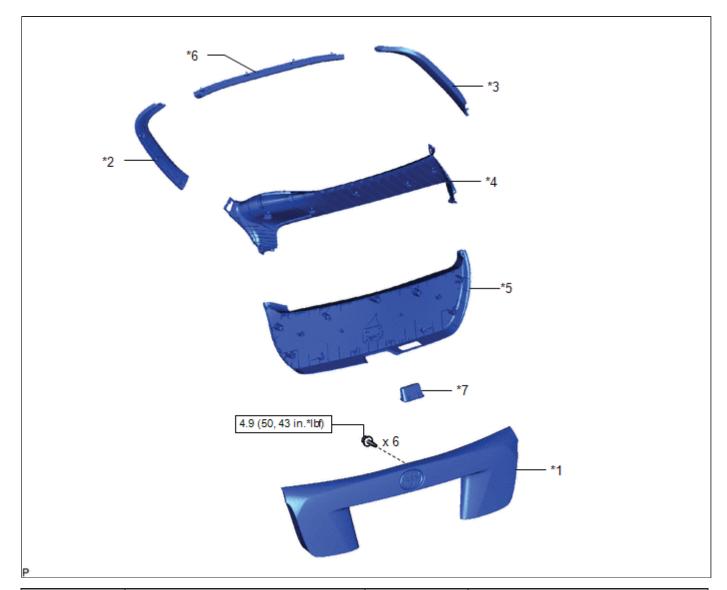
Last Modified: 01-14-2019	6.8:8.0.48	Doc ID: RM10000000S0K9
Model Year Start: 2016	Model: Prius	Prod Date Range: [11/2015 - 12/2018]
Title: EXTERIOR PANELS / TRIM: BACK D	OOR OUTSIDE GARM	IISH: COMPONENTS; 2016 - 2018 MY Prius [11/2015 -
12/2018]		

COMPONENTS

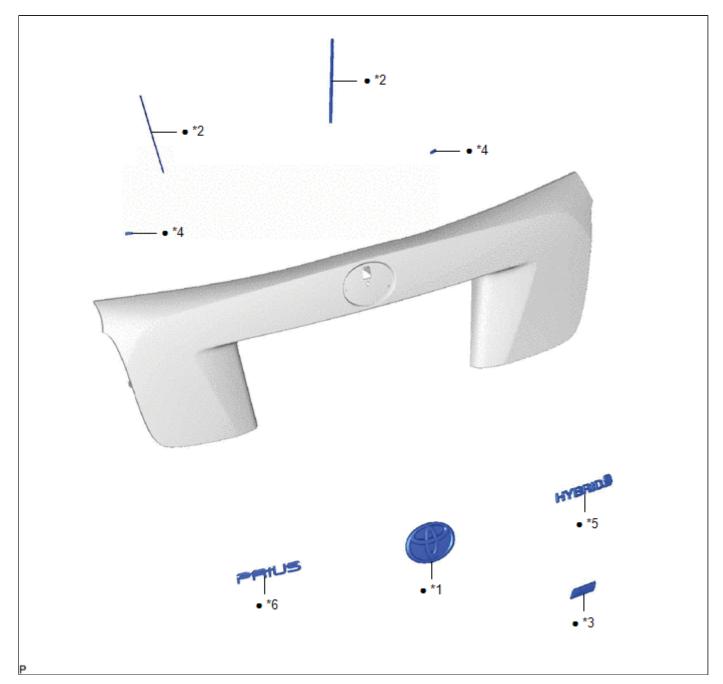
ILLUSTRATION



*1	BACK DOOR OUTSIDE GARNISH SUB- ASSEMBLY	*2	BACK DOOR SIDE GARNISH LH
*3	BACK DOOR SIDE GARNISH RH	*4	BACK DOOR TRIM BOARD
*5	BACK DOOR TRIM BOARD ASSEMBLY	*6	BACK DOOR UPPER TRIM PANEL ASSEMBLY
*7	DOOR PULL HANDLE	-	-

N*m (kgf*cm, ft.*lbf): Specified torque	-	-

ILLUSTRATION



*1	BACK DOOR ORNAMENT SUB- ASSEMBLY	*2	BACK DOOR OUTSIDE GARNISH PROTECTOR
*3	NO. 1 BACK DOOR NAME PLATE	*4	NO. 2 BACK DOOR OUTSIDE GARNISH PROTECTOR
*5	NO. 2 LUGGAGE COMPARTMENT DOOR	*6	NO. 3 LUGGAGE COMPARTMENT DOOR

