

Part Number: PK389-47R00-P1/TP

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Front Passenger Side Mudguard
2	1	Front Driver Side Mudguard
3	1	Rear Passenger Side Mudguard
4	1	Rear Driver Side Mudguard
5	1	Hardware Bag (Front)
6	1	Hardware Bag (Rear)

Hardware Bag Contents

Item #	Quantity Reqd.	Description
Front (1 Bag)		
1	4	M6 x 19mm Screw
2	2	8mm Push Pin
Rear (1 Bag)		
1	4	M5 x 20mm Screw
2	4	M5 Spring Clip
3	2	8mm Push Pin

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
90° Tool (Optional)	
Installation Tools	Notes
Screwdriver	Phillips #2 and #3
Socket Driver	10mm Socket
Drill w/ Bit	6mm (1/4") / 8mm (5/16")
Clean Cloth/Rag	
Special Chemicals	Notes
Cleaner	Soap & Water

General Applicability

MY23 and newer Prius models.

Recommended Sequence of Application


Item #	Accessory
1	
2	
3	


*Mandatory


Vehicle Service Parts (may be required for reassembly)


Item #	Quantity Reqd.	Description
1		
2		
3		


Legend


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.


 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

 **REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

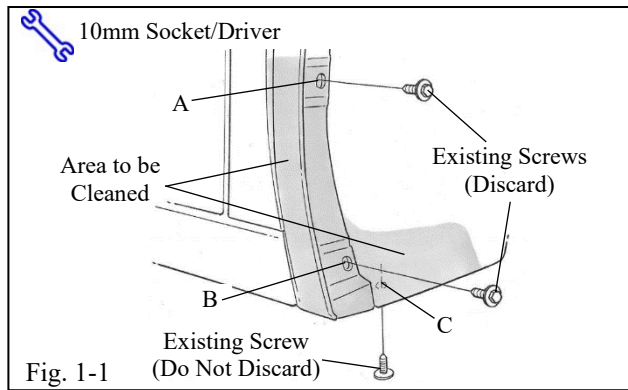
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

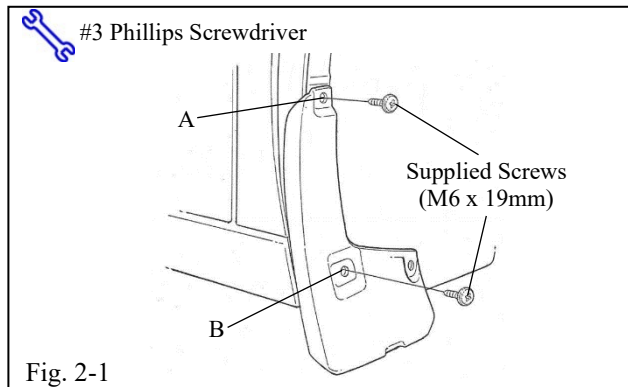
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



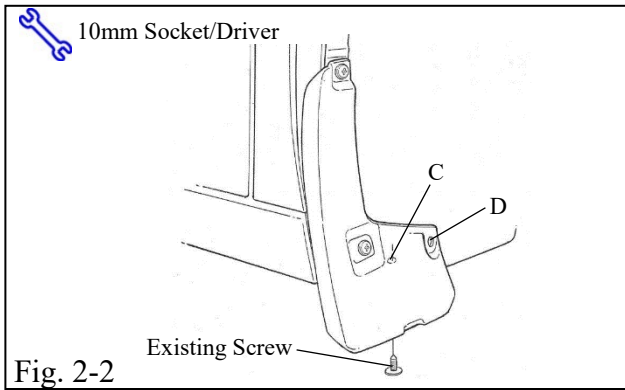
1. Clean Front Mounting Area and Hardware Removal.

- a) Clean and degrease front body where mudguard is to be located with clean cloth and soap/water (Fig. 1-1).
- b) Turning front wheels will allow for additional clearance during installation.
- c) Remove existing screws in locations A and B. Discard (Fig. 1-1).
- d) Remove existing screw in location C. Do not discard (Fig. 1-1).

