



EXPOSE APPROXIMATELY
2-INCHES SHIELD BRAID



PULL INSIDE CONDUCTORS
THROUGH SHIELD BRAID




STAGGER-TRIM LENGTHS
TO AVOID BUNCHING OF
JOINTS. "TIN" EXPOSED STRANDS



OVERLAP EXPOSED STRANDS
AN TACK-SOLDER. BE SURE
TO PUT PIECES OF HEATSHRINK
ON WIRES BEFORE JOINING . . .



TRIM SHIELDS FOR APPROX
1/4" OVERLAP AND TACK
SOLDER



FINISH WITH OVERALL
COVERAGE OF HEAT-SHRINK