

TSB UPDATE NOTICE:

The information contained in this TSB supersedes TSB No. EG024–05. TSB No. EG024–05 is now obsolete and should be discarded.

Introduction Some customers with 2004 – 2007 model year Prius vehicles may experience a M.I.L. "ON" condition with DTC P1121, Coolant Flow Control Valve Position Sensor Stuck. Use the repair procedure below to address this condition.

Applicable • 2004 – 2007 model year Prius vehicles produced BEFORE the Production Change Effective VINs shown below.

Production Change Information	MODEL PLANT		PRODUCTION CHANGE EFFECTIVE VIN*		
	Prius	Tsutsumi	JTDKB2#U#7 <u>3</u> 290401		
		Toyota Auto Body	JTDKB2#U#7 <u>7</u> 688721		

* Underlined number in VIN (11th digit) represents assembly plant line code.

Parts	PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
Information	16670–21010	Same	Coolant Flow Control Valve	1
	00272-SLLC2	Same	Super Long Life Coolant (SLLC)	1

Warranty Information	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
	EG5019	R & R Coolant Flow Control Valve	2.1	16670–21010	8A	99

Applicable Warranty:**

This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

** Warranty application is limited to correction of a problem based upon a customer's specific complaint.



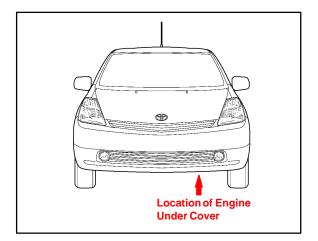
Required	REQUIRED EQUIPMENT		SUPPLIER	PARTNUMBER	QTY
Tools & Equipment	TIS techstream* NOTE: Software version 2.20.015 or later is required.		ADE	TSPKG1	1
	* Essential SST.				

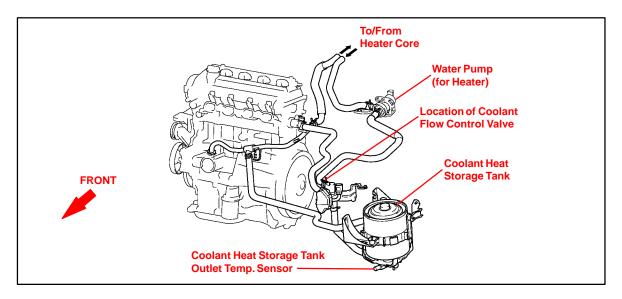
NOTE:

- Additional TIS techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1–800–368–6787.
- The Toyota Diagnostic Tester and CAN Interface Module may also be used to perform the service procedures listed in this bulletin.

Repair 1. Check DTCs and confirm P1121 **Procedure** is present.

- 2. Remove the engine under cover LH.
- Drain the engine coolant.
 Refer to the Technical Information System (TIS):
 - 2004 or 2005 model year Prius Repair Manual, Engine/Hybrid System – Cooling – "Engine Coolant (1NZ–FXE): Replacement".
 - 2006 or 2007 model year Prius Repair Manual, Engine/Hybrid System – Cooling – "1NZ–FXE Cooling: Coolant: On–vehicle Inspection"





Repair Procedure (Continued)

4. Mark the upper coolant hose (hose to heater core). Take note of the original location of all coolant hoses.

NOTE:

Installation of the coolant hoses in the wrong location may result in cooling system malfunction.

- 5. Remove the electrical connector on the coolant flow control valve.
- 6. Remove all three coolant hoses on the coolant flow control valve.
- 7. Remove the coolant flow control valve from the vehicle body.
- Install the replacement coolant flow control valve in reverse order of removal.
- 9. Install the engine under cover LH.
- 10. Refill engine coolant.

Refer to TIS:

- 2004 or 2005 model year Prius Repair Manual, Engine/Hybrid System Cooling "Engine Coolant (1NZ–FXE): Replacement".
- 2006 or 2007 model year Prius Repair Manual, *Engine/Hybrid System Cooling "1NZ–FXE Cooling: Coolant On–vehicle Inspection"*
- 11. Clear DTCs.