	NAME PLATE		PLATE	
٠	Non-reusable part	-	-	
(4)				TOYOTA

Last Modified: 01-14-2019	6.8:8.0.48	Doc ID: RM10000000SJT4
Model Year Start: 2016	Model: Prius	Prod Date Range: [11/2015 - 12/2018]
THE EXTEDIOD DANELS / TDIM. DACK DOOD OUTSIDE CADNISH, DISASSEMBLY, 2014 2019 MV Drive [11/2015		

Title: EXTERIOR PANELS / TRIM: BACK DOOR OUTSIDE GARNISH: DISASSEMBLY; 2016 - 2018 MY Prius [11/2015 - 12/2018]

DI SASSEMBLY

CAUTION / NOTICE / HINT

HINT:

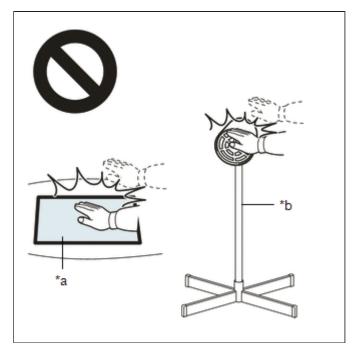
When removing the name plates, heat the back door outside garnish and name plates using a heat light.

Heating Temperature

ITEM	TEMPERATURE
Back Door Outside Garnish Name Plate	20 to 30°C (68 to 86°F)

CAUTION:

- Do not touch the heat light and heated parts, touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.



*а	Heated Part
*b	Heat Light

NOTICE:

Do not heat the back door outside garnish or name plate excessively.

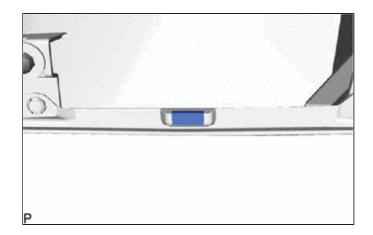
PROCEDURE

1. REMOVE NO. 2 BACK DOOR OUTSIDE GARNISH PROTECTOR



HINT:

Use the same procedure for the RH side and LH side.

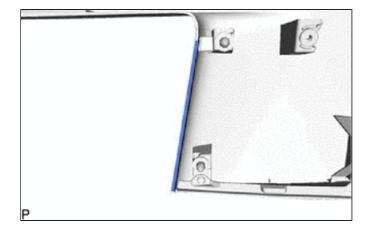


2. REMOVE BACK DOOR OUTSIDE GARNISH PROTECTOR

(a) Remove the back door outside garnish protector.

HINT:

Use the same procedure for the RH side and LH side.



3. REMOVE NO. 2 LUGGAGE COMPARTMENT DOOR NAME PLATE

Click here

4. REMOVE NO. 1 BACK DOOR NAME PLATE

Click here

5. REMOVE NO. 3 LUGGAGE COMPARTMENT DOOR PLATE

Click here

6. REMOVE BACK DOOR ORNAMENT SUB-ASSEMBLY

Click here

9

TOYOTA

Last Modified: 01-14-2019	6.8:8.0.48	Doc ID: RM10000000S0KB
Model Year Start: 2016	Model: Prius	Prod Date Range: [11/2015 - 12/2018]
Title: EXTERIOR PANELS / TRIM: BACK DOOR OUTSIDE GARNISH: INSTALLATION; 2016 - 2018 MY Prius [11/2015 - 12/2018]		

INSTALLATION

PROCEDURE

1. INSTALL BACK DOOR OUTSIDE GARNISH SUB-ASSEMBLY

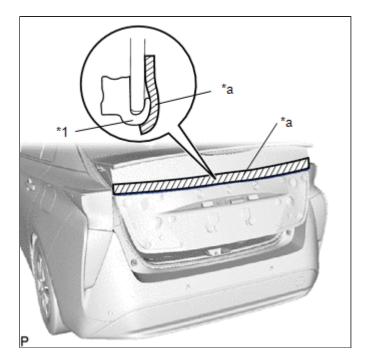
(a) Pull back the lower No. 2 back window moulding and secure it with tape as shown in the illustration.

NOTICE:

Be careful not to damage the lower No. 2 back window moulding.

