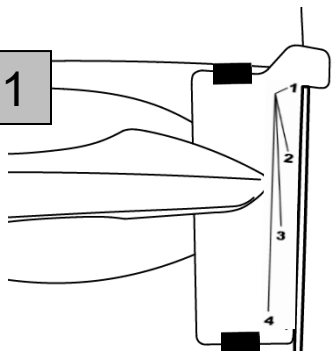
Rear Doors

All Doors

10

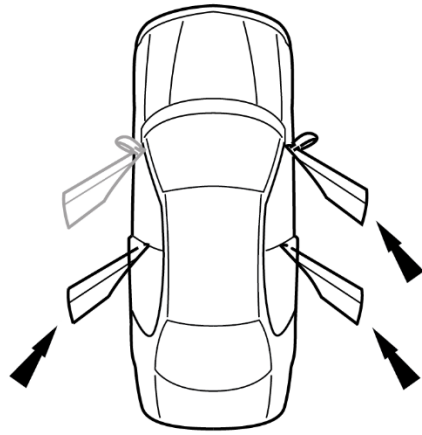


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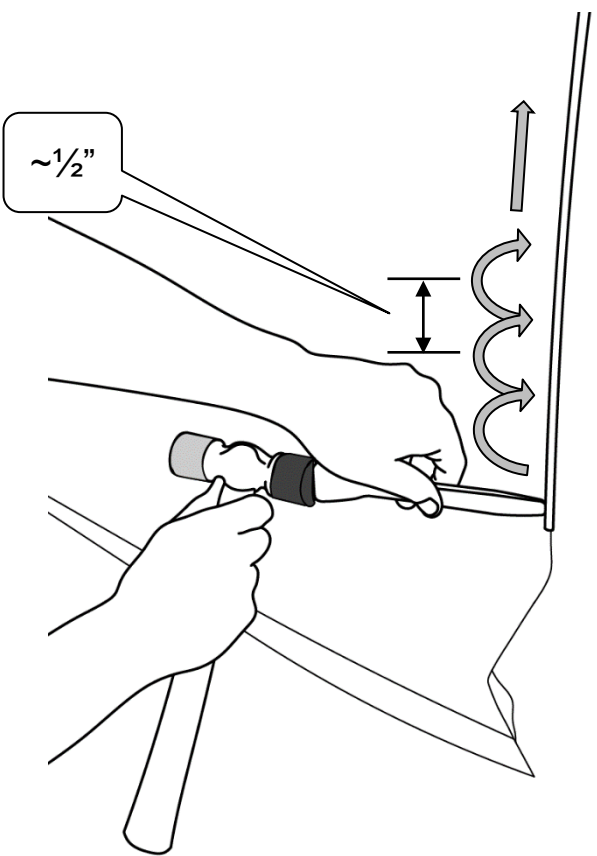
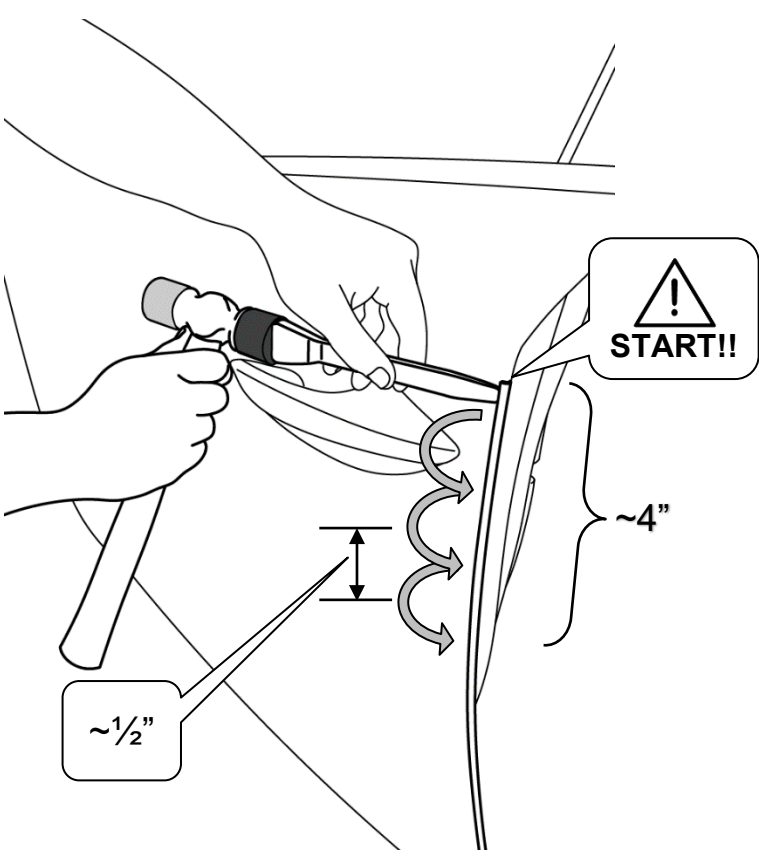
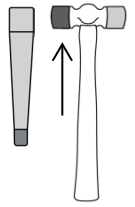