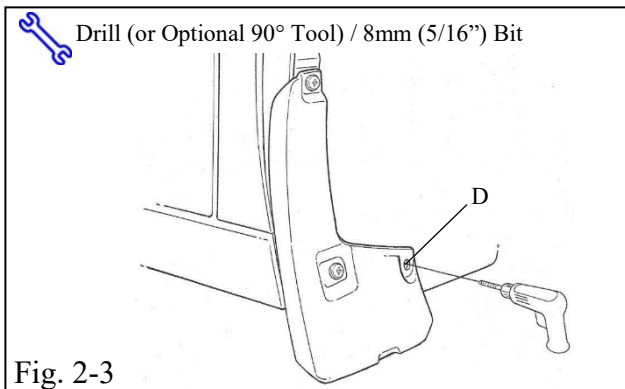



2. Install Front Mudguard and Drilling.

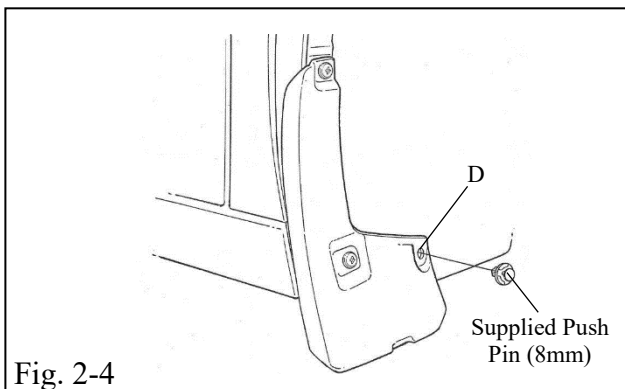
- a) Mount mudguard while holding up and into panel install supplied M6 x 19mm screw in location B and tighten (Fig. 2-1).
- b) While holding top of mudguard into panel install supplied M6 x 19mm screw in location A and tighten (Fig. 2-1).



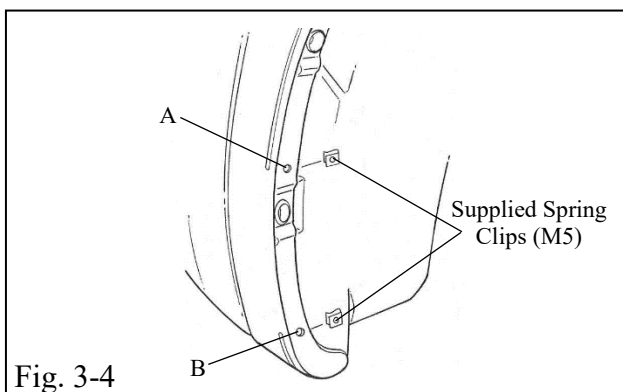
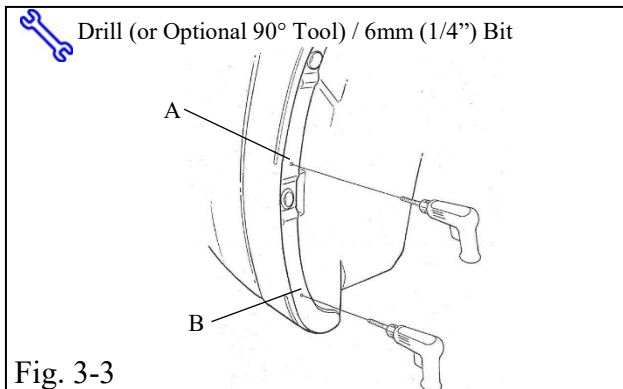
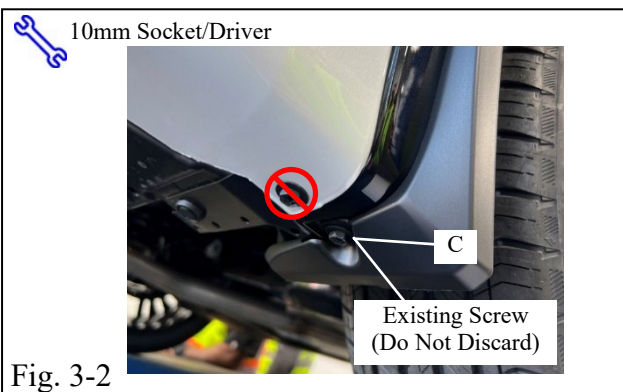
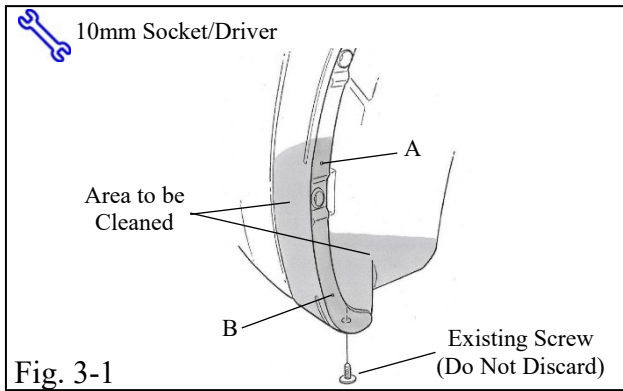
- c) Reinstall existing screw in location C while holding part tight to panel and tighten (Fig. 2-2).