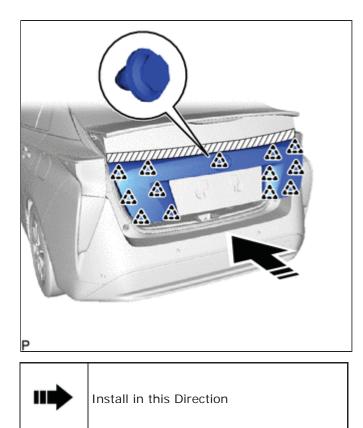
HINT:

- Use wide tape to ensure strong enough adhesion.
- Use non-residue tape.
- If necessary, clean the lower No. 2 back window moulding before securing it with tape.



*1	Lower No. 2 Back Window Moulding
*а	Таре

(b) Engage the 13 clips as shown in the illustration.



HINT:

Check that the lower No. 2 back window moulding is not caught under the back door outside garnish sub-assembly.

(c) Install the back door outside garnish sub-assembly with the 6 bolts.

Torque:

4.9 N·m {50 kgf·cm, 43 in·lbf}

(d) Remove the tape.

NOTICE:

Be careful not to damage the lower No. 2 back window moulding.

2. INSTALL BACK DOOR TRIM BOARD

Click here

3. INSTALL BACK DOOR TRIM BOARD ASSEMBLY

Click here

4. INSTALL DOOR PULL HANDLE

Click here

5. INSTALL BACK DOOR SIDE GARNISH LH

Click here

6. INSTALL BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedure as for the LH side.

7. INSTALL BACK DOOR UPPER TRIM PANEL ASSEMBLY

Click here



TOYOTA

Last Modified: 01-14-2019	6.8:8.0.48	Doc ID: RM10000000SJT5
Model Year Start: 2016	Model: Prius	Prod Date Range: [11/2015 - 12/2018]
TITLE EXTEDIOD DANELS / TDIM: BACK DOOD OUTSIDE CADNISH: DEASSEMBLY: 2016 2018 MV Drive [11/2015		

Title: EXTERIOR PANELS / TRIM: BACK DOOR OUTSIDE GARNISH: REASSEMBLY; 2016 - 2018 MY Prius [11/2015 - 12/2018]

REASSEMBLY

CAUTION / NOTICE / HINT

HINT:

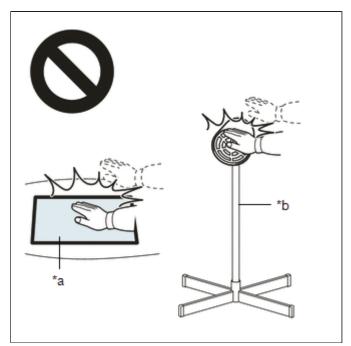
When installing the name plates, heat the back door outside garnish and name plates using a heat light.

Heating Temperature

ITEM	TEMPERATURE
Back Door Outside GarnishName Plate	20 to 30°C (68 to 86°F)

CAUTION:

- Do not touch the heat light and heated parts, touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.



*а	Heated Part
*b	Heat Light

NOTICE:

Do not heat the back door outside garnish or name plate excessively.

PROCEDURE

1. INSTALL BACK DOOR ORNAMENT SUB-ASSEMBLY

Click here

INFO

2. INSTALL NO. 3 LUGGAGE COMPARTMENT DOOR PLATE

Click here

3. INSTALL NO. 1 BACK DOOR NAME PLATE

Click here

4. INSTALL NO. 2 LUGGAGE COMPARTMENT DOOR NAME PLATE

Click here

5. INSTALL BACK DOOR OUTSIDE GARNISH PROTECTOR

HINT:

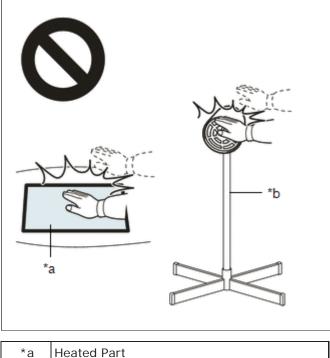
When installing the back door outside garnish protector, heat the back door outside garnish using a heat light.

Heating Temperature

ITEM	TEMPERATURE
Back Door Outside Garnish	20 to 30°C (68 to 86°F)

CAUTION:

- Do not touch the heat light and heated parts, touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.



