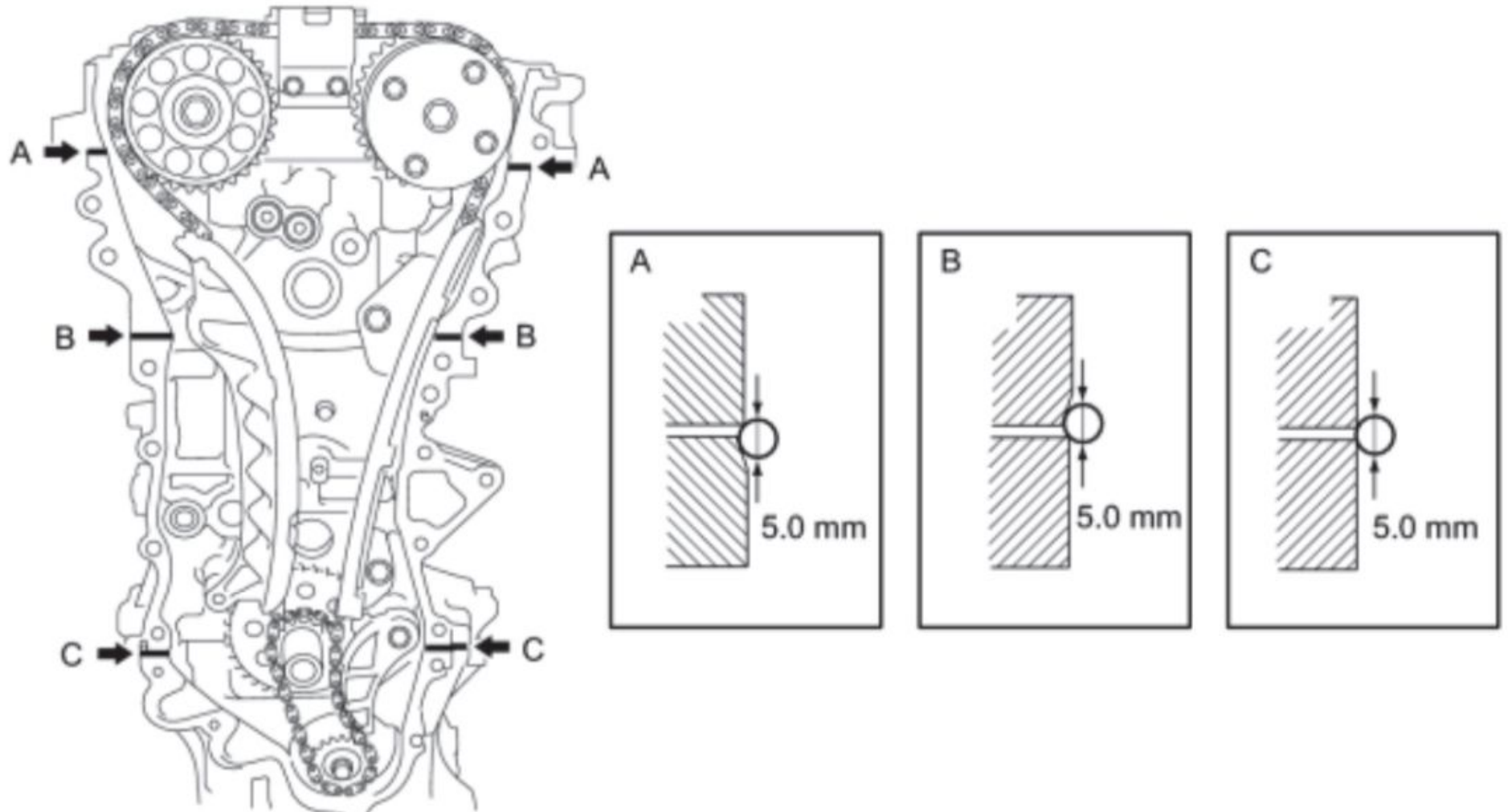




(c) Apply seal packing as shown in the illustration.



Seal packing:

Toyota Genuine Seal Packing Black, Three Bond 1207B or equivalent

Seal diameter:

5.0 mm (0.197 in.)

NOTICE:

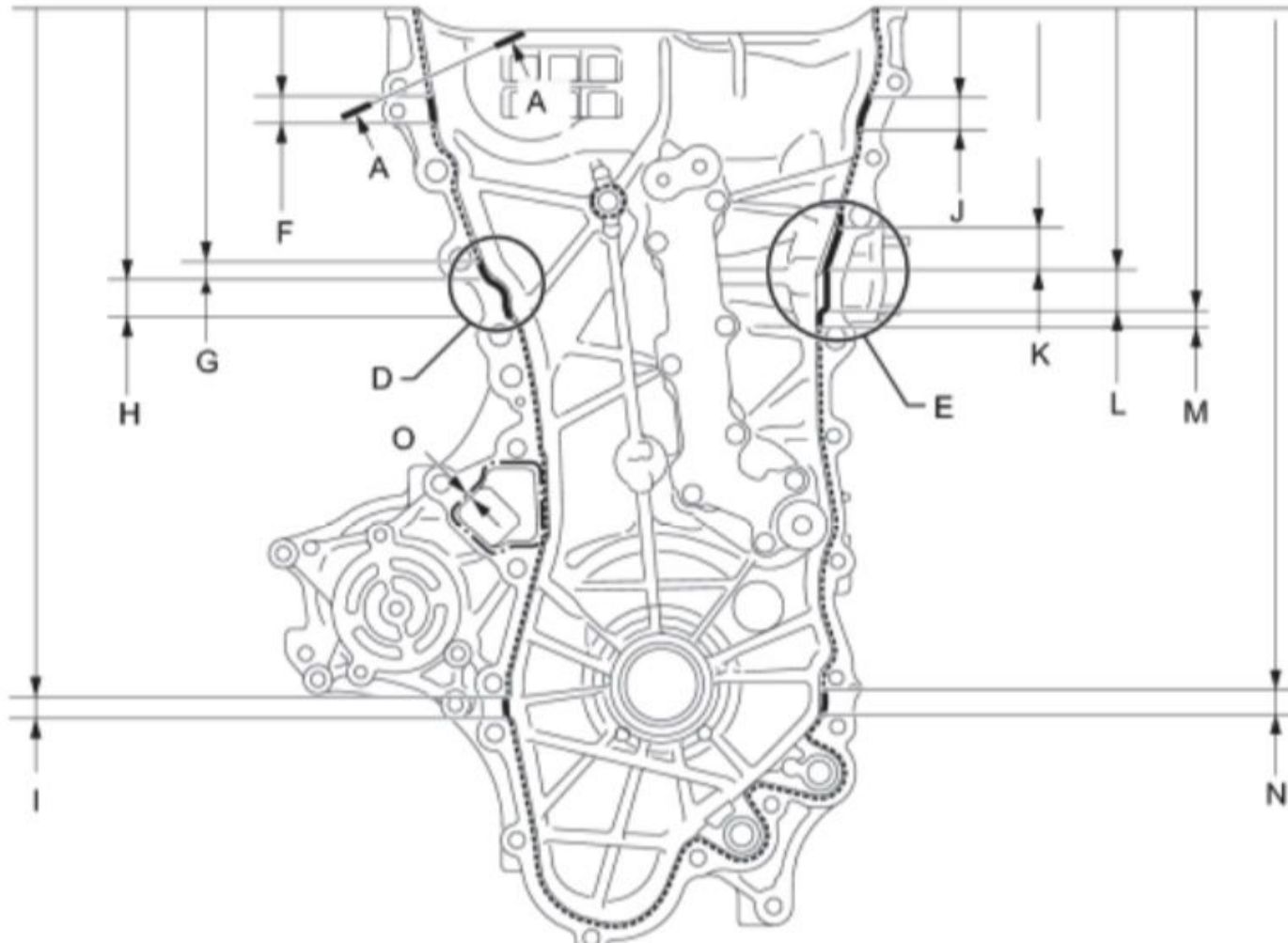
- Remove any oil from the contact surfaces.
- Install the chain cover within 3 minutes after applying seal packing.
- Do not start the engine for at least 2 hours after installing the timing chain cover sub-assembly.

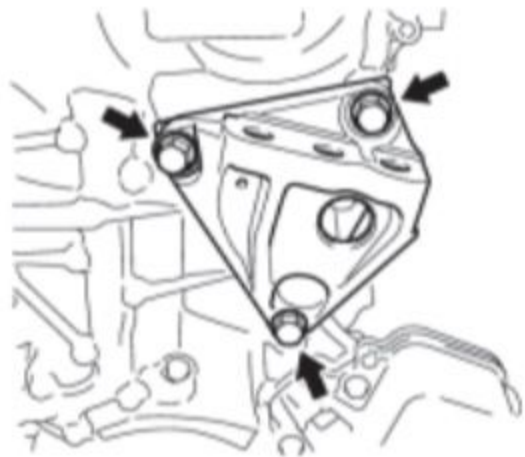
(d) Apply seal packing to the timing chain cover in a line as shown in the following illustration.

NOTICE



- When the contact surfaces are wet, wipe them with oil-free cloth before applying seal packing.
- Install the chain cover within 3 minutes and tighten the bolts within 15 minutes after applying seal packing.
- Do not start the engine for at least 2 hours after installation.





(g) Temporarily tighten the engine mounting bracket RH with the 3 bolts.

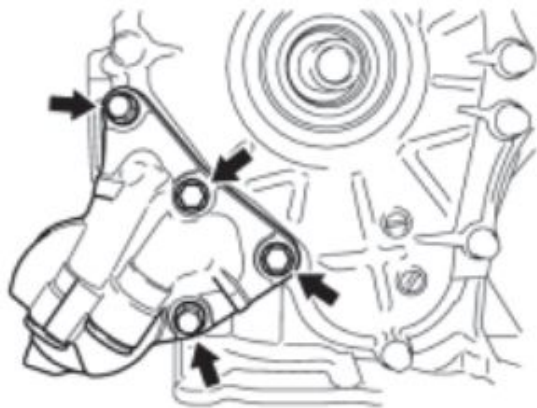
- Install the mounting bracket within 10 minutes after installing the chain cover.
- Do not start the engine for at least 2 hours after installation.

Bolt Length:

Item	Length
Bolt	80 mm (3.15 in.)

(h) Install 2 new O-rings.

c



(i) Temporarily tighten the oil filter bracket with the 4 bolts.

- Install the oil filter bracket within 10 minutes after installing the chain cover.
- Do not start the engine for at least 2 hours after installation.

Bolt Length:

Item	Length
Bolt	35 mm (1.38 in.)