-  d) While holding inner mudguard tight to liner, drill 8mm (5/16") hole in liner at location D using part as a template (Fig. 2-3).



- e) While holding inner mudguard tight to liner, install supplied push pin (8mm) in location D (Fig. 2-4).
- f) Repeat procedure for other side of vehicle.



3. Clean Rear Mounting Area, Hardware Removal/Install, and Drilling

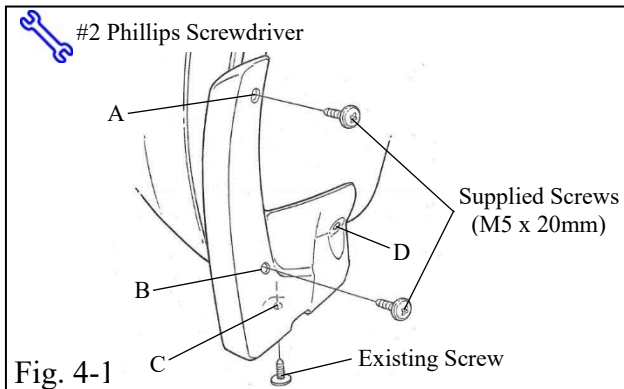
a) Clean and degrease rear body where mudguard is to be located with a clean cloth and soap/water (Fig. 3-1).

+ b) Remove rear tire and follow owner's manual procedure (If Required for DIO only).

c) Remove existing screw in location C. Do not discard. Do not remove screw located near screw in location C (Fig. 3-2).

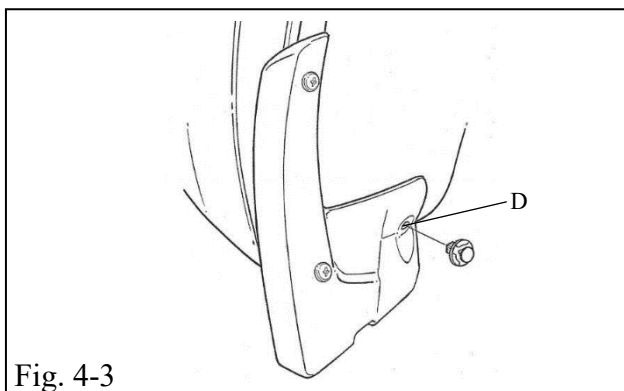
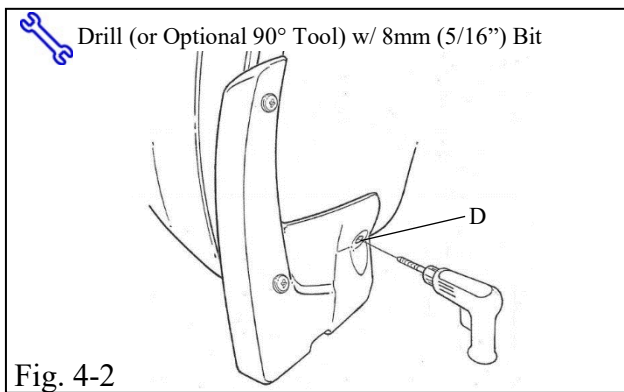
! d) Drill panel at dimple locations A and B with 6mm (1/4") drill bit (Fig. 3-3).

e) Install supplied M5 spring slips centered over panel drilled holes with turned up edge on inside of panel at locations A and B. (Fig. 3-4).



4. Install Rear Mudguard and Drilling

- a) Mount mudguard while holding up and into panel install supplied M5 x 20mm screw in location B and tighten. (Fig. 4-1)
- b) While holding top of mudguard into panel install supplied M5 x 20mm screw in location A and tighten. (Fig. 4-1)
- c) Reinstall existing screw in location C while holding part tight to panel and tighten. (Fig 4-1)
- d) While holding inner mudguard tight to liner, drill 8mm (5/16") hole in liner at location D using part as a template. (Fig 4-2)



- e) While holding inner mudguard tight to liner, install supplied push pin (8mm) in location D. (Fig. 4-3)
- + f) Reinstall rear tire and follow owner's manual procedure (If removed in Step 3 for DIO only).
- g) Repeat procedure for other side of vehicle.

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Gaps between the mudguards and body.<input type="checkbox"/><input type="checkbox"/><input type="checkbox"/>	<p>Gaps greater than 1.0 mm.</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/><input type="checkbox"/>	
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process.</p>