*а	Heated Part	
*b	Heat Light	

NOTICE:

Do not heat the back door outside garnish excessively.

(a) Clean the back door outside garnish surface.

(1) Using a heat light, heat the back door outside garnish surface.

- (2) Remove the double-sided tape from the back door outside garnish.
- (3) Wipe off any tape adhesive residue with cleaner.
- (b) Using a heat light, heat the back door outside garnish.
- (c) Remove the release paper from a new back door outside garnish protector.

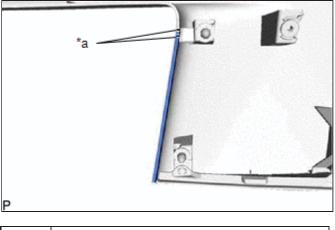
HINT:

After removing the release paper, keep the exposed adhesive free from foreign matter.

(d) Install the back door outside garnish protector as shown in the illustration.

HINT:

- Make sure to install the back door outside garnish protector so that the ends of the back door outside garnish protector are within the area shown in the illustration.
- Use the same procedure for the RH side and LH side.



*a Line

6. INSTALL NO. 2 BACK DOOR OUTSIDE GARNISH PROTECTOR

HINT:

When installing the No. 2 back door outside garnish protector, heat the back door outside garnish using a heat light.

Heating Temperature

ITEM	TEMPERATURE
Back Door Outside Garnish	20 to 30°C (68 to 86°F)

CAUTION:

- Do not touch the heat light and heated parts, touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.

		-
*а	Heated Part	

NOTICE:

Heat Light

*b

Do not heat the back door outside garnish excessively.

- (a) Clean the back door outside garnish surface.
 - (1) Using a heat light, heat the back door outside garnish surface.
 - (2) Remove the double-sided tape from the back door outside garnish.
 - (3) Wipe off any tape adhesive residue with cleaner.
- (b) Using a heat light, heat the back door outside garnish.
- (c) Remove the release paper from a new No. 2 back door outside garnish protector.

HINT:

After removing the release paper, keep the exposed adhesive free from foreign matter.

(d) Install the No. 2 back door outside garnish protector as shown in the illustration.

HINT:

- Make sure to install the No. 2 back door outside garnish protector so that the ends of the No. 2 back door outside garnish protector are within the area shown in the illustration.
- Use the same procedure for the RH side and LH side.

T				
01		<u> </u>	₹	
Ρ				
*а	Line			



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Model Year Start: 2016	Model: Prius	Prod Date Range: [11/2015 - 12/2018]	
Title: EXTERIOR PANELS / TRIM: BACK DOOR OUTSIDE GARNISH: REMOVAL; 2016 - 2018 MY Prius [11/2015 - 12/2018]			

REMOVAL

PROCEDURE

1. REMOVE BACK DOOR UPPER TRIM PANEL ASSEMBLY

Click here

2. REMOVE BACK DOOR SIDE GARNISH LH

Click here

3. REMOVE BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedure as for the LH side.

4. REMOVE DOOR PULL HANDLE

Click here

5. REMOVE BACK DOOR TRIM BOARD ASSEMBLY

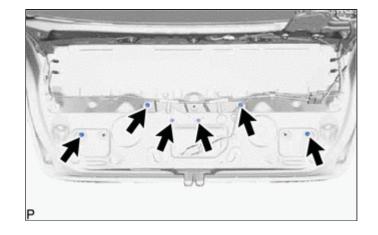
Click here

6. REMOVE BACK DOOR TRIM BOARD

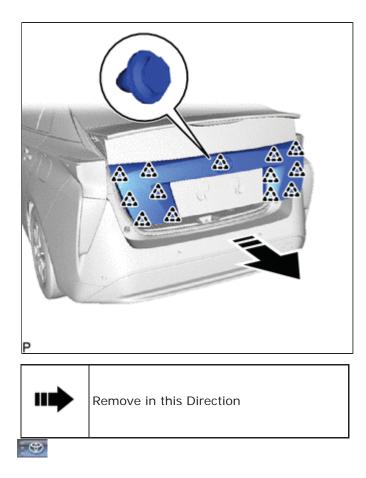
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7. REMOVE BACK DOOR OUTSIDE GARNISH SUB-ASSEMBLY

(a) Remove the 6 bolts.



(b) Disengage the 13 clips as shown in the illustration to remove the back door outside garnish sub-assembly.



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