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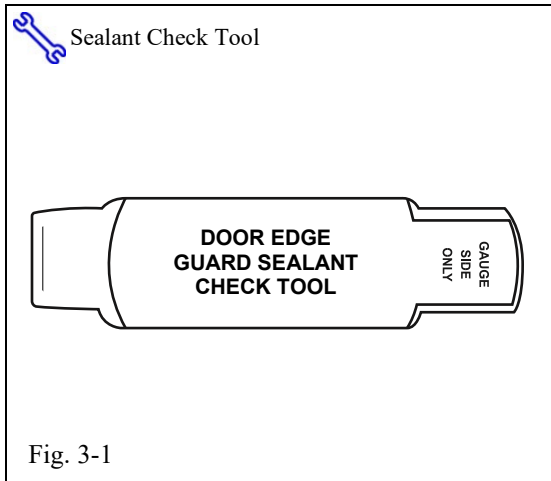
REPEAT ALL DOORS



DEG REMOVAL  
DISCARD AFTER REMOVAL.  
DO NOT REINSTALL DOOR EDGE GUARD.

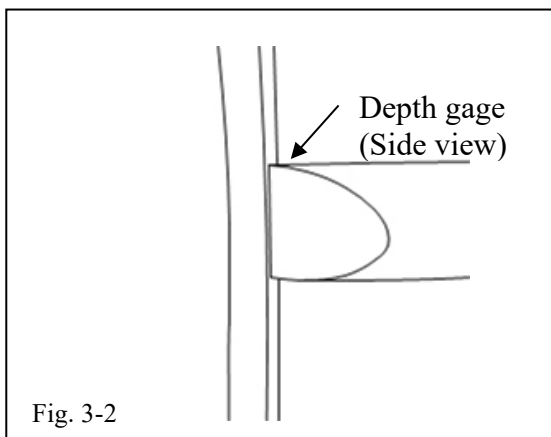


## THIS PAGE PPO ONLY



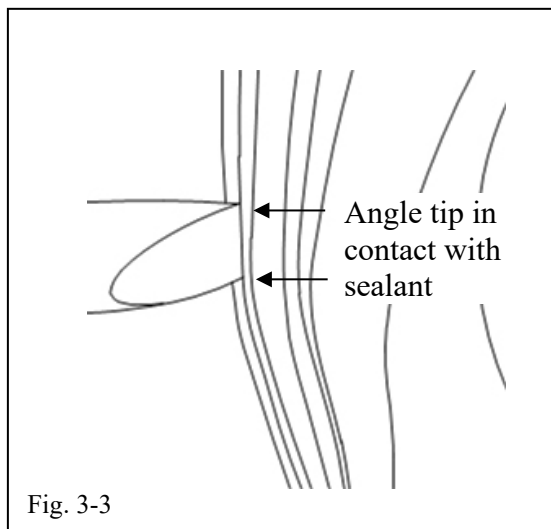
**NOTE:** Use the adjustment tool to verify if sealant is close to the door's edge. This must be done prior to **Door Edge Guard** installation to allow for proper fit (Fig. 3-1).

Check tool regularly for damage and wear. Channel depth should at least 3.0mm.



**GAGE:** Align the adjustment tool to the edge of the door, with the angle positioned toward the inside of the door (Fig. 3-2).

Use the adjustment tool as a depth gage down the entire length of the door's edge. Sealant clearance is sufficient when the tool bottoms out on the door's edge. This is to verify that the sealant material is away from the edge of the door allowing for proper Door Edge Guard installation.



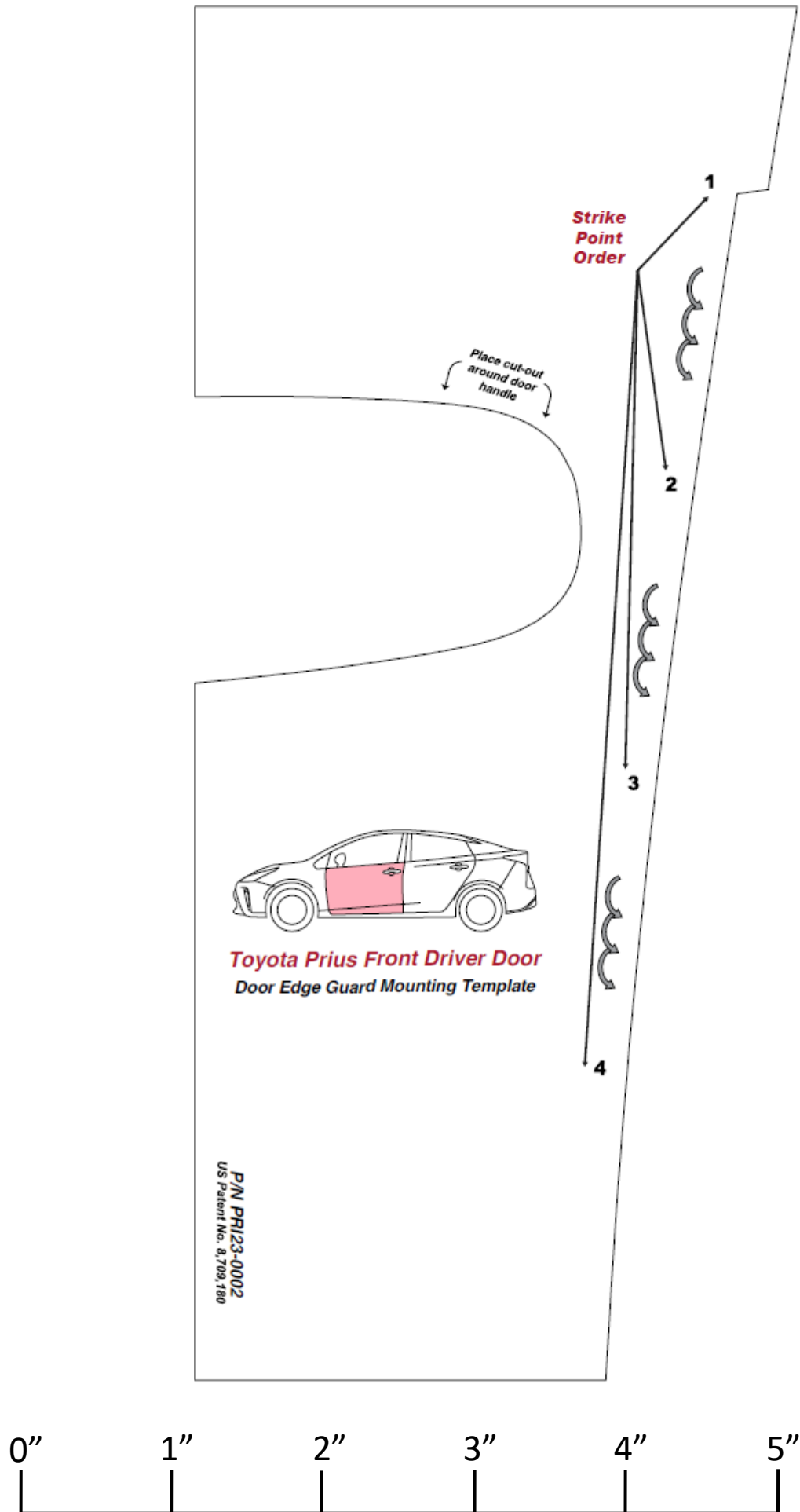
**ADJUST:** If sealant adjustment is needed then align the adjustment tool to the edge of the door, with the angle edge positioned toward the inside of the door (Fig. 3-3).

With the adjustment tool angle tip in contact with the sealant material, push the adjustment tool inward so that tool bottoms out on the door's edge. Continue down the door's edge or sections of the door's edge that requires adjustment.

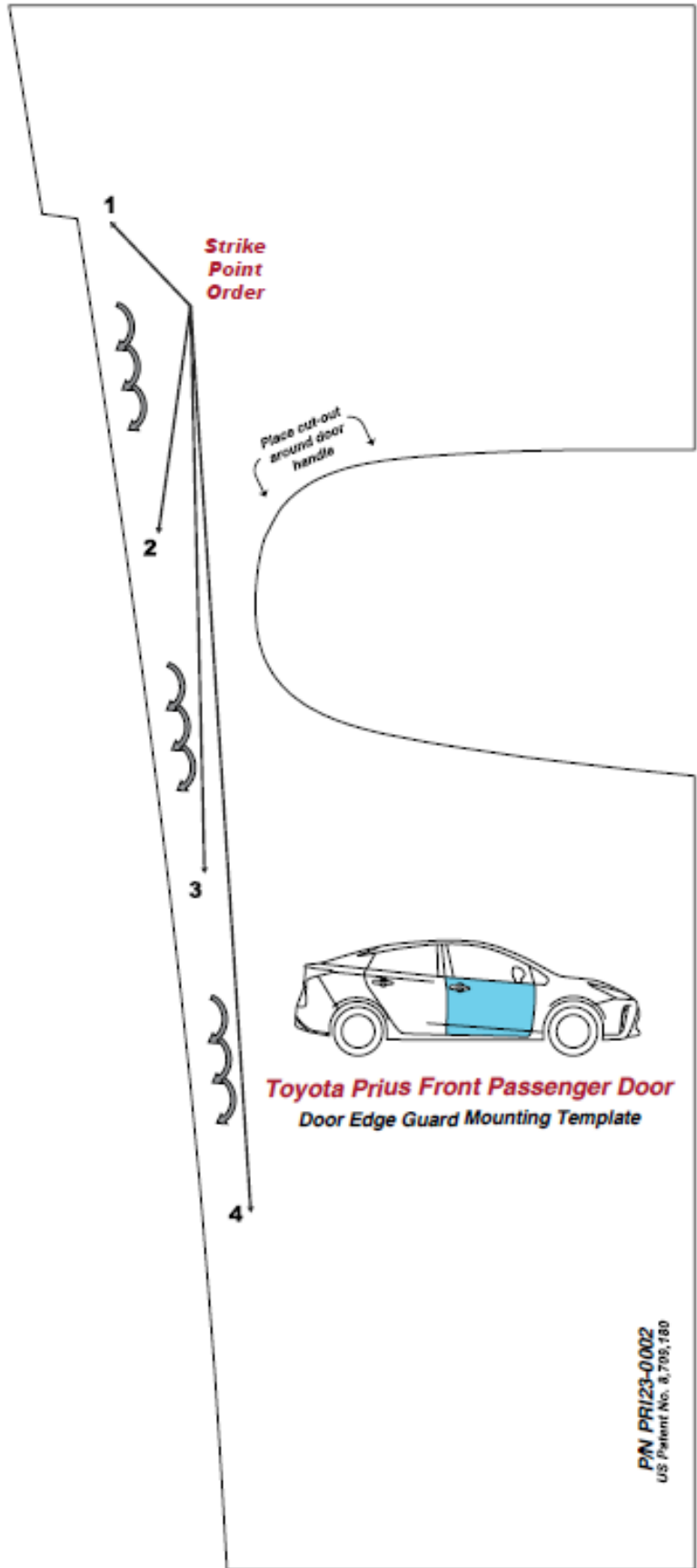
**Checklist - these points MUST be checked to ensure a quality installation.**

<p><u>Check:</u></p> <p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Confirm all Door Edge Guards are fully seated.</p>	<p><u>Look For:</u></p> <p>Look for a consistent gap between the DEG and adjoining vehicle panels.</p> <p>Gently use forefinger and thumb to pull Door Edge Guard to ensure it is properly seated. Follow the top, middle and bottom sequencing to gently pull the Door Edge Guard. Avoid pulling within 25mm of the very top and bottom of the DEG.</p> <p><b>NOTE:</b> Normal vehicle manufacturing tolerances may exist that are not a consequence of an improperly seated DEG installation.</p>
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/> Vehicle door operation.</p>	<p>Confirm both doors open and close without interference from DEG or Body Side Molding (if installed).</p>
<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process.</p> <p>(For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)</p>





Dealer Installation Note: Print templates on legal paper. Check the above scale to ensure it is 1:1. Adjust on photocopier if it is not to scale. If this is a pdf document, set the "Page Scaling" to "None" in the Print dialogue box prior to printing